

Asymmetric Synthesis of α -Haloarylamino Acid Derivatives

Steven D. Bull, Stephen G. Davies, {*} Santiago Delgado-Ballester, Peter M. Kelly, Luke. J. Kotchie, Massimo Gianotti, Mario Laderas and Andrew D. Smith

The Dyson Perrins Laboratory, University of Oxford, South Parks Road, Oxford, OX1 3QY, UK.

E-Mail: steve.davies@chemistry.ox.ac.uk

Lithium *N*-benzyl-*N*- α -methyl-4-methoxybenzylamide may be employed as a homochiral ammonia equivalent for the synthesis of homochiral α -haloaryl- β -amino acid derivatives via a strategy involving its conjugate addition to α,β -unsaturated α -haloaryl acceptors and subsequent oxidative deprotection with ceric ammonium nitrate.

Introduction

β -haloaryl- β -amino acids are an important sub-class of β -amino acids which have been widely employed within medicinal chemistry. {1} Previous synthetic strategies employed for the synthesis of these pharmacologically active compounds include the enzymatic resolution of β -haloarylamino esters using the lipase Amano PS, {2} diastereoselective cycloaddition between β -haloaryl imines and ketenes, {3} and the Lewis acid catalyzed addition of a tributylstannane to a chiral oxazolidine. {4} While these reports represent efficient approaches towards the asymmetric synthesis of specific β -haloarylamino acid targets, they lack generality and are therefore not applicable to the synthesis of libraries of homochiral β -haloarylamino acid derivatives. {5} We have previously shown that a wide range of β -amino acid derivatives can be efficiently prepared via the conjugate addition of homochiral lithium amides derived from α -methylbenzylamine to α,β -unsaturated esters and subsequent reductive *N*-deprotection. {6} While these approaches offer versatile routes to β -amino acid derivatives, β -haloarylamino acid derivatives are incompatible with this methodology as the haloaryl functionality within the substrate is labile under either the hydrogenolytic or Birch reduction conditions required for deprotection of the *N*- α -methylbenzyl group. We have previously described the development of a third generation homochiral ammonia equivalent, lithium (*S*)-*N*-benzyl-*N*- α -methyl-4-methoxybenzylamide, for the asymmetric synthesis of homochiral β -amino acids and β -lactams which involves deprotection via oxidative debenzylation {7} and now describe herein how this methodology may be employed for the asymmetric synthesis of a wide range of homochiral β -haloaryl- β -amino acid derivatives. Part of this work has been previously communicated. {8}

Results

Synthesis of *tert*-butyl α -haloaryl- β -unsaturated esters

Our synthetic strategy for the synthesis of β -haloarylamino esters relied upon the conjugate addition of homochiral

lithium *N*-benzyl-*N*- α -methyl-4-methoxybenzylamide **1** to suitably functionalised α,β -unsaturated esters (Figure 1).

Figure 1: General Strategy for the Asymmetric Synthesis of β -haloaryl- β -amino acid derivatives

The required fluoro-, chloro-, bromo- and iodo- substituted

(*E*)-*tert*-butyl α -haloarylprop-2-enoate conjugate acceptors **2-9** were readily prepared in >95% crude d.e. {9} via Wadsworth-Emmons reaction of the parent benzaldehyde with the lithium anion of *tert*-butyl diethylphosphonoacetate. Purification gave multigram quantities of **2-9** in high yields as single diastereoisomers (Scheme 1).

Scheme 1 Reagents and Conditions: (i) *tert*-butyl diethylphosphonoacetate

-BuLi (1.10 eq), THF, -78°C:73°C then haloaryl aldehyde, -78°C:73°C to RT.

Conjugate addition

of *N*-benzyl-*N*- α -methyl-4-methoxybenzylamide **1** to α,β -unsaturated esters **2-9**

Conjugate addition of (*S*)-**1** to the fluoro- and iodo- substituted α,β -unsaturated esters **2-5** and (*R*)-**1** to the bromo- and chloro- substituted α,β -unsaturated esters **6-9** afforded the *N*-benzyl-*N*- α -methyl-4-methoxybenzyl protected β -amino esters **10-17** with high levels of crude diastereoselectivity (88-94% d.e.). While 3-fluoro (3*R*,*aS*)-**10**, 2-iodo (3*R*,*aS*)-**11** and 2-bromo (3*S*,*aR*)-**15** could be purified by fractional recrystallisation (Et [2] O:hexane) to 97% d.e., 98% d.e. and 98% d.e. respectively, repeated chromatography of the oily β -amino esters **12-14** and **16-17** did not enhance the diastereoselectivity of the products arising from the crude reaction mixtures. β -amino esters **12-14** and **16-17** were therefore carried forward as mixtures of diastereoisomers (Scheme 2).

Scheme 2 Reagents and Conditions: (i) (*S*)-**1** (1.6eq), THF, -78°C:73°C; (ii) (*R*)-**1** (1.6eq), THF, -78°C:73°C.

{#} as shown by {1} H NMR spectroscopic analysis.

The absolute configurations of **10-17** were assigned by analogy to the model previously developed to explain the stereoselectivity observed during addition of homochiral lithium amides to α,β -unsaturated acceptors, {10} and the known stereoselectivity of lithium amide **1** upon addition to *tert*-butyl cinnamate. {7} 3-Fluoro (3*R*,*aS*)-**10** (97% d.e.), 2-iodo (3*R*,*aS*)-**11** (98% d.e.), and 2-bromo (3*S*,*aR*)-**15** (98% d.e.), were subjected to mono-*N*-benzylic deprotection via treatment with CAN (2.1eq), furnishing the *N*- α -methyl-4-methoxybenzyl protected β -amino esters **18-20** in 75-86% yield. Further treatment of 3-fluoro (3*R*,*aS*)-**18**, 2-iodo (3*R*,*aS*)-**19** and 2-bromo (3*S*,*aR*)-**20** with CAN (4.0eq) gave the desired *tert*-butyl 3-amino- α -haloarylpropanoates **21-23** in 51-68% yield. The e.e. of each β -amino ester **21-23** was shown to be 97-98%, via derivatisation with Mosher's acid chloride and comparison of the {19} F and {1} H NMR spectra of the resulting amides with authentic racemic samples (Scheme 3).

Scheme 3 Reagents and conditions: (i) CAN (2.1eq), MeCN:H [2] O (5:1), RT; (ii) CAN (4.0eq), MeCN:H [2] O (5:1), RT.

Treatment of tertiary β -amino ester **12** (88% d.e.) with CAN (2.1eq) gave (3*R*,*aS*)-*tert*-butyl

3-(*N*- α -methyl-4-methoxybenzylamino)-3-(iodophenyl)propanoate **24** in 77% yield and 88% d.e. (3*R*,*aS*)-**24** could not be purified to homogeneity at this stage by chromatography, so further treatment of (3*R*,*aS*)-**24** (88% d.e.) with CAN (4.0eq) gave (*R*)-*tert*-butyl 3-amino-3-iodophenylpropanoate **25** in 49% yield and in 88% e.e. as determined by Mosher's ester analysis (Scheme 4).

Scheme 4 Reagents and Conditions: (i) CAN (2.1eq), MeCN:H [2] O (5:1), RT; (ii) CAN (4.0eq), MeCN:H [2] O (5:1), RT.

An alternative deprotection strategy was next devised to enable the corresponding (*R*)-methyl ester **27** to be obtained in high enantiomeric excess. Thus, treatment of (3*R*,*aS*)-**24** (88% d.e.) with methanolic HCl afforded the methyl ester hydrochloride salt of (3*R*,*aS*)-**26** which was recrystallised {ethyl acetate:hexane (6:1)}. Conversion of (3*R*,*aS*)-**26**.HCl to its free amine using saturated aqueous NaHCO₃ solution gave (3*R*,*aS*)-**26** in 75% overall yield and 97% d.e. as shown by {1} H NMR spectroscopic analysis. Deprotection of **26** via treatment with CAN afforded (*S*)-**27** in 48% yield. The e.e. of (*S*)-**27** was shown to be 97% by Mosher's amide derivatisation and comparison of the {19} F NMR spectrum with an authentic racemic standard

(Scheme 5).

Scheme 5 Reagents and Conditions: (i) HCl, MeOH; (ii) recrystallisation {ethyl acetate:hexane (6:1)}; (iii) NaHCO₃ [3(aq)] ; (iv) CAN (4.0eq), MeCN:H₂O (5:1). This protocol was therefore adopted for the deprotection of those α -amino esters **13-14, 16-17** which could not be purified to homogeneity after the conjugate addition of lithium amide **1** to the appropriate α,β -unsaturated acceptor. Thus, CAN mono-debenzylation of **13-14, 16-17** gave mono-deprotected secondary α -amino *tert*-butyl esters **28-31** in good yields which were subsequently treated with methanolic HCl, recrystallised and treated with saturated aqueous bicarbonate to give the mono-deprotected secondary α -amino methyl esters **32-35** in 94-96% d.e. Deprotection of **32-35** via treatment with CAN afforded **36-39** in 51-61% yield. The e.e.s of α -amino esters **36-39** was shown to be 94-96% by conversion to the Mosher CHAR:8217s amide and comparison of the {¹⁹F} NMR spectrum of each with an authentic racemic standard (Scheme 6).

Scheme 6 Reagents and Conditions: (i) CAN (2.1eq), MeCN:H₂O (5:1), RT; (ii). HCl, MeOH; (iii) recrystallisation {ethyl acetate:hexane (6:1)}; then NaHCO₃ [3(aq)] ; (iv) CAN (4.0eq), MeCN:H₂O (5:1).

Having demonstrated the wide applicability of this stepwise oxidative *N*-deprotection protocol for the preparation of α -monohaloaryl α -amino acid derivatives, extension to the preparation of α -3,4-difluorophenyl-3-aminopropanoic acid **42**, an integral part of a variety of biologically active pseudo-peptides shown to exhibit potent pharmacological activity, {**1**} was undertaken. Thus, *tert*-butyl 3-(3,4-difluorophenyl)prop-2-enoate **40** was prepared by Wittig reaction with 3,4-difluorobenzaldehyde, giving **40** as a single diastereoisomer after recrystallisation in 88% yield. Conjugate addition of lithium amide (*R*)-**1** gave (3*S*,*aR*)-*tert*-butyl

3-(3,4-difluorophenyl)-3-(*N*-benzyl-*N*-(4-methoxybenzylamino)propanoate **41** with a crude d.e. of 90%. Recrystallisation allowed purification of (3*S*,*aR*)-**41** to 97% d.e. in 86% yield. To demonstrate the versatility of this oxidative deprotection methodology, *N*-debenzylation of both *N*-protecting groups by treatment of (3*S*,*aR*)-**41** with CAN (6eq) and subsequent treatment with aqueous acid gave α -3,4-difluorophenyl-3-aminopropanoic acid **42** in 63% yield. The e.e. of **42** was shown to be 97% by conversion to the methyl ester, derivatisation with homochiral and racemic Mosher CHAR:8217s acid chloride and subsequent {¹⁹F} NMR analysis (Scheme 7).

Scheme 7: Reagents and conditions: (i) *tert*-butyl diethylphosphonoacetate, *n*-BuLi, THF, -78°C; (ii). (*R*)-**1** (1.6eq), THF, -78°C; (iii). CAN (6.0 eq), CH₃CN/H₂O [2] O then HCl (aq); (iv). Dowex 50W-X8.

Conclusion

In summary, the full potential of lithium *N*-benzyl-*N*-(4-methoxybenzylamide **1** as a homochiral ammonia equivalent for the asymmetric synthesis of a range of α -haloaryl- α -amino acid derivatives has been demonstrated. The two step deprotection protocol allows the direct isolation of α -amino esters ready for further synthetic elaboration of the amine functionality (e.g. for peptide synthesis). Although only one example is given, the one step deprotection protocol is general and gives the parent α -amino acids directly. Work is currently underway directed towards transferring this versatile methodology to polymer support for the asymmetric synthesis of libraries of homochiral α -amino

acids.

General Procedure(1)

General Procedure 1 *n*-Butyllithium (1.05eq) was added dropwise to a stirred solution of *tert*-butyl diethylphosphonoacetate (1.1eq) in anhydrous THF at CHAR:821178CHAR:730C under N [2] and the solution left to stir for thirty minutes. The phosphonate solution was transferred *via* cannula to the aldehyde (1.0eq) in anhydrous THF at CHAR:821178CHAR:730C under Ar and the resulting solution warmed to RT over two hours. The reaction was quenched with saturated aqueous ammonium chloride (5ml), partitioned between EtOAc and H [2] O, dried and concentrated *in vacuo*. The crude product was purified by column chromatography on silica gel.

General Procedure(2)

General Procedure 2 *n*-Butyllithium (1.55eq) was added dropwise to a stirred solution of amine (1.6eq) in anhydrous THF at CHAR:821178CHAR:730C under N [2] and stirred for thirty minutes before addition of the β -haloaryl- α,β -unsaturated acceptor in anhydrous THF *via* cannula at CHAR:821178CHAR:730C and stirred for a further two hours. The reaction was quenched with saturated aqueous ammonium chloride (5ml) and partitioned between brine and 1:1 Et [2] O:DCM. The organic layer was washed successively with 10% citric acid solution, saturated aqueous sodium bicarbonate solution and brine, dried and concentrated *in vacuo*. The crude product was purified by column chromatography on silica gel.

General Procedure(3)

General Procedure 3 CAN (2.1eq) was added to a solution of the amine (1.0eq) in 5:1 MeCN:H [2] O and the solution stirred for two hours at room temperature. The reaction was quenched by addition of saturated aqueous sodium bicarbonate solution and partitioned between brine and Et [2] O, dried and concentrated *in vacuo*. The crude product was purified by column chromatography.

General Procedure(4)

General Procedure 4 CAN (4.0eq) was added to a solution of the amine (1.0eq) in 5:1 MeCN:H [2] O and the solution stirred overnight at room temperature. The reaction was quenched by addition of saturated aqueous sodium bicarbonate solution and partitioned between brine and Et [2] O, dried and concentrated *in vacuo*. The crude product was purified by column chromatography.

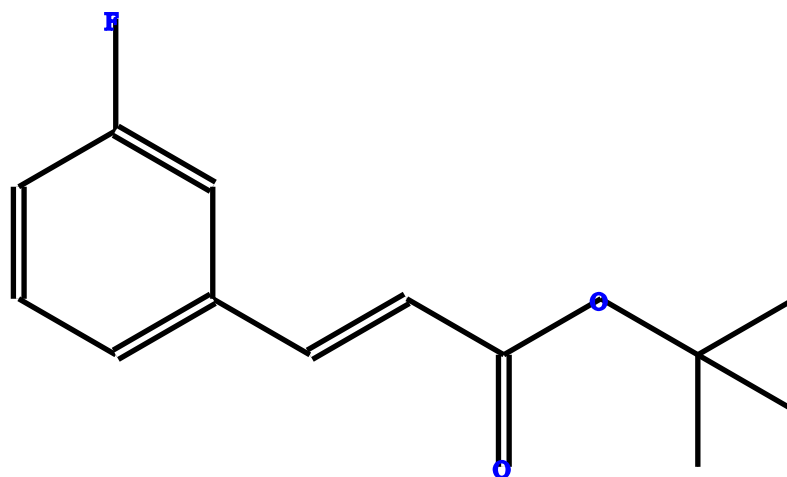
General Procedure(5)

General Procedure 5 Hydrogen chloride gas was bubbled through MeOH at RT for ten minutes before addition of the amine in MeOH. After two hours the reaction was concentrated *in vacuo* and the resultant solid recrystallised. After recrystallisation, the white solid was partitioned between Et [2] O and saturated aqueous sodium bicarbonate solution, dried and concentrated *in vacuo*.

Preparation of (E)-*tert*-butyl 3-(3-fluorophenyl)-prop-2-enoate(2)

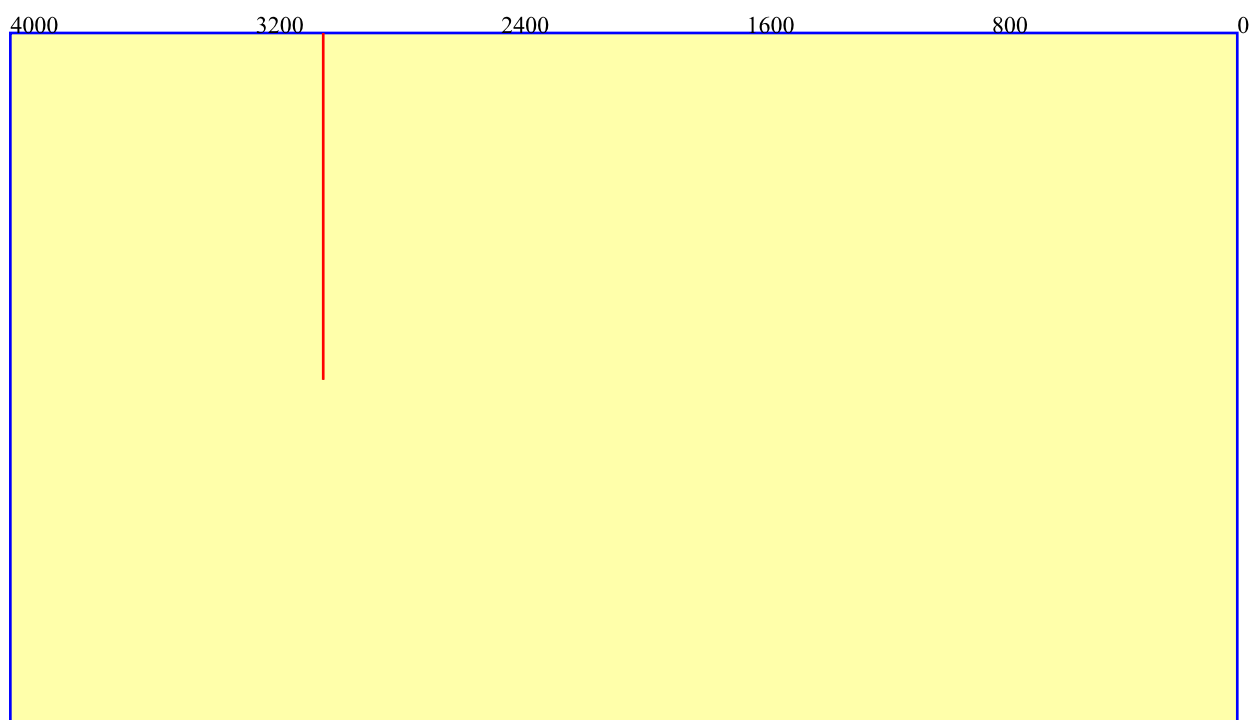
Preparation of (E)-*tert*-butyl 3-(3-fluorophenyl)-prop-2-enoate 2

Structure:

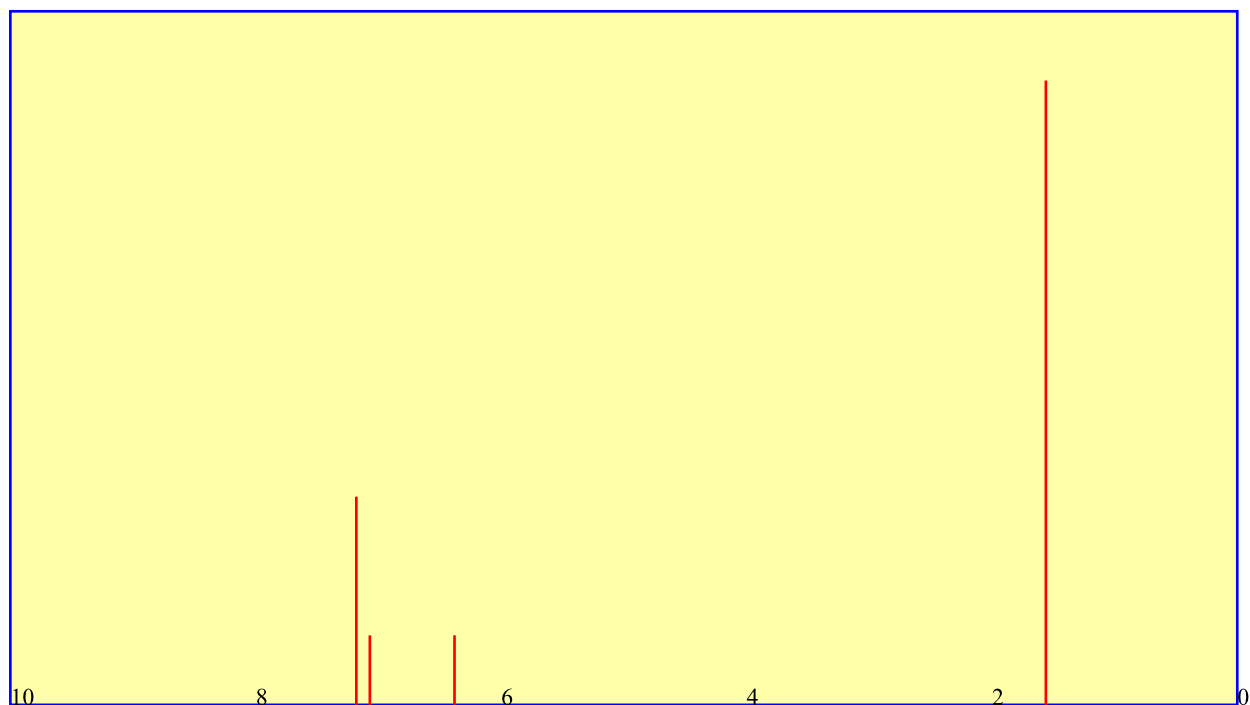


Following general procedure 1, *tert*-butyl diethylphosphonoacetate (2.73g, 10.83mmol), *n*-BuLi (2.5M 4.2ml, 10.3mmol) in THF (10ml) and 3-fluorobenzaldehyde (1.22g, 9.85mmol) in THF (10ml) gave, after purification by column chromatography on silica gel (hexane:Et [2] O 40:1), **2** (2.01g, 92perc) as a colourless oil

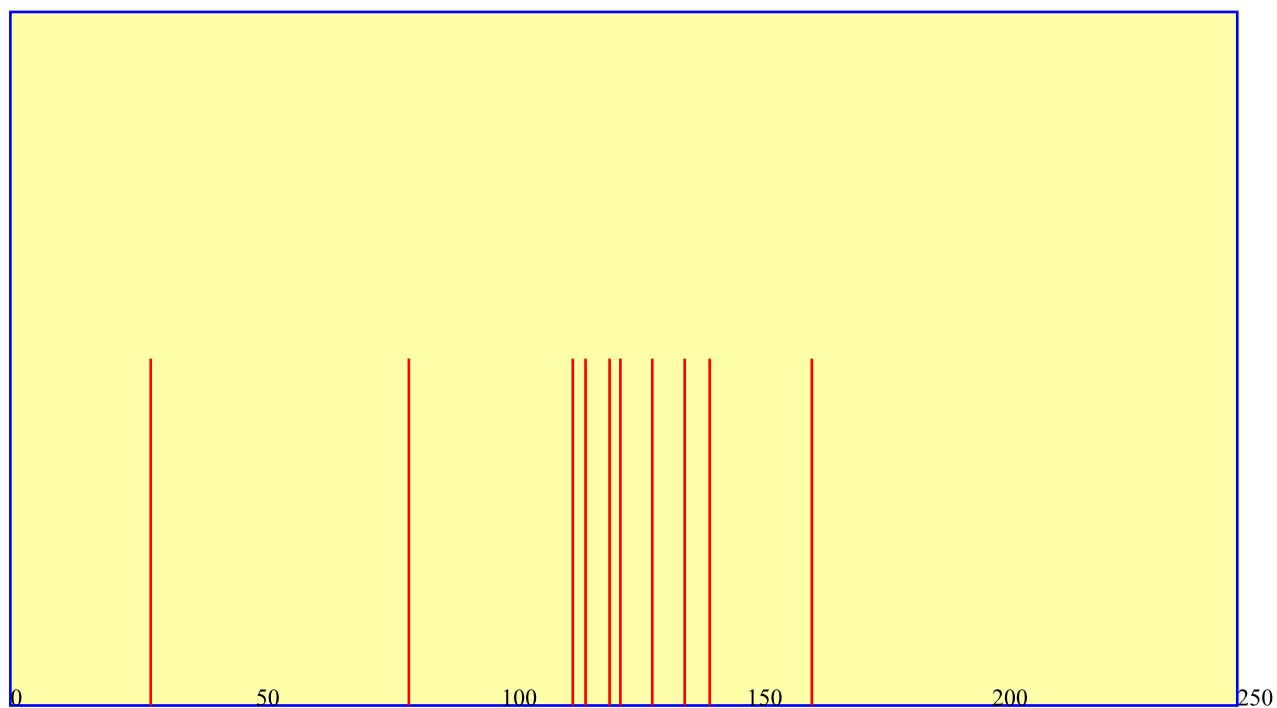
IR: (film) ()



HNMR: 400 MHz (CDCl₃ [3])



CNMR: 100 MHz (CDCl₃ [3])



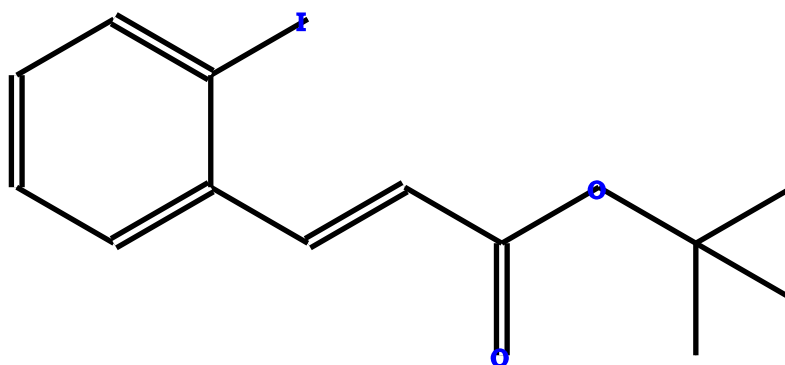
MS: Cl {+} ()
Found:

Formula:
method:
Required:
overall:

Preparation of (E)-tert-butyl 3-(2-iodophenyl)prop-2-enoate (**3**)

Preparation of (E)-tert-butyl 3-(2-iodophenyl)prop-2-enoate **3**

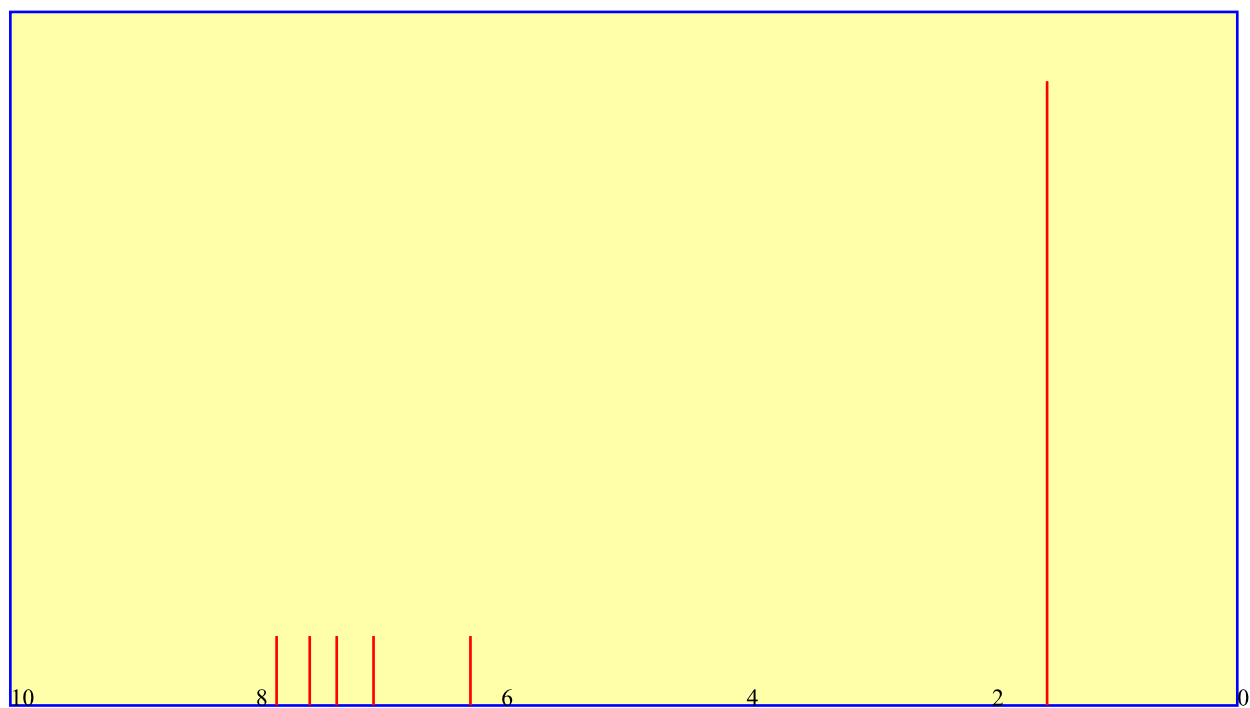
Structure:



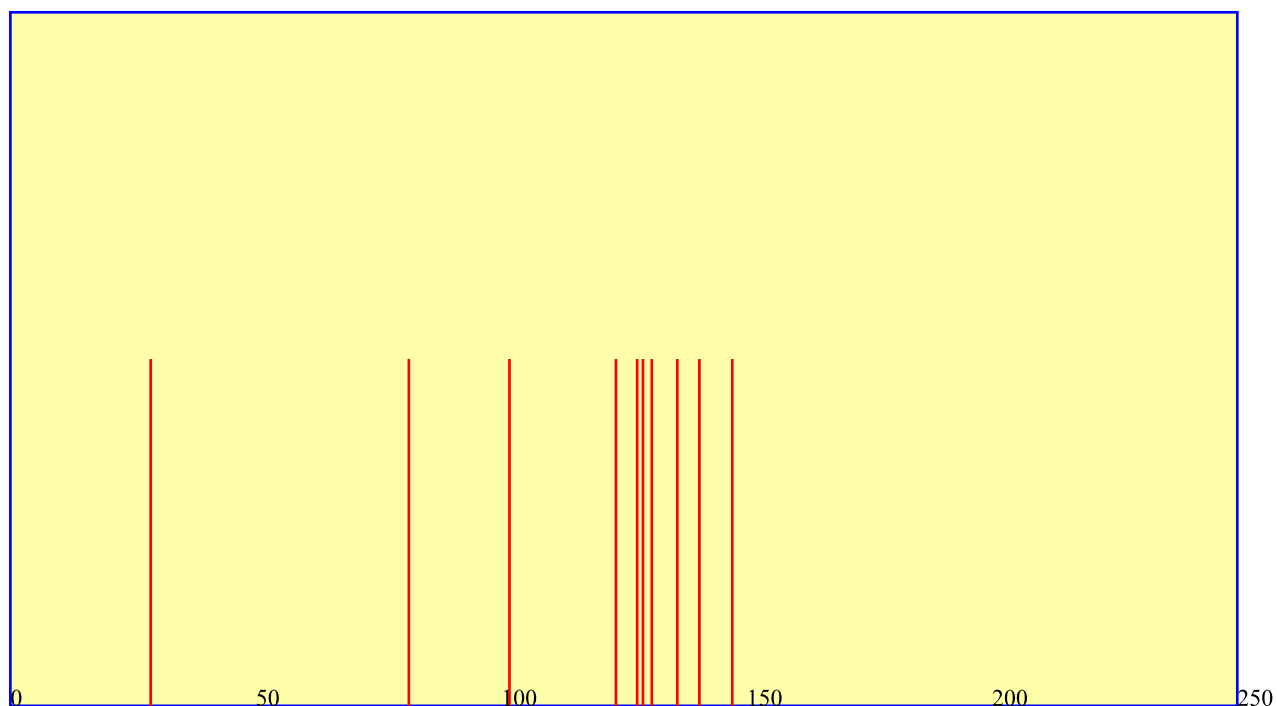
Following general procedure 1, *tert*-butyl diethylphosphonoacetate (5.0g, 19.8mmol), *n*-BuLi (1.6M 11.85ml, 19.0mmol) in THF (20ml) and 2-iodobenzaldehyde (4.0g, 17.2mmol) in THF (10ml) gave, after purification by column chromatography on silica gel (hexane:Et [2] O 40:1), **3** (5.39g, 93perc) as a yellow oil
IR: (film) ()



HNMR: 400 MHz (CDCl₃ [3])



CNMR: 100 MHz (CDCl₃ [3])



MS: Cl {+} ()()

Found:

Formula:

method:

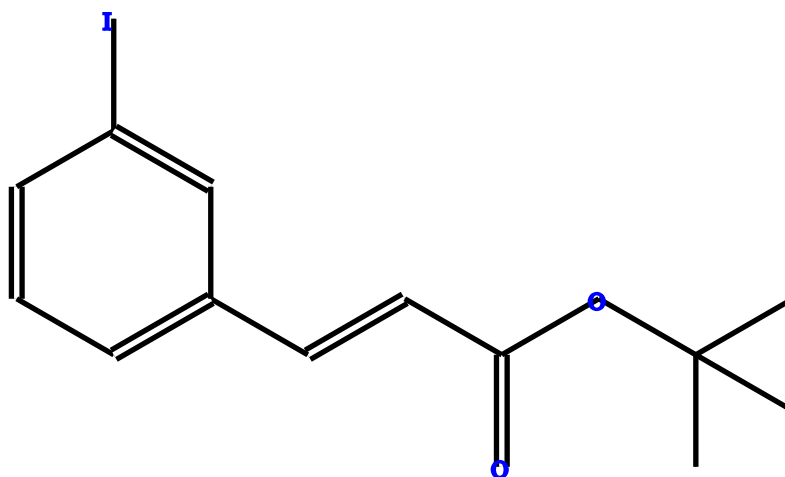
Required:

overall:

Preparation of (E)-tert-butyl 3-(3-iodophenyl)prop-2-enoate(4)

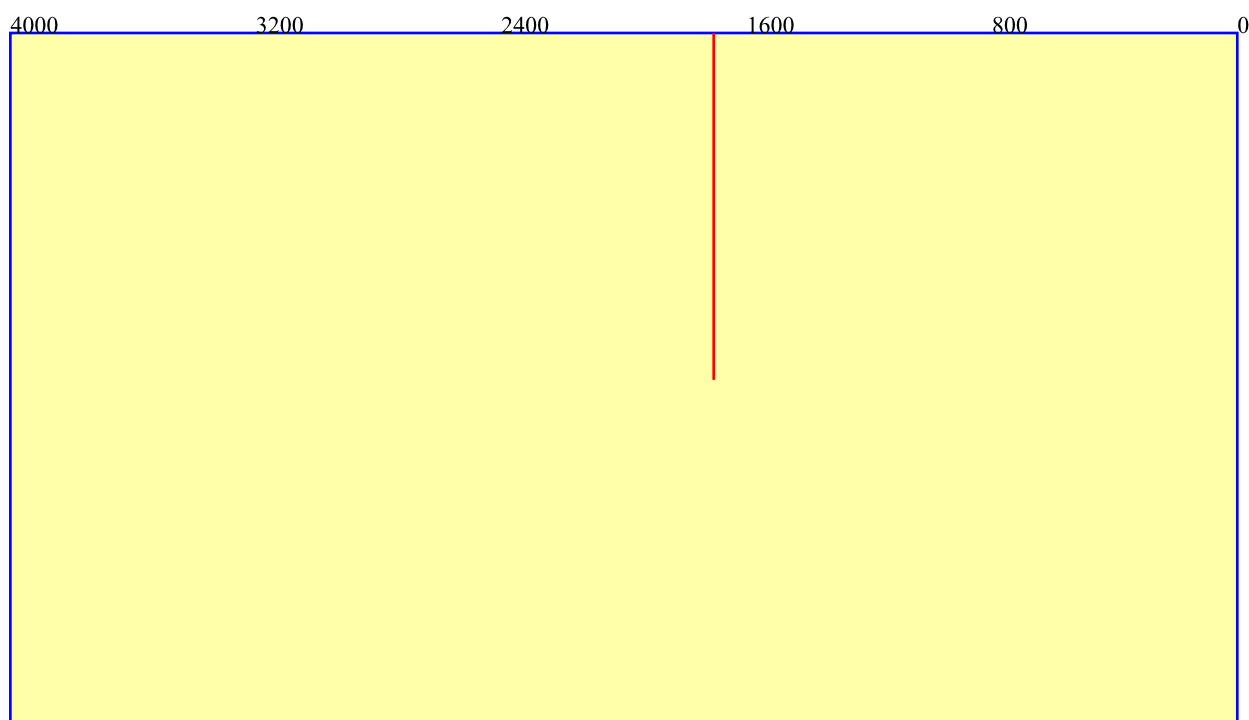
Preparation of (E)-tert-butyl 3-(3-iodophenyl)prop-2-enoate4

Structure:

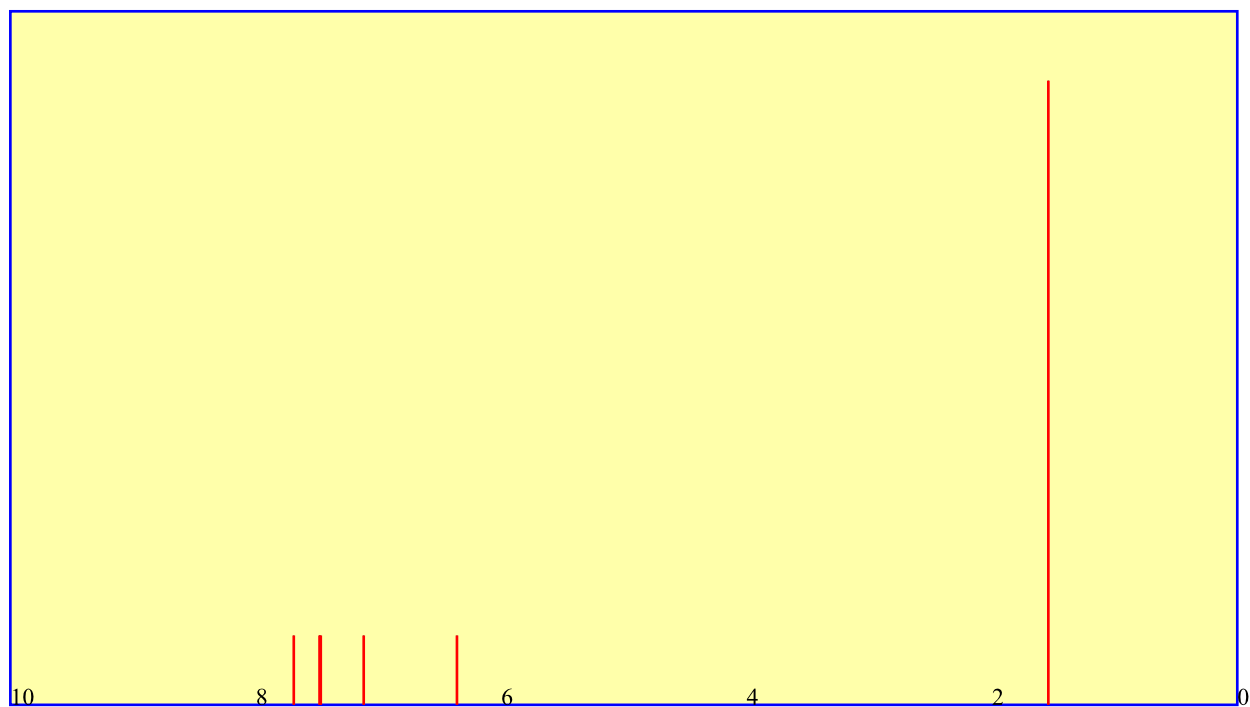


Following general procedure 1, *tert*-butyl diethylphosphonoacetate (4.1g, 16.3mmol), *n*-BuLi (2.5M 6.2ml, 15.5mmol) in THF (15ml) and 3-iodobenzaldehyde (3.43g, 14.8mmol) in THF (15ml) gave, after purification by column chromatography on silica gel (hexane:Et [2] O 40:1), **4** (4.15g, 85%) as a yellow oil.

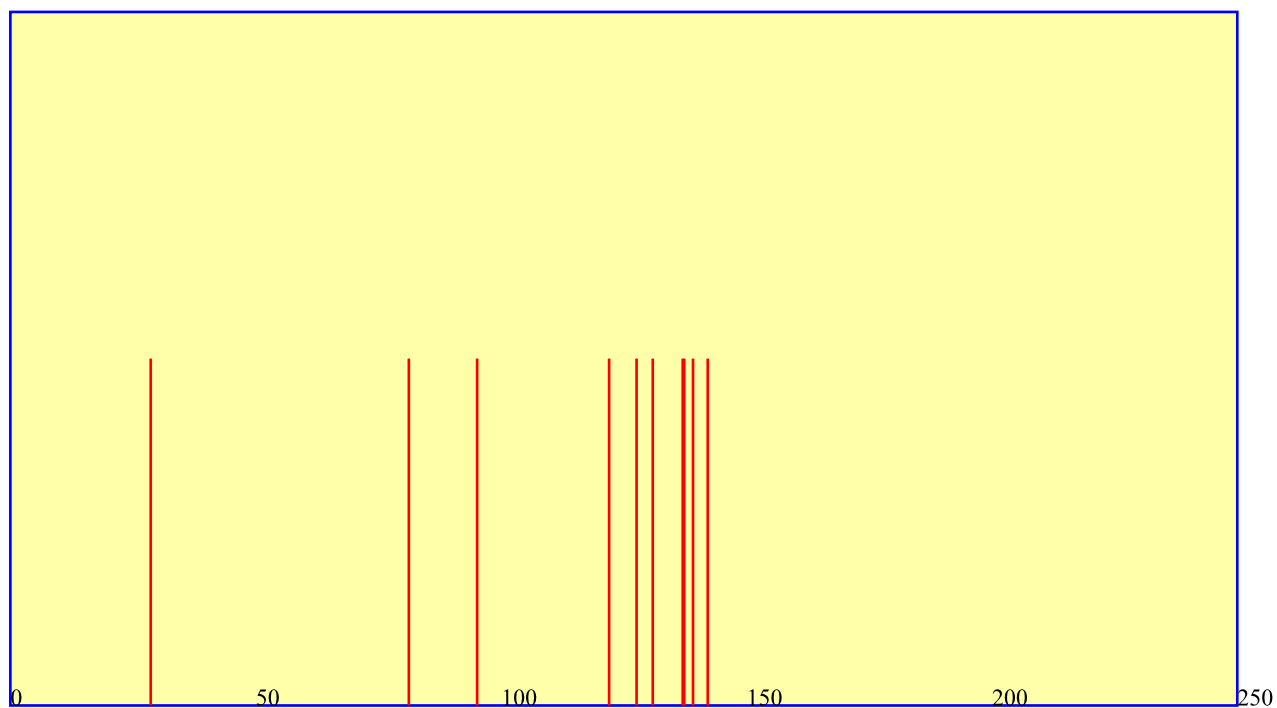
IR: (film) (



¹H NMR: 400 MHz (CDCl₃ [3])



¹³C NMR: 100 MHz (CDCl₃ [3])



MS: Cl⁺ (0)
Found:

Formula:

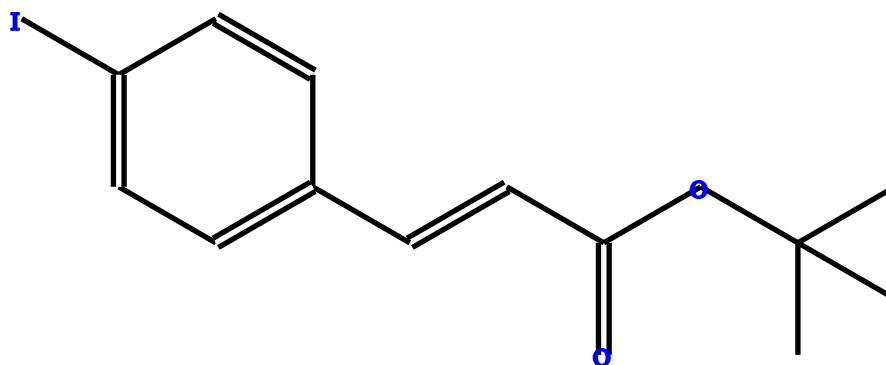
method:

Required:

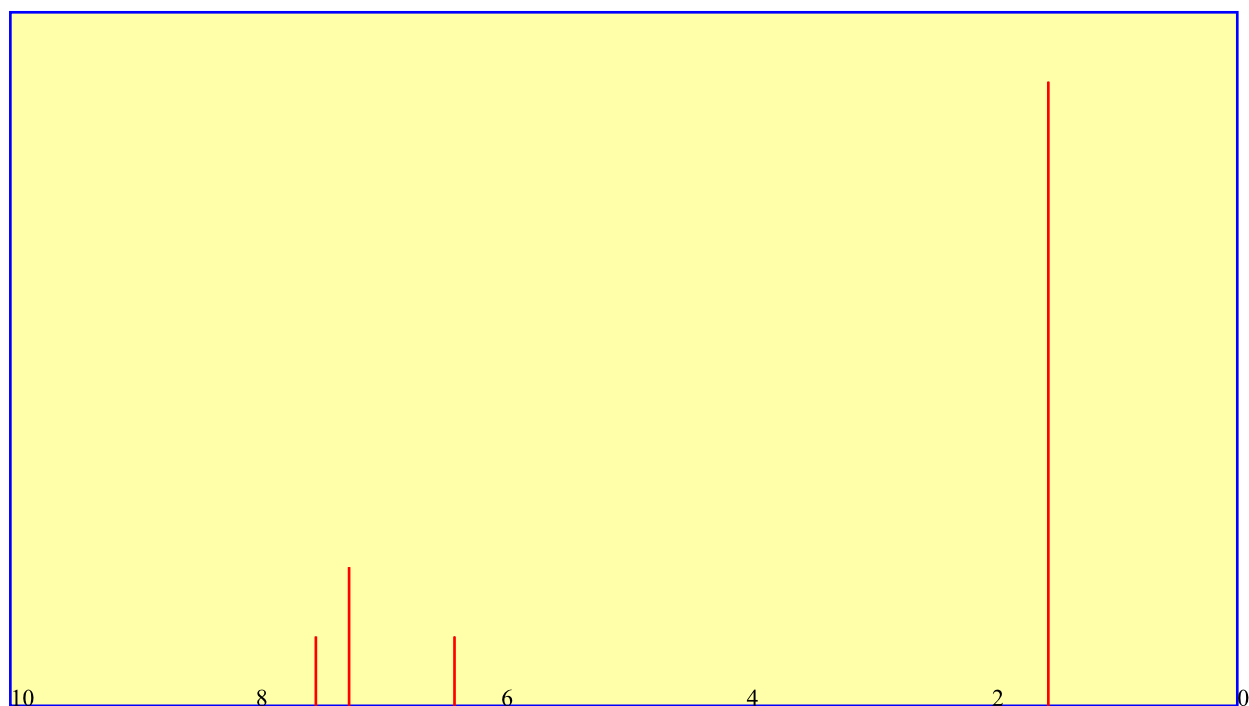
overall:

Preparation of (*E*)-*tert*-butyl 3-(4-iodophenyl)prop-2-enoate {11} 5

Structure:



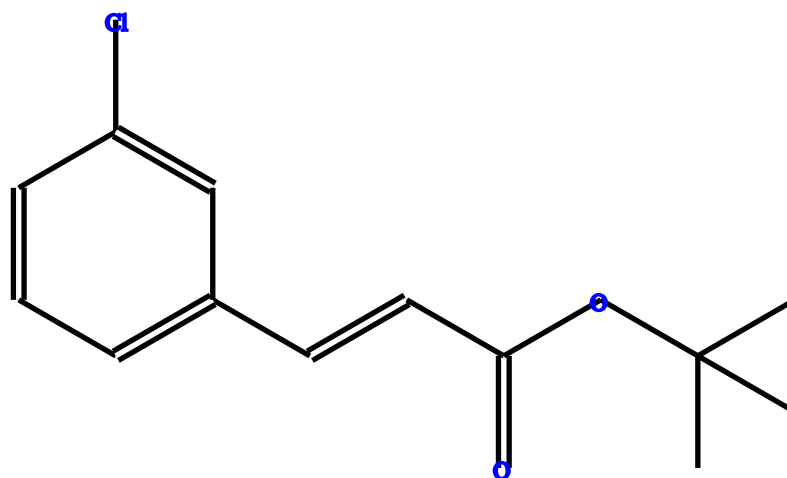
Following general procedure 1, *tert*-butyl diethylphosphonoacetate (3.9g, 15.5mmol), *n*-BuLi (2.5M 9.25ml, 14.8mmol) in THF (20ml) and 4-iodobenzaldehyde (3.1g, 13.5mmol) in THF (20ml) gave, after purification by column chromatography on silica gel (hexane:Et [2] O 40:1) and recrystallization (hexane:Et [2] O), **5** (4.2g, 94perc) as white needles; mp. 65-66°C (hexane:Et [2] O)
¹H NMR: 400 MHz (CDCl₃) [3]



Preparation of (E)-tert-butyl 3-(3-chlorophenyl)prop-2-enoate(6)

Preparation of (E)-tert-butyl 3-(3-chlorophenyl)prop-2-enoate(6)

Structure:



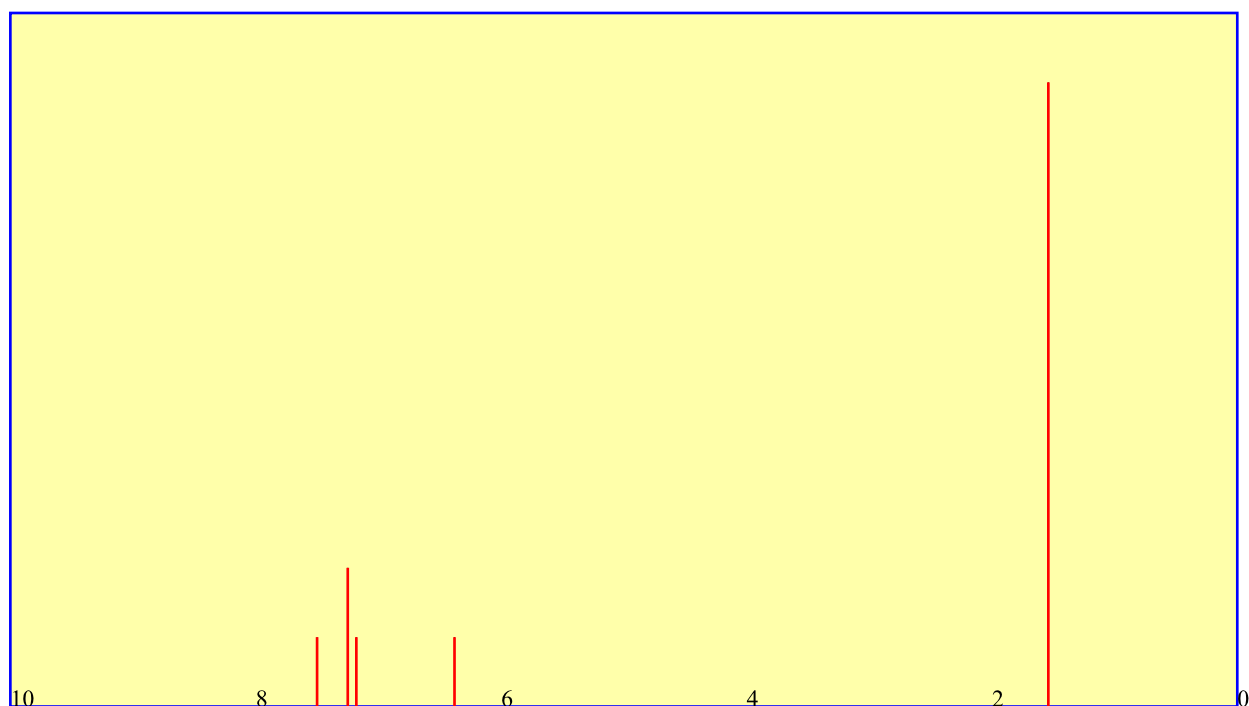
Following general procedure 1, *tert*-butyl diethyl phosphonoacetate (5.9g,

n-BuLi (2.5M 9.0ml, 22.5mmol) in THF (15ml) and 3-chlorobenzaldehyde (3.0g, 21.4mmol) in THF (15ml) gave, after purification by column chromatography on silica gel (hexane:Et [2] O 40:1), **6** (4.69g, 92perc) as a colourless oil

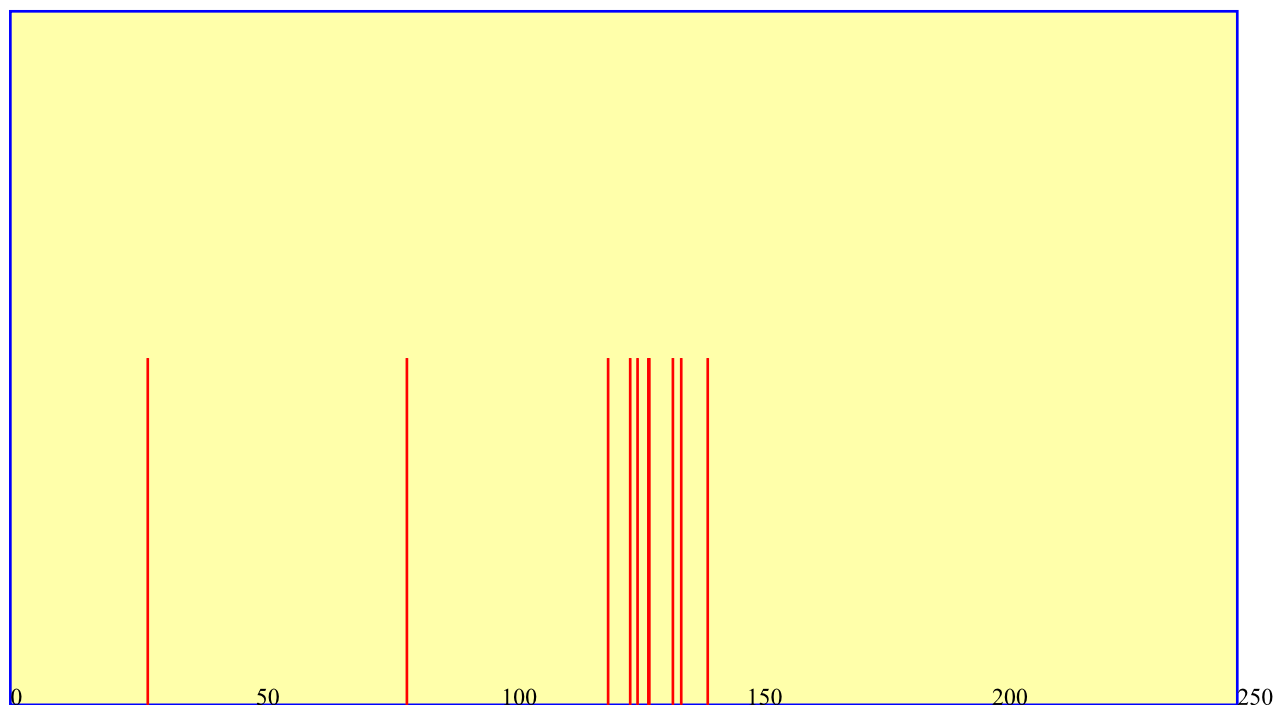
IR: (film) ()



¹H NMR: 400 MHz (CDCl₃ [3])



CNMR: 100 MHz (CDCl₃ [3])



MS: CI {+} ()()

Found:

Formula:

method:

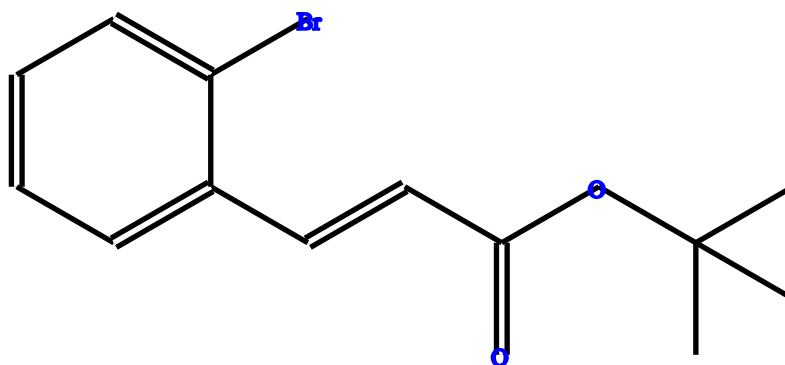
Required:

overall:

Preparation of (E)-tert-butyl 3-(2-bromophenyl)prop-2-enoate(7)

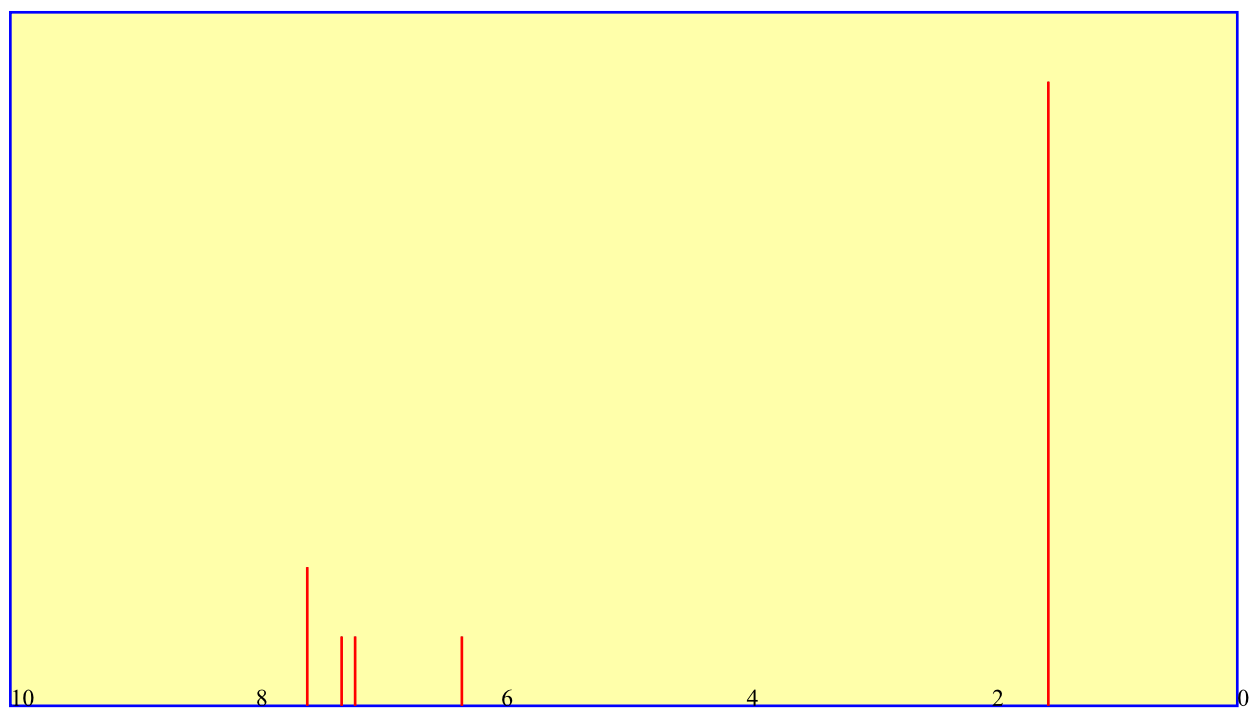
Preparation of (E)-tert-butyl 3-(2-bromophenyl)prop-2-enoate7

Structure:

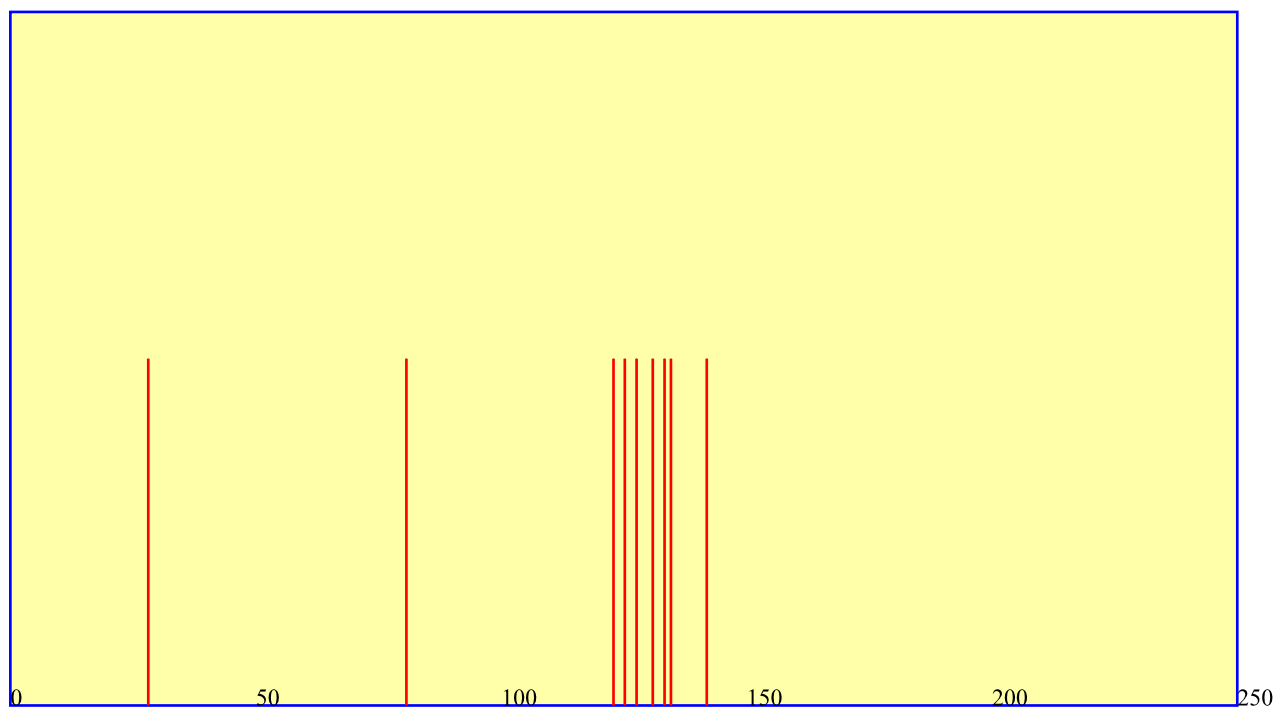


Following general procedure 1, *tert*-butyl diethyl phosphonoacetate (5.8g, 23.1mmol), *n*-BuLi (2.5M 9.25ml, 21.1mmol) in THF (20ml) and 2-bromobenzaldehyde (3.3g, 17.8mmol) in THF (20ml) gave, after purification by column chromatography on silica gel (hexane:Et [2] O 40:1), **7** (4.7g, 93%) as a colourless oil; ν [max] (film) 1710 (C=O), 1635 (C=C)

¹H NMR: 400 MHz (CDCl₃)



CNMR: 100 MHz (CDCl₃)



MS: Cl (+) (0)

Found:

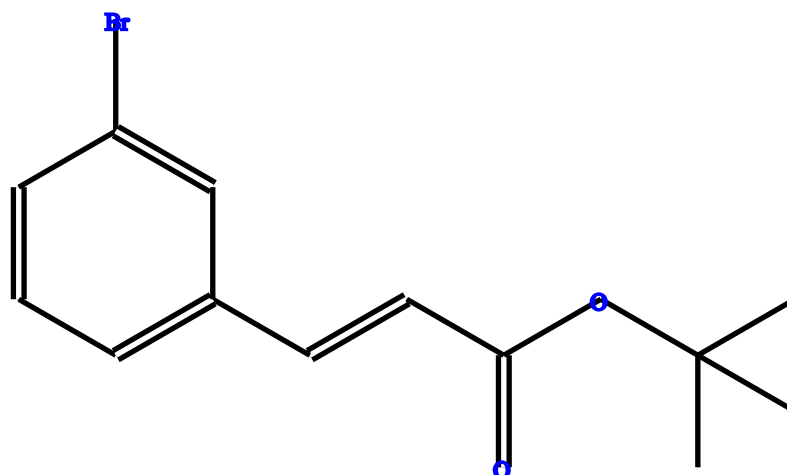
Formula:

method:
 Required:
 overall:

Preparation of (E)-tert-butyl 3-(3-bromophenyl)prop-2-enoate(8)

Preparation of (E)-tert-butyl 3-(3-bromophenyl)prop-2-enoate(8)

Structure:

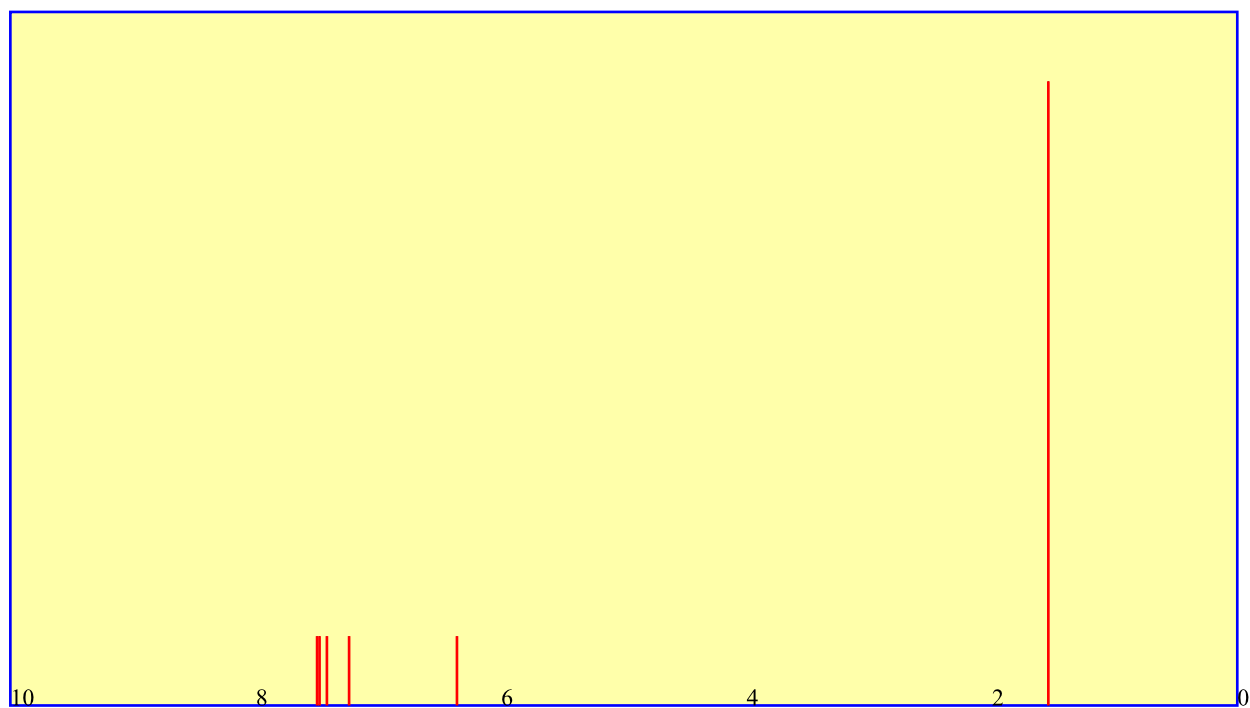


Following general procedure 2, *tert*-butyl diethyl phosphonoacetate (1.5g, 5.94mmol), *n*-BuLi (2.5M 2.27ml, 5.67mmol) in THF (10ml) and 3-bromobenzaldehyde (1.0g, 5.40mmol) in THF (10ml) gave, after purification by column chromatography on silica gel (hexane:Et [2] O 40:1), **8** (1.3g, 85%) as a colourless oil

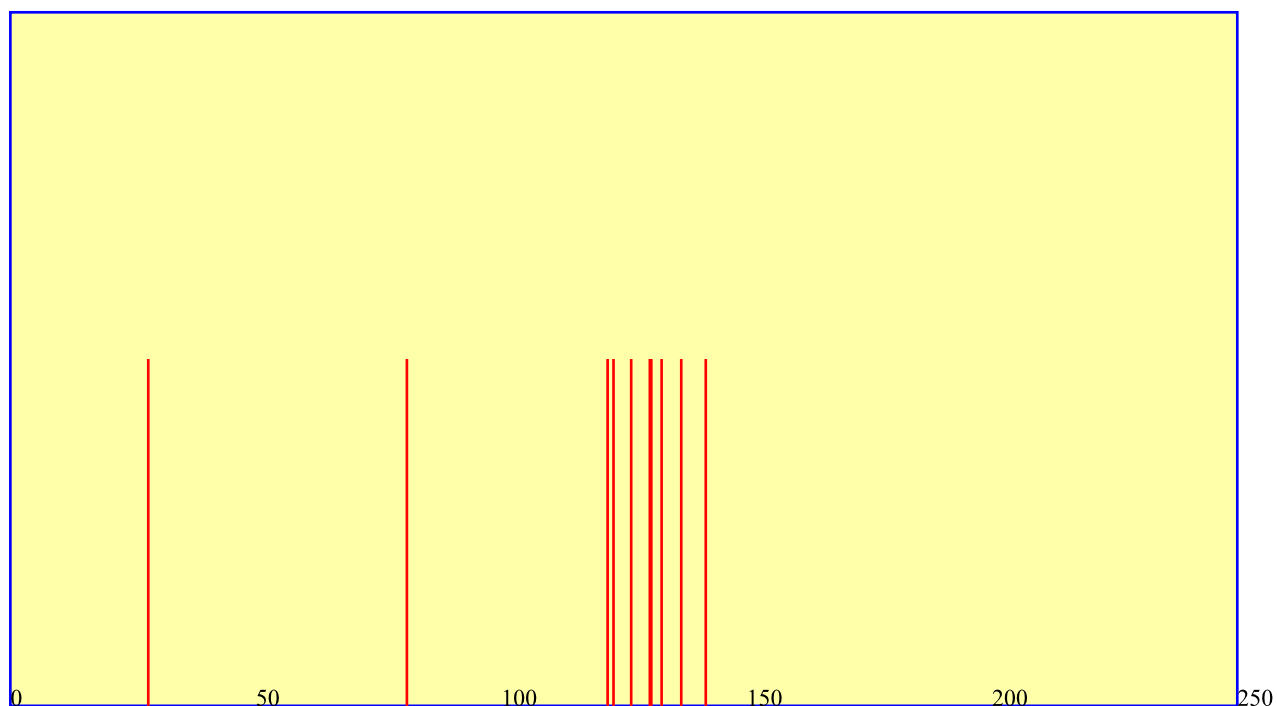
IR: (film) ()



HNMR: 400 MHz (CDCl₃ [3])



CNMR: 100 MHz (CDCl₃ [3])



MS: Cl {+} ()()

Found:

Formula:

method:

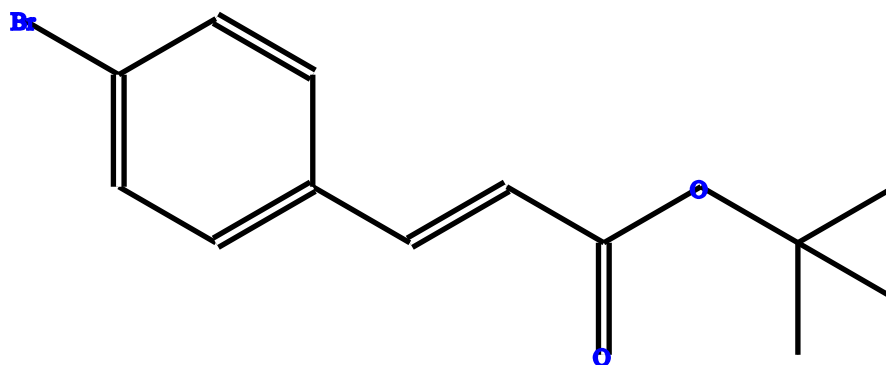
Required:

overall:

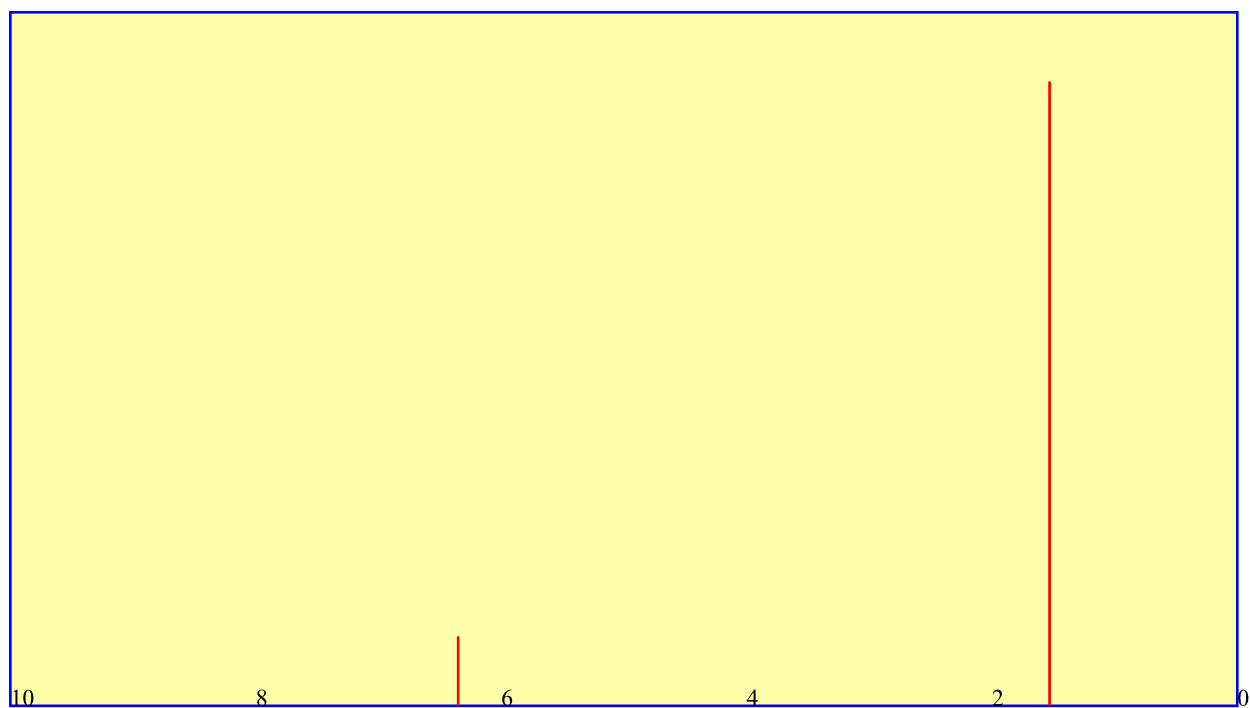
Preparation of (E)-tert-butyl 3-(4-bromophenyl)-prop-2-enoate(9)

Preparation of (E)-tert-butyl 3-(4-bromophenyl)-prop-2-enoate9

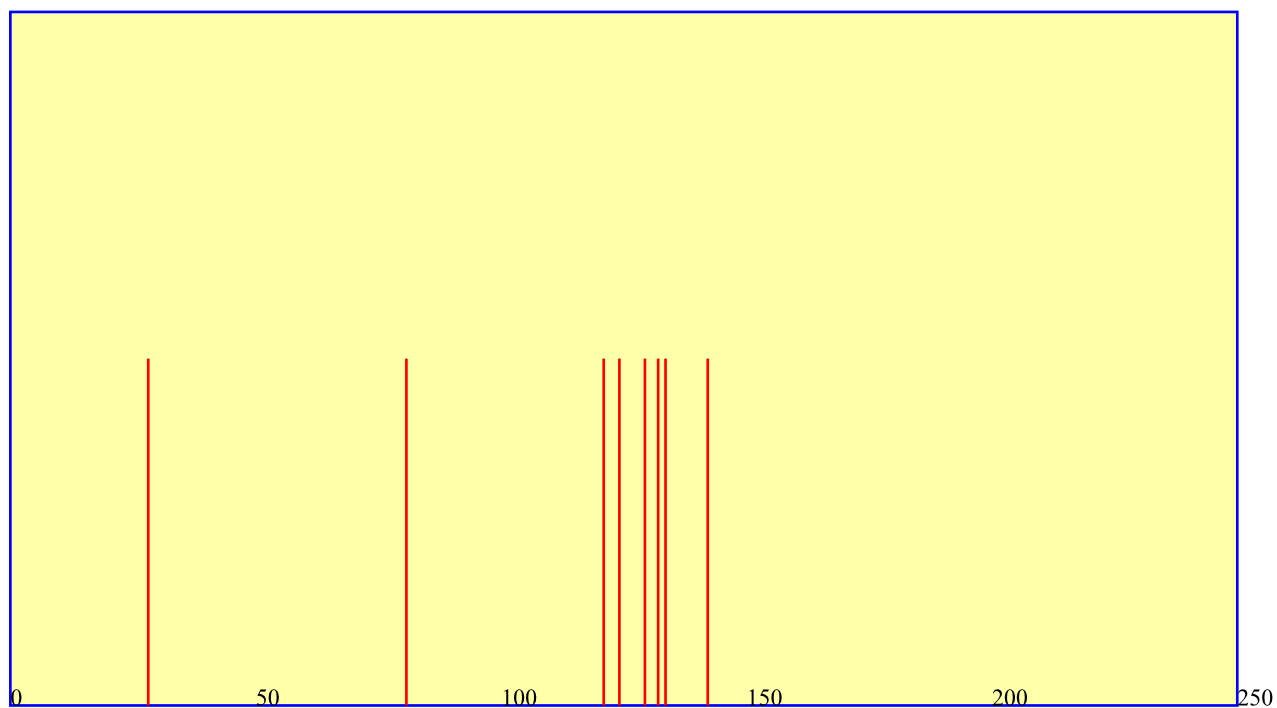
Structure:



Following general procedure 1, *tert*-butyl diethylphosphonoacetate (2.7g, 10.9mmol), *n*-BuLi (2.5M 4.2ml, 10.3mmol) in THF (10ml) and 4-bromobenzaldehyde (1.2g, 9.9mmol) in THF (10ml) gave, after purification by column chromatography on silica gel (hexane:Et [2] O 40:1), **9** (2.0g, 92perc) as white needles; m.p. 66°C (hexane:Et [2] O); Found C, 55.3perc, H, 5.1perc; C [13] H [15] BrO [2] requires C, 55.15perc, H, 5.3perc; ν [max] (KBr) 1707 (C=O), 1637 (C=C)
¹H NMR: 400 MHz (CDCl₃)



CNMR: 50 MHz (CDCl_3)



MS: NH [3] (0)

Found:

Formula:

method:
 Required:
 overall:

Preparation of (3*R*, α *S*)-*tert*-butyl

3-(3-fluorophenyl)-3-(*N*-benzyl-*N*- α -methyl-4-methoxybenzylamino)propanoate (**10**)

Preparation of (3*R*, α *S*)-*tert*-butyl

3-(3-fluorophenyl)-3-(*N*-benzyl-*N*- α -methyl-4-methoxybenzylamino)propanoate **10** Following general procedure 2, *n*-BuLi (2.5M 2.8ml, 7.0mmol),

(*S*)-*N*- α -methyl-*N*-4-methoxybenzylamine (1.74g, 7.2mmol) in THF (10ml) and

(*E*)-**2** (1.0g, 4.5mmol) in THF (10ml) gave, after purification by column

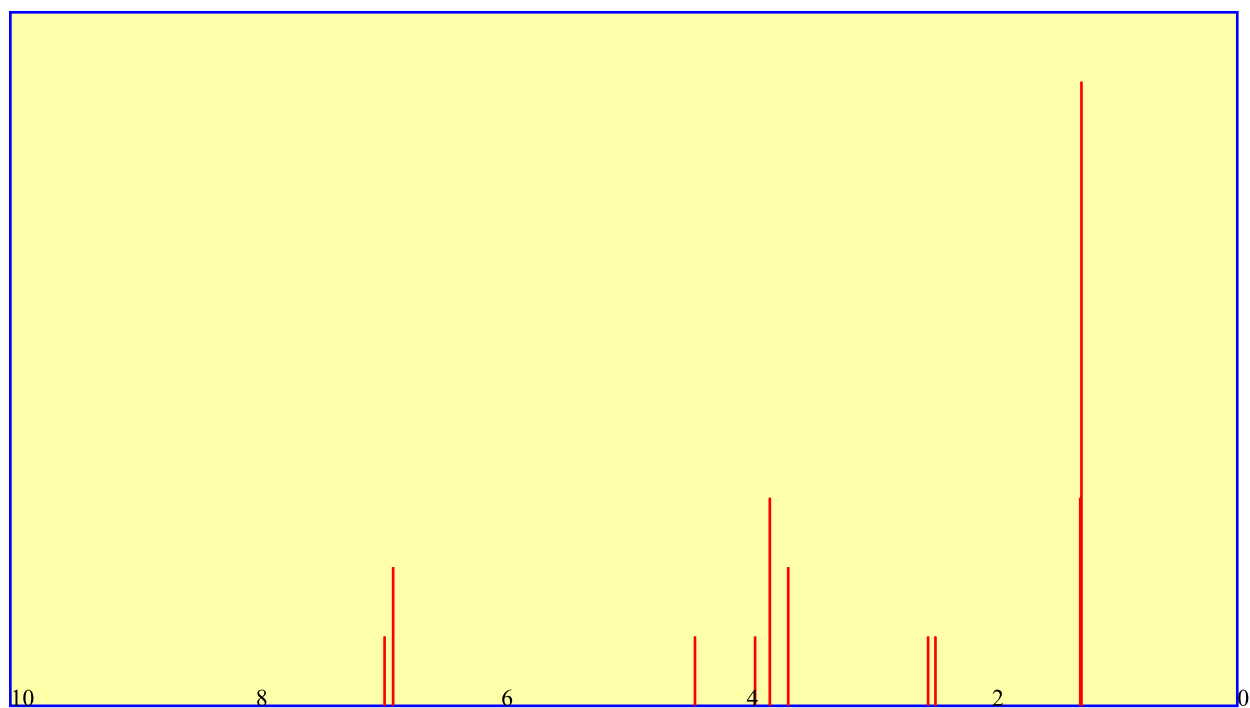
chromatography on silica gel (hexane:Et [2] O 10:1) and recrystallisation (hexane:Et [2] O), **10** (1.60g, 77%) as a white solid; Found: C, 75.2; H, 7.3; N 3.0%; C [29] H [34] FNO [3] requires C, 75.1; H, 7.4; N, 3.0%; mp 87-88°C (hexane:Et [2] O)

OR: $[\alpha]_D^{25}$ (c,)

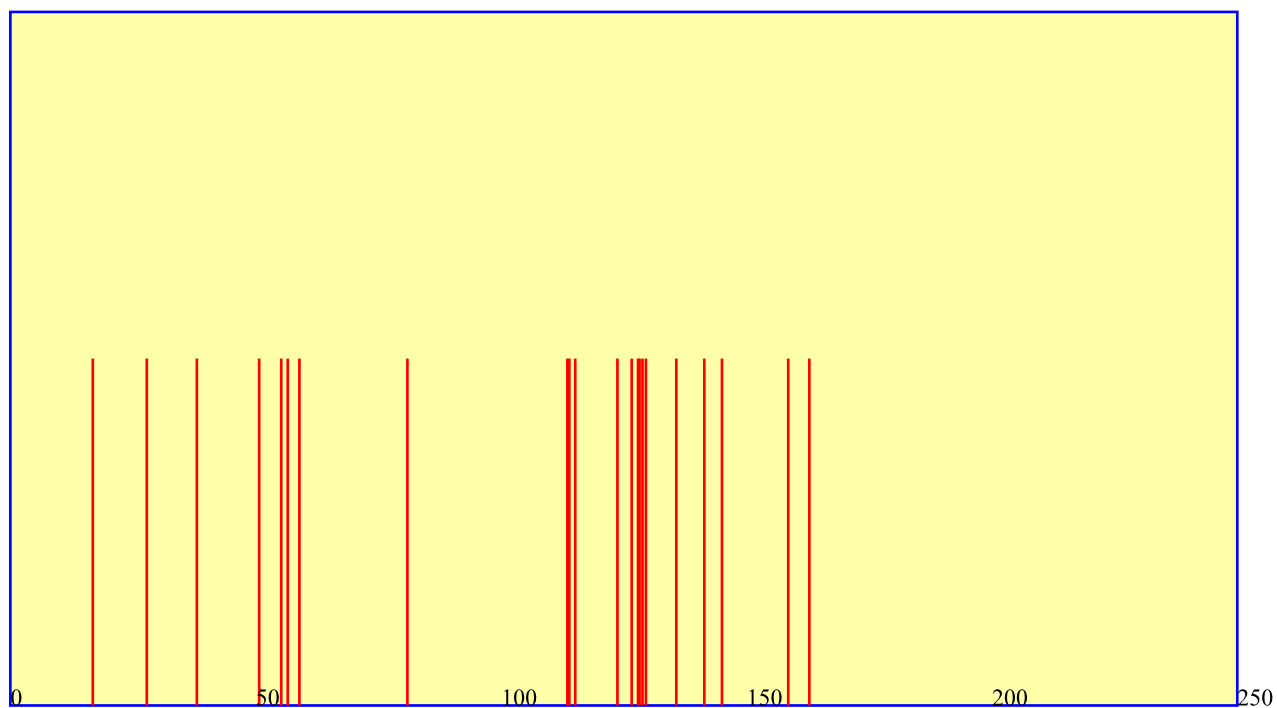
IR: (KBr disc) ()



¹H NMR: 400 MHz (CDCl₃ [3])



CNMR: 100 MHz (CDCl₃)



MS: APCI {+} ()

Found:

Formula:

method:
 Required:
 overall:

Preparation of (3*R*, α *S*)-*tert*-butyl

3-(2-iodophenyl)-3-(*N*-benzyl-*N*- α -methyl-4-methoxybenzylamino)propanoate(**11**)

Preparation of (3*R*, α *S*)-*tert*-butyl

3-(2-iodophenyl)-3-(*N*-benzyl-*N*- α -methyl-4-methoxybenzylamino)propanoate **11** Following general procedure 2, *n*-BuLi (2.5M 1.88ml, 4.7mmol),

(*S*)-*N*- α -methyl-*N*-4-methoxybenzylamine (1.17g, 4.9mmol) in THF (10ml) and

(*E*)-**3** (1.0g, 3.0mmol) in THF (10ml) gave, after purification by column

chromatography on silica gel (hexane:Et [2] O 15:1) and recrystallisation (hexane:Et

[2] O), **11** (1.32g, 76%) as white crystals; mp 98-99°C (hexane:Et [2] O); Found: C,

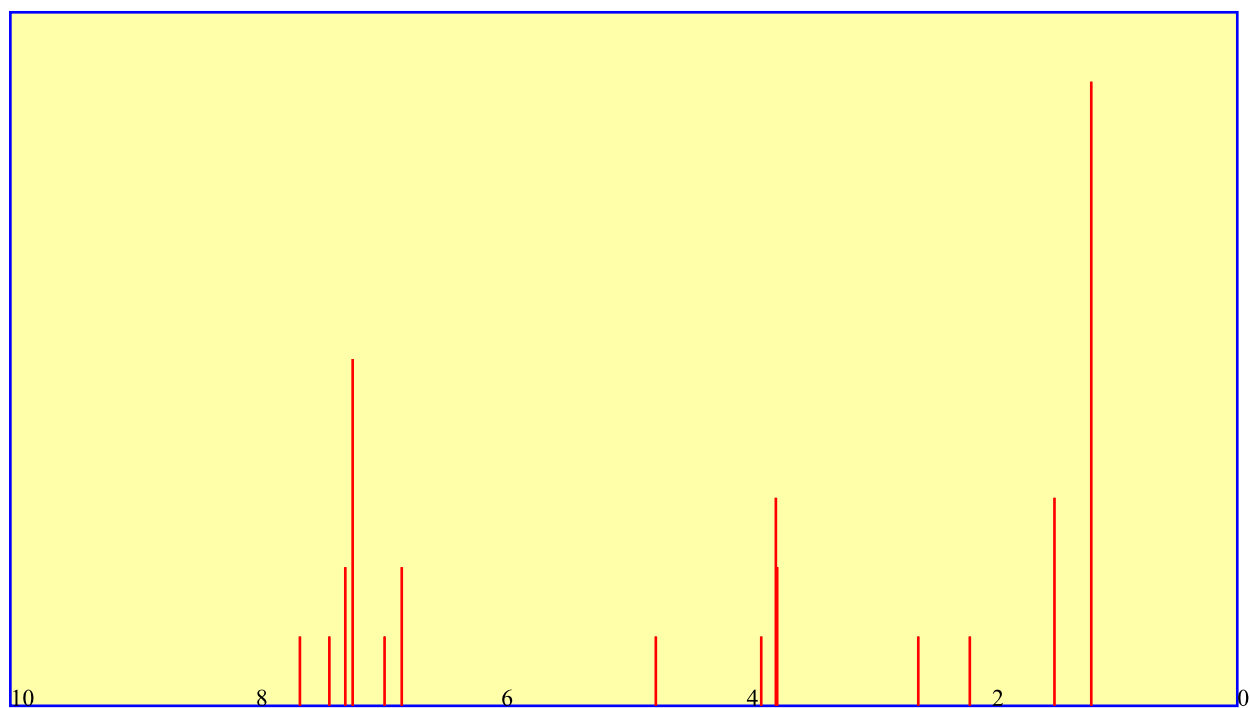
61.1; H, 6.05; N, 2.5%; C [29] H [34] I NO [3] requires C, 60.95; H, 6.0; N, 2.45%

OR: $[\alpha]_D^{25}$ (c,)

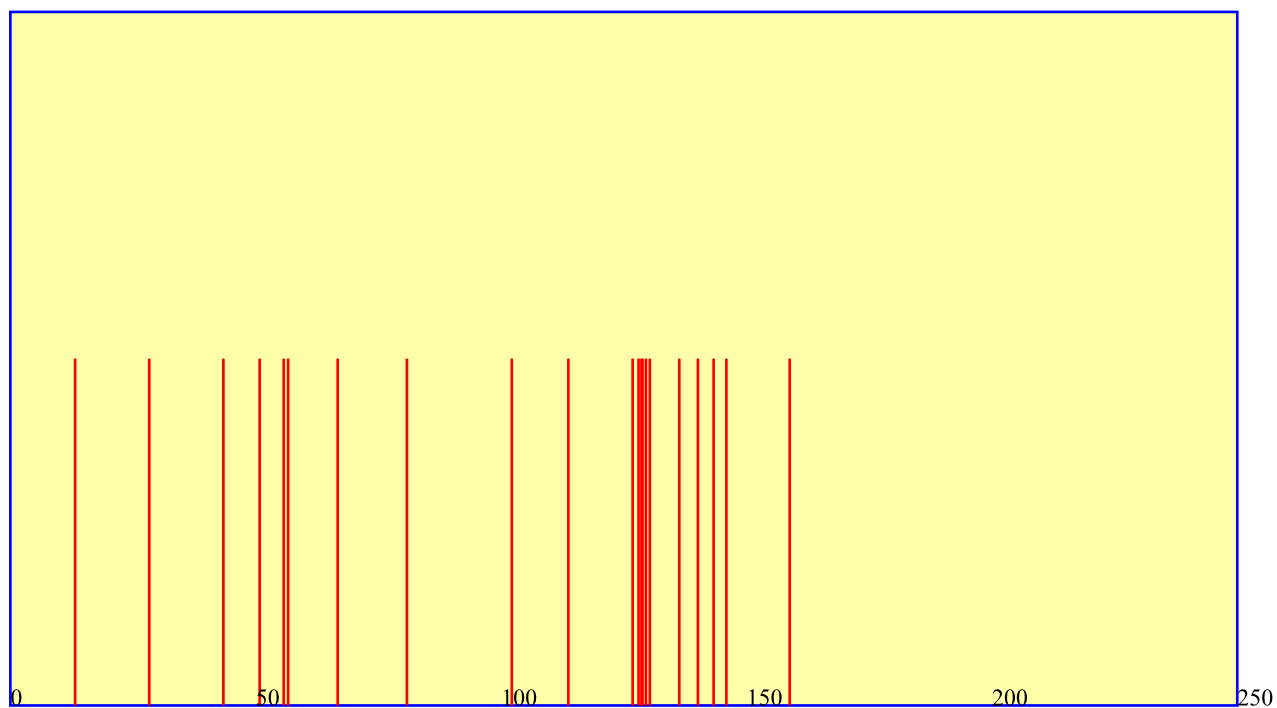
IR: (film) ()



HNMR: 400 MHz (CDCl₃ [3])



CNMR: 100 MHz (CDCl₃)



MS: APCI {+} (0)

Found:

Formula:

method:

Required:

overall:

Preparation of (3*R*, α *S*)-*tert*-butyl

3-(3-iodophenyl)-3-(*N*-benzyl-*N*- α -methyl-4-methoxybenzylamino)propanoate (**12**)

Preparation of (3*R*, α *S*)-*tert*-butyl

3-(3-iodophenyl)-3-(*N*-benzyl-*N*- α -methyl-4-methoxybenzylamino)propanoate **12** Following general procedure 2, *n*-BuLi (2.5M 3.9ml, 9.7mmol),

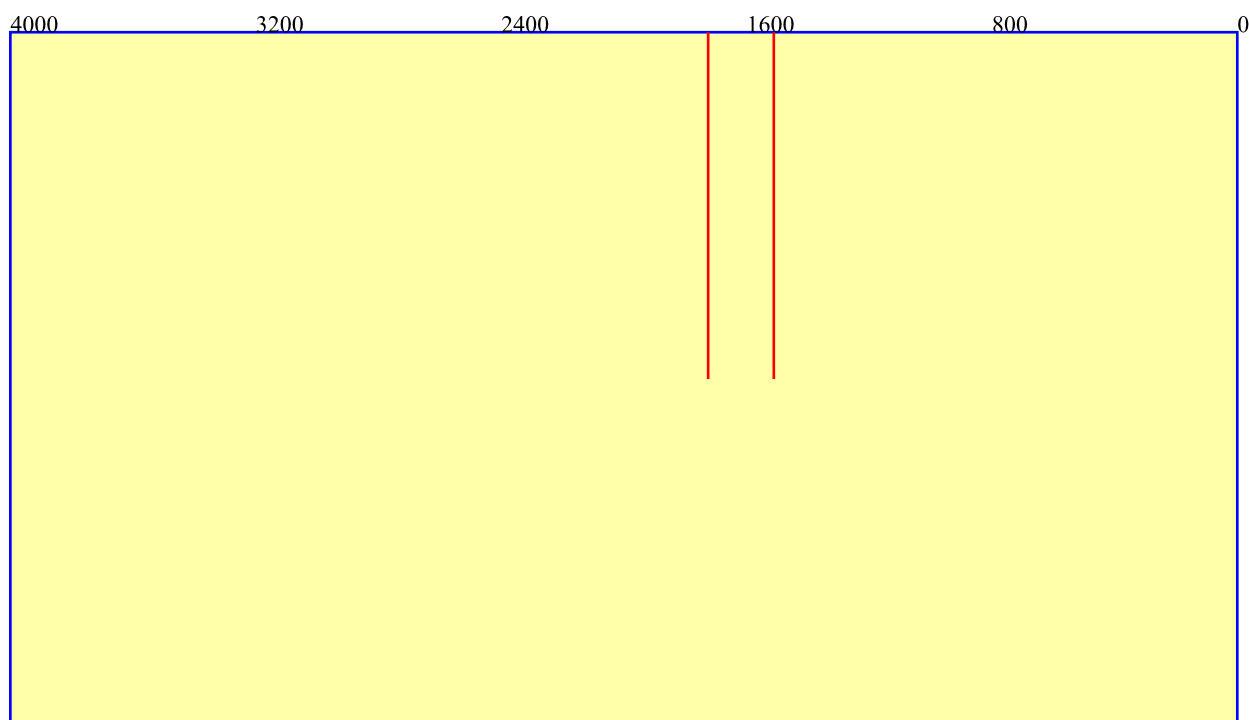
(*S*)-*N*- α -methyl-*N*-4-methoxybenzylamine (2.26g, 9.4mmol) in THF (20ml) at -78°C and

(*E*)-**4** (2.0g, 6.06mmol) in THF (20ml) gave, after purification by column

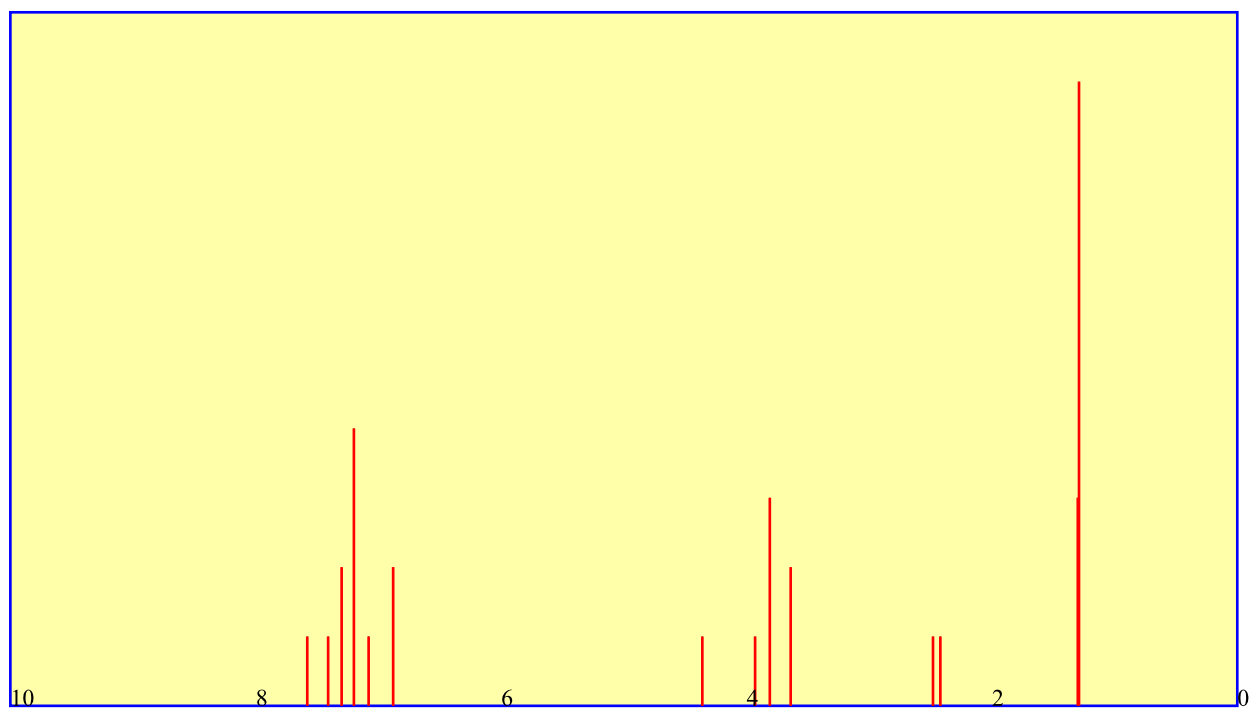
chromatography on silica gel (hexane:Et [2] O 15:1), **12** (2.56g, 74%) as a pale green oil

OR: $[\alpha]_D = (c,)$

IR: (film) (ν)



¹H NMR: 400 MHz (CDCl₃ [3])



CNMR: 100 MHz (CDCl₃ [3])

MS: APCI {+} ()

Found:

Formula:

method:

Required:

overall:

Preparation of (3*R*, α *S*)-*tert*-butyl

3-(4-iodophenyl)-3-(*N*-benzyl-*N*- α -methyl-4-methoxybenzylamino)propanoate (**13**)

Preparation of (3*R*, α *S*)-*tert*-butyl

3-(4-iodophenyl)-3-(*N*-benzyl-*N*- α -methyl-4-methoxybenzylamino)propanoate **13** Following general procedure 2, *n*-BuLi (2.5M 2.2ml, 5.4mmol),

(*S*)-*N*- α -methyl-*N*-4-methoxybenzylamine (1.27g, 5.25mmol) in THF (15ml) and

(*E*)-**5** (1.12g, 3.4mmol) in THF (15ml) gave, after purification by column

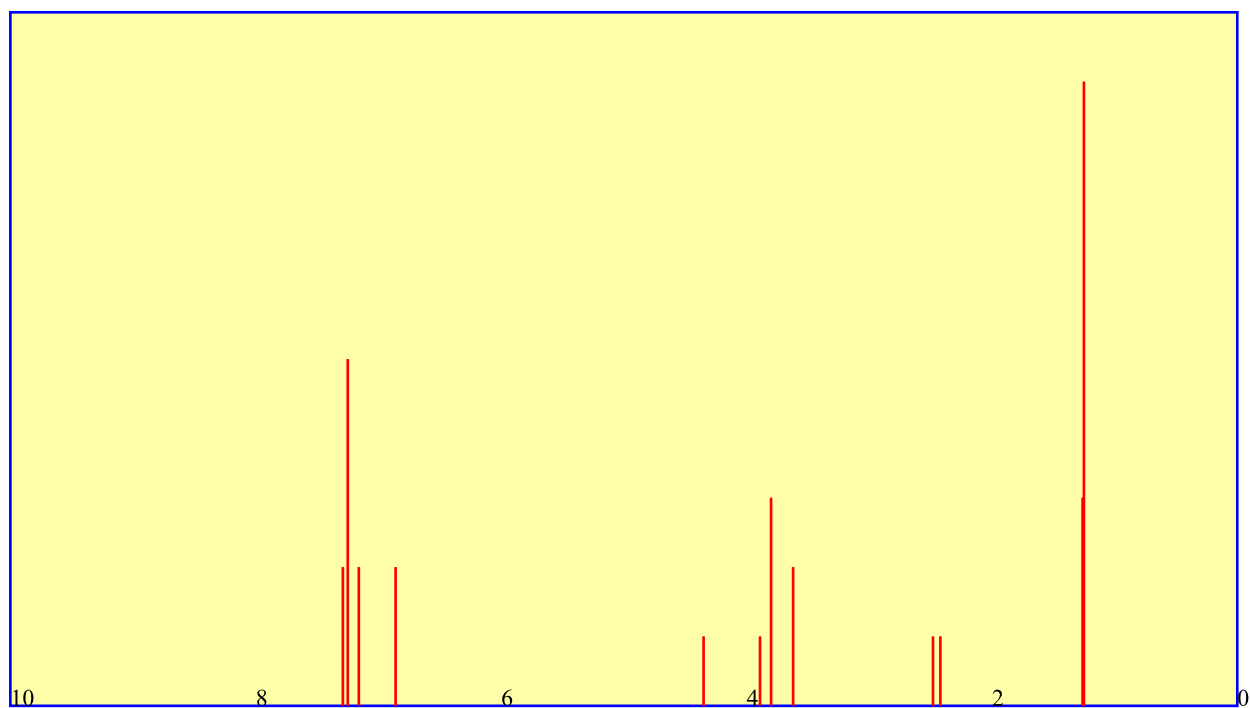
chromatography on silica gel (hexane:Et [2] O 15:1), **13** (1.53g, 79perc) as a white foam

OR: $[\alpha]_D = (c,)$

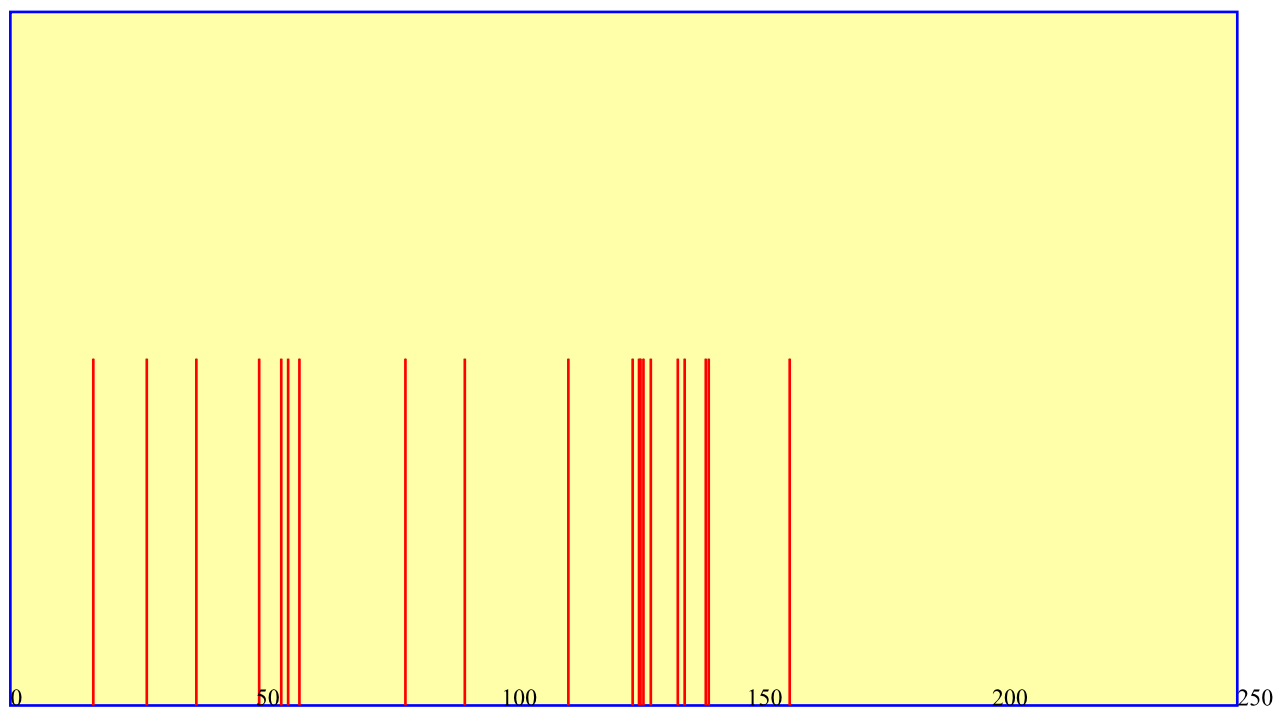
IR: (film) (ν)



¹H NMR: 400 MHz (CDCl₃ [3])



CNMR: 100 MHz (CDCl₃ [3])



MS: Cl {+} ()()

Found:

Formula:

method:
 Required:
 overall:

Preparation of (3*S*, α *R*)-*tert*-butyl

3-(3-chlorophenyl)-3-(*N*-benzyl-*N*- α -methyl-4-methoxybenzylamino)propanoate (**14**)

Preparation of (3*S*, α *R*)-*tert*-butyl

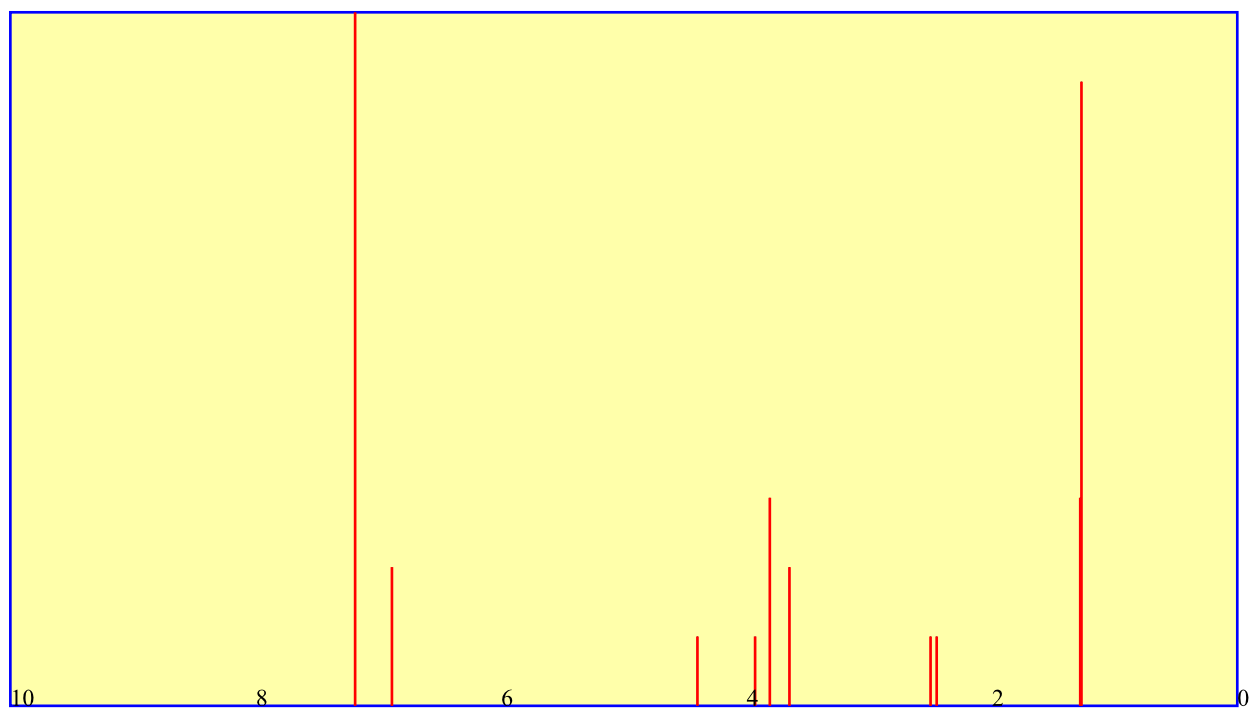
3-(3-chlorophenyl)-3-(*N*-benzyl-*N*- α -methyl-4-methoxybenzylamino)propanoate **14** Following general procedure 2, *n*-BuLi (2.5M 2.6ml, 6.5mmol), (*R*)-*N*- α -methyl-*N*-4-methoxybenzylamine (1.61g, 6.7mmol) in THF (15ml) and (*E*)-**6** (1.12g, 3.4mmol) in THF (15ml) gave, after purification by column chromatography on silica gel (hexane:Et [2] O 15:1), **14** (1.26g, 78perc) as a pale green oil

OR: $[\alpha]_D = (c,)$

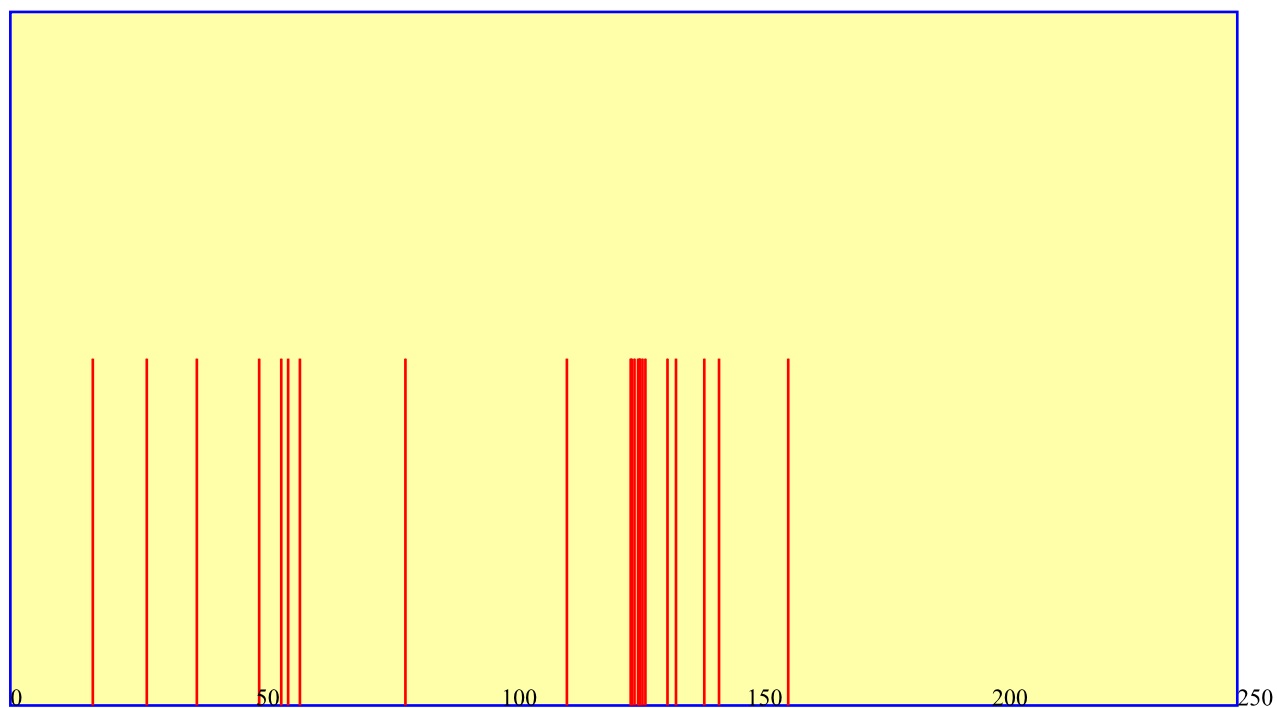
IR: (film) ()



¹H NMR: 400 MHz (CDCl₃ [3])



CNMR: 100 MHz (CDCl₃)



MS: APCI {+} ()

Found:

Formula:

method:
 Required:
 overall:

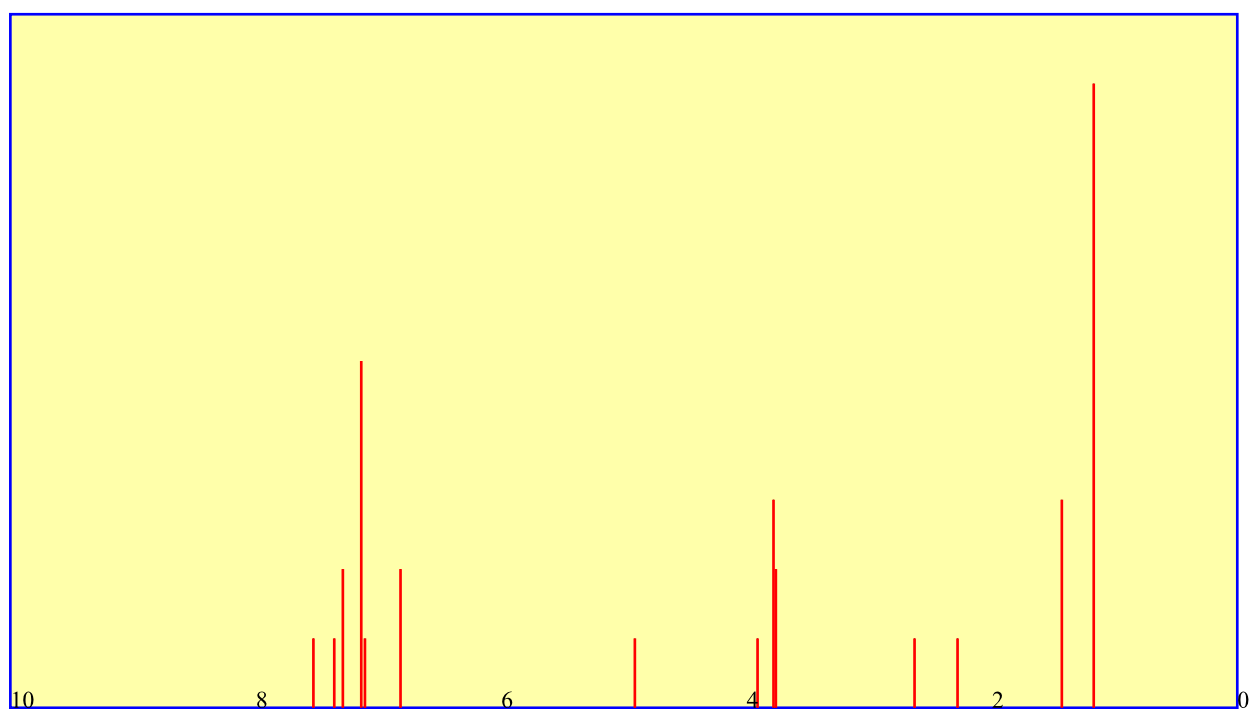
Preparation of (3*S*, α *R*)-*tert*-butyl

3-(2-bromophenyl)-3-(*N*-benzyl-*N*- α -methyl-4-methoxybenzylamino)propanoate (**15**)

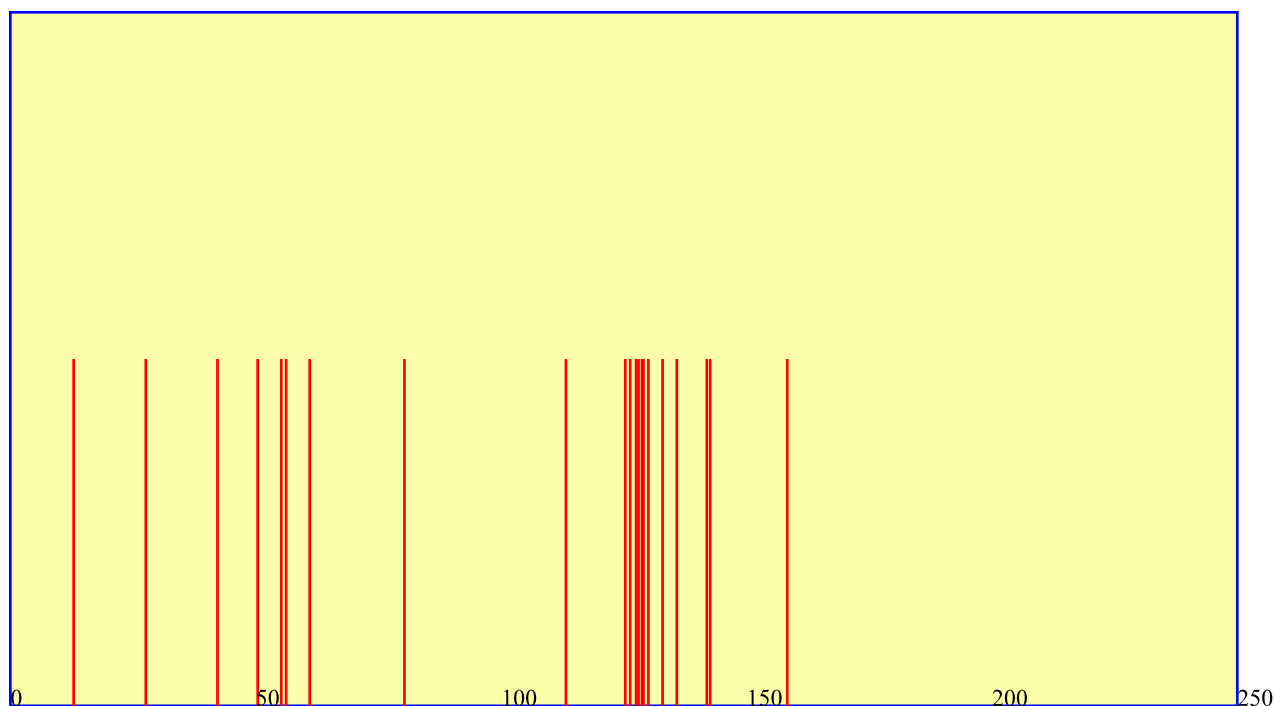
Preparation of (3*S*, α *R*)-*tert*-butyl

3-(2-bromophenyl)-3-(*N*-benzyl-*N*- α -methyl-4-methoxybenzylamino)propanoate **15** Following representative procedure 2, *n*-BuLi (2.5M 5.5ml, 13.7mmol), (*R*)-*N*- α -methyl-*N*-4-methoxybenzylamine (3.4g, 14.1mmol) in THF (20ml) and (*E*)-**7** (2.5g, 8.8mmol) in THF (30ml) gave, after successive purification by column chromatography on silica gel (hexane:Et [2] O 5:1) and recrystallisation, **15** as a white solid (3.77g, 82%); Found C, 66.2; H, 7.0, N, 2.6%; C [29] H [34] BrNO [3] requires C, 66.4; H, 6.5; N, 2.7%; $[\alpha]_D^{25} +59.4$ (c 1.03, CHCl₃ [3]); ν [max] (film) 1729 (C=O), 1510 (OMe), 1249 (Ph-OMe)

¹H NMR: 400 MHz (CDCl₃ [3])



¹³C NMR: 100 MHz (CDCl₃ [3])



MS: APCI {+} (0)

Found:

Formula:

method:

Required:

overall:

Preparation of (3*S*,4*R*)-*tert*-butyl

3-(3-bromophenyl)-3-(*N*-benzyl-*N*-methyl-4-methoxybenzylamino)propanoate (**16**)

Preparation of (3*S*,4*R*)-*tert*-butyl

3-(3-bromophenyl)-3-(*N*-benzyl-*N*-methyl-4-methoxybenzylamino)propanoate **16** Following

general procedure 2, *n*-BuLi (2.5M 5.64ml, 14.1mmol),

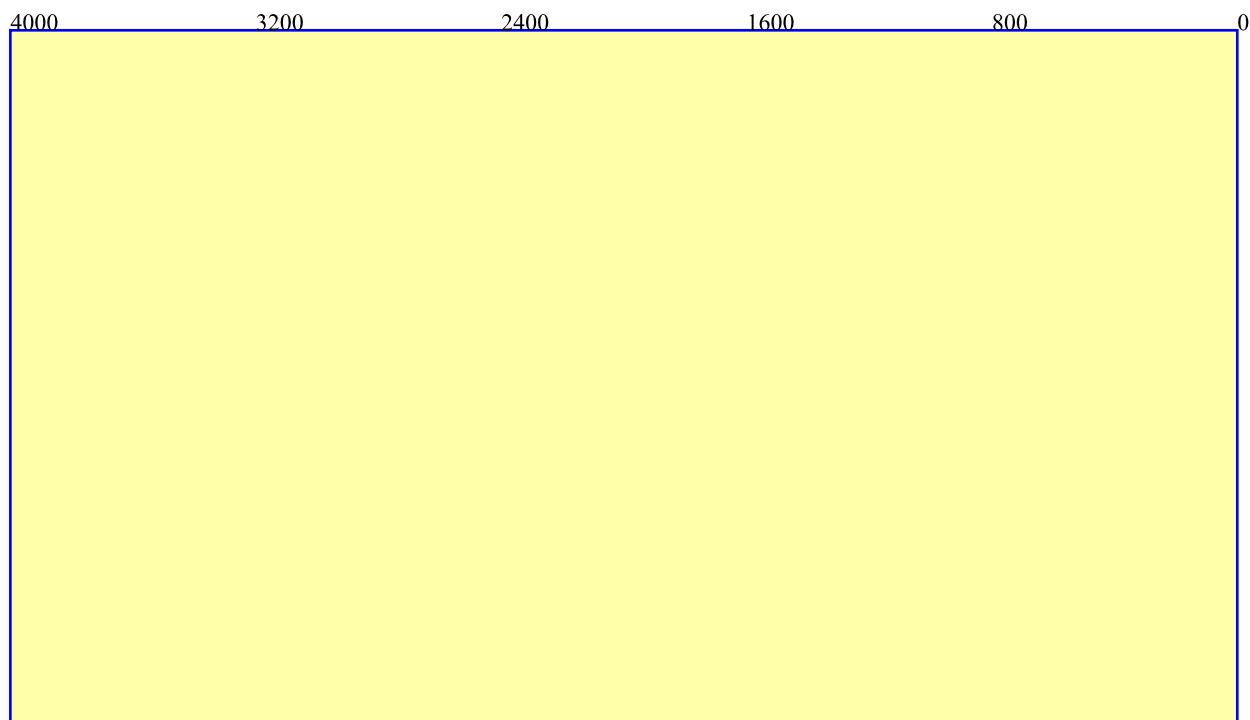
(*R*)-*N*-methyl-*N*-(4-methoxybenzyl)amine (3.37g, 14.1mmol) in THF (20ml) and

(*E*)-**8** (2.5g, 8.8mmol) in THF (30ml) gave, after purification by column

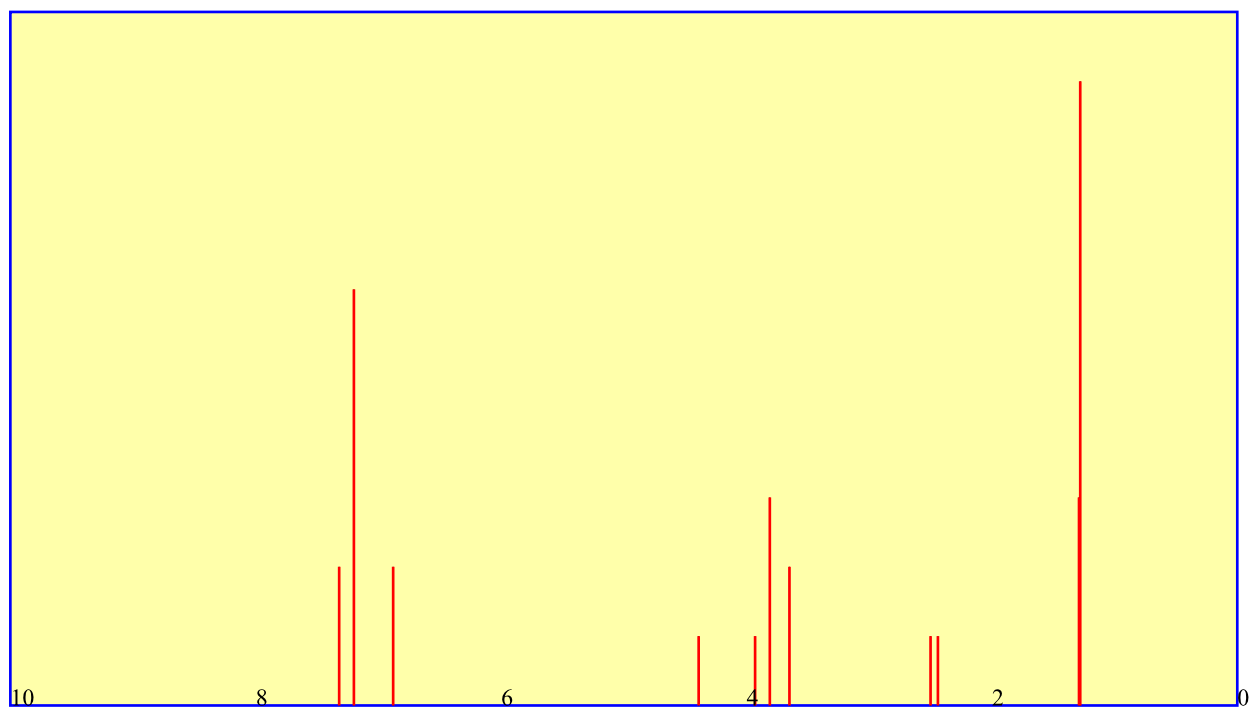
chromatography on silica gel (hexane:Et [2] O 5:1), **16** (3.7g, 80% yield) as a colourless oil

OR: [α]_D = (c,)

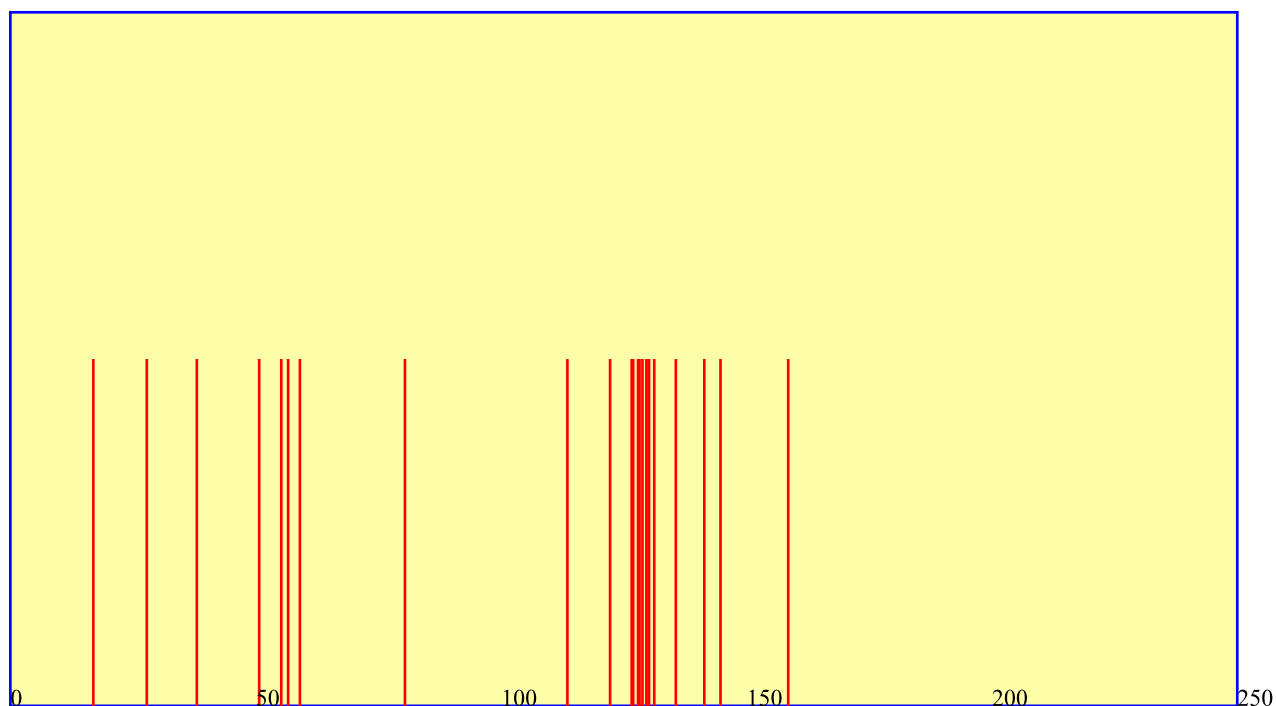
IR: (film) ()



HNMR: 400 MHz (CDCl₃ [3])



CNMR: 100 MHz (CDCl₃ [3])



MS: APCI {+} (0)

Found:

Formula:

method:

Required:

overall:

Preparation of (3*S*,4*R*)-*tert*-butyl

3-(4-bromophenyl)-3-(*N*-benzyl-*N*-methyl-4-methoxybenzylamino)propanoate (17)

Preparation of (3*S*,4*R*)-*tert*-butyl

3-(4-bromophenyl)-3-(*N*-benzyl-*N*-methyl-4-methoxybenzylamino)propanoate (17) Following

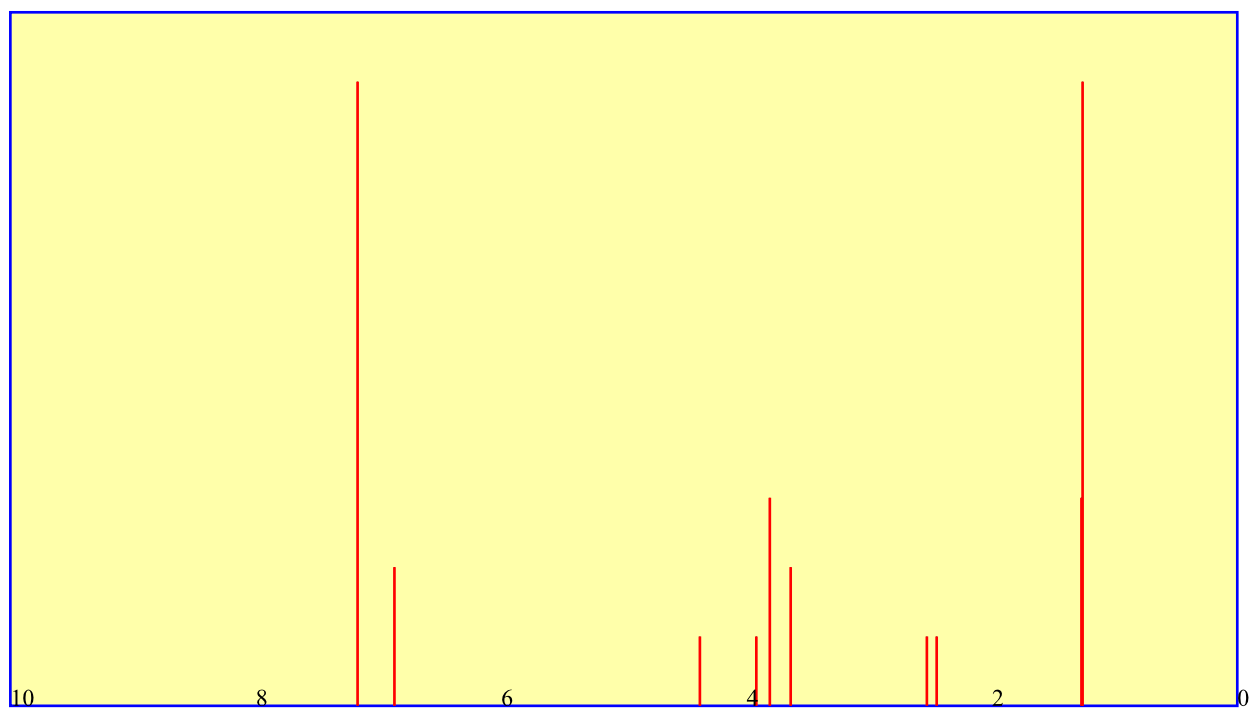
general procedure 2, *n*-BuLi (1.6M 3.5ml, 5.47mmol, 1.55eq),

(*R*)-*N*-methyl-*N*-(4-methoxybenzyl)amine (1.38g, 5.7mmol, 1.6eq) and in THF (20ml)

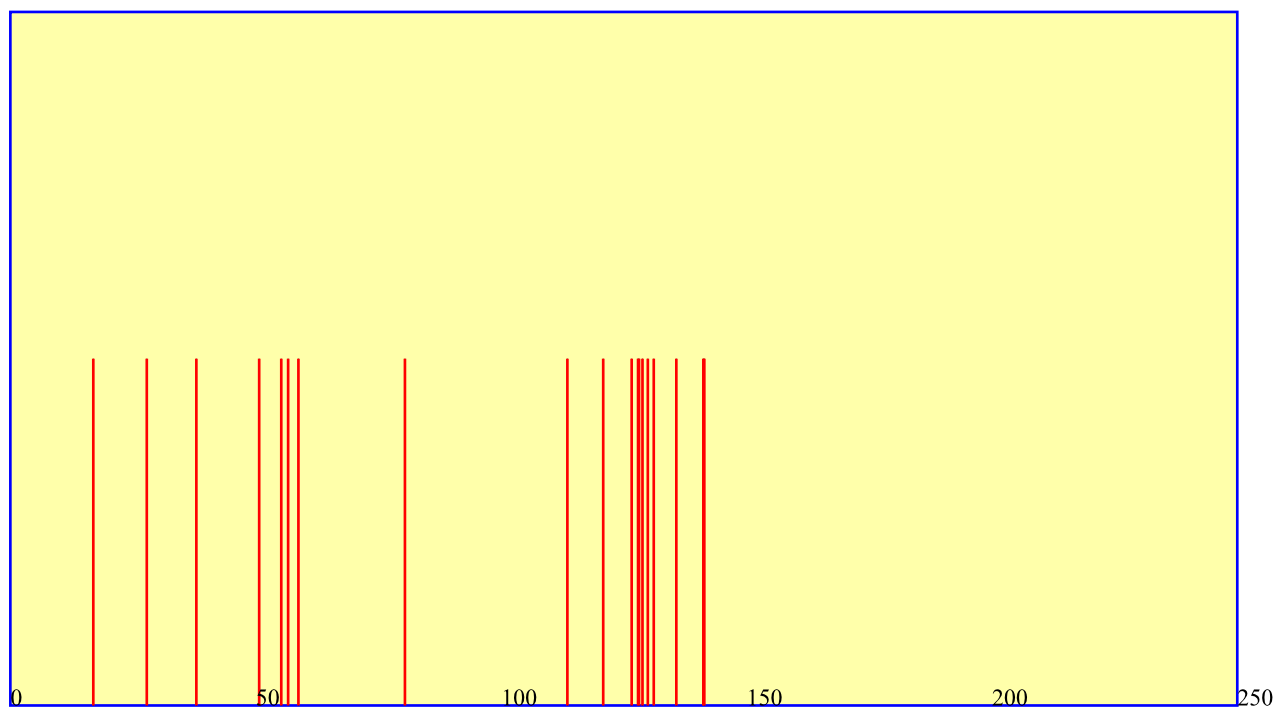
and (*E*)-**9** (1.0g, 3.53mmol, 1.0eq) in THF (10ml) gave, after purification by column chromatography on silica gel (hexane:Et [2] O 6:1) **17** (1.60g, 86% yield) as a colourless oil

OR: $[\alpha]_D^{25}$ (c,)

¹H NMR: 400 MHz (CDCl₃ [3])



CNMR: 100 MHz (CDCl₃)



MS: APCI {+} ()

Found:

Formula:

method:
 Required:
 overall:

Preparation of (3*R*, α *S*)-*tert*-butyl

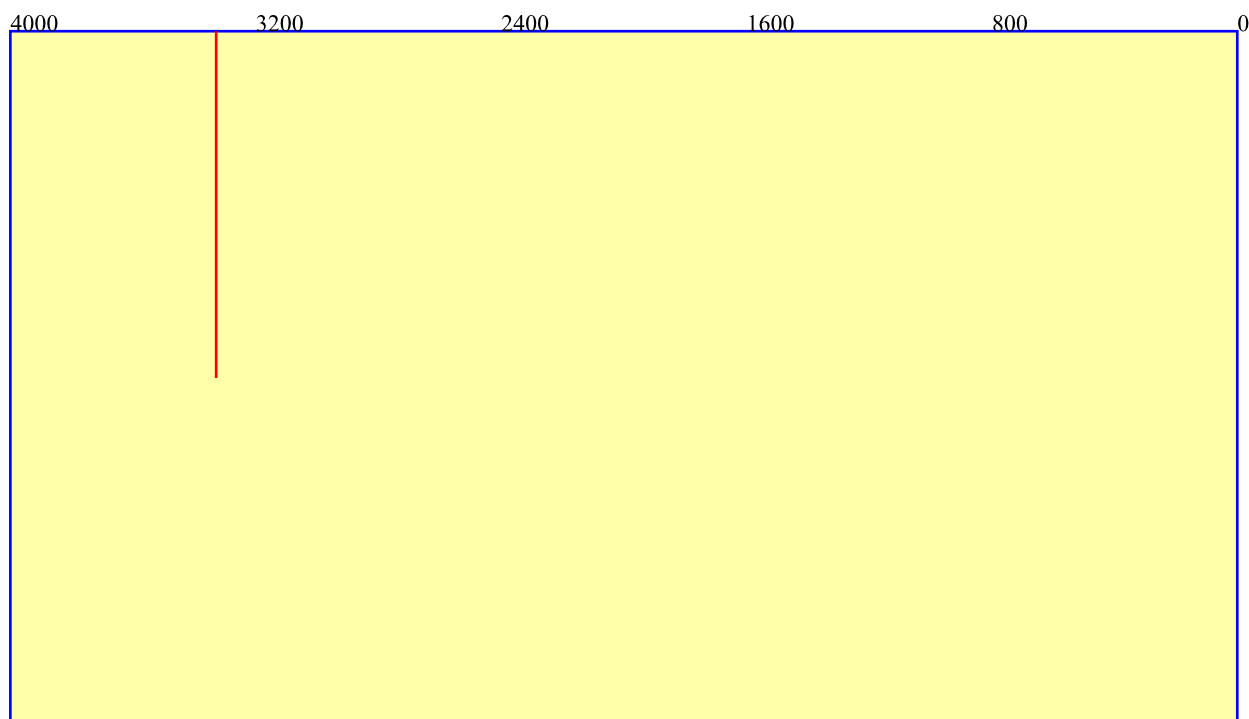
3-(3-fluorophenyl)-3-(*N*- α -methyl-4-methoxybenzylamino)propanoate (**18**)

Preparation of (3*R*, α *S*)-*tert*-butyl

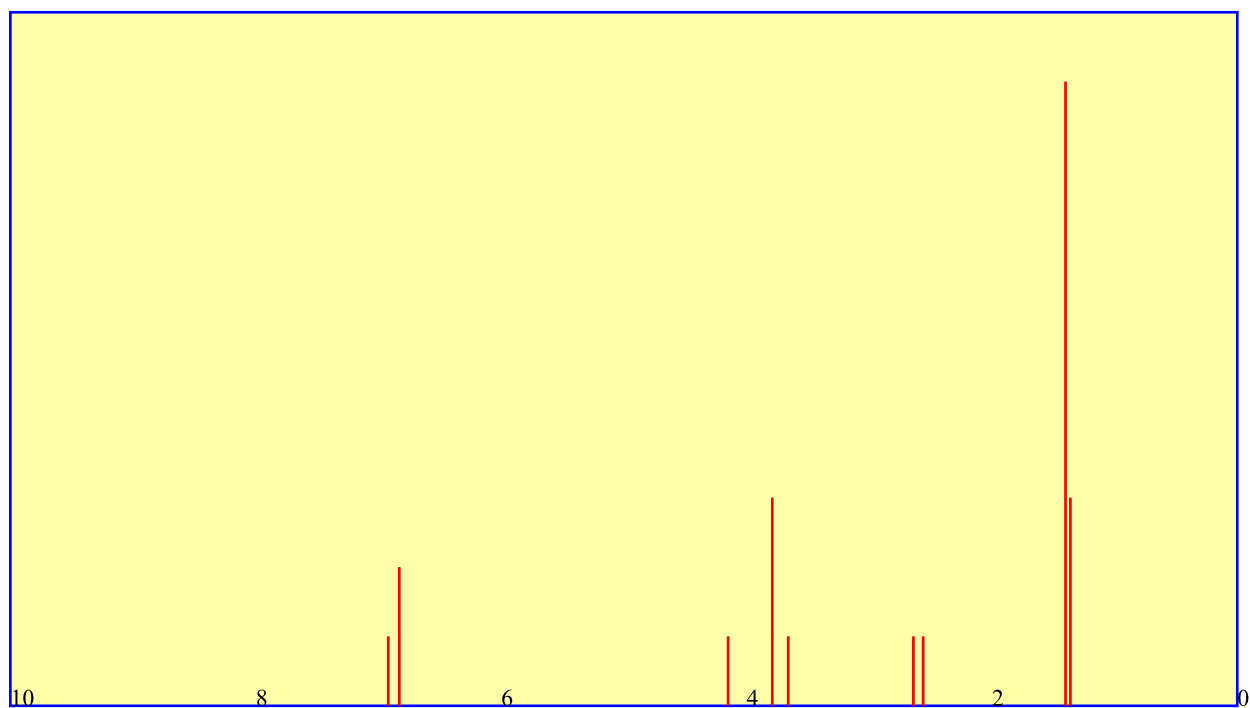
3-(3-fluorophenyl)-3-(*N*- α -methyl-4-methoxybenzylamino)propanoate (**18**) Following general procedure 3, CAN (2.49g, 4.53mmol) and **10** (1.0g, 2.16mmol) in 5:1 MeCN:H₂O (12ml) gave, after work and purification by column chromatography on silica gel (hexane:Et₂O 4:1:1 perc NEt₃ [3]), **18** (706mg, 86perc) as a yellow oil

OR: [α]_D = (c,)

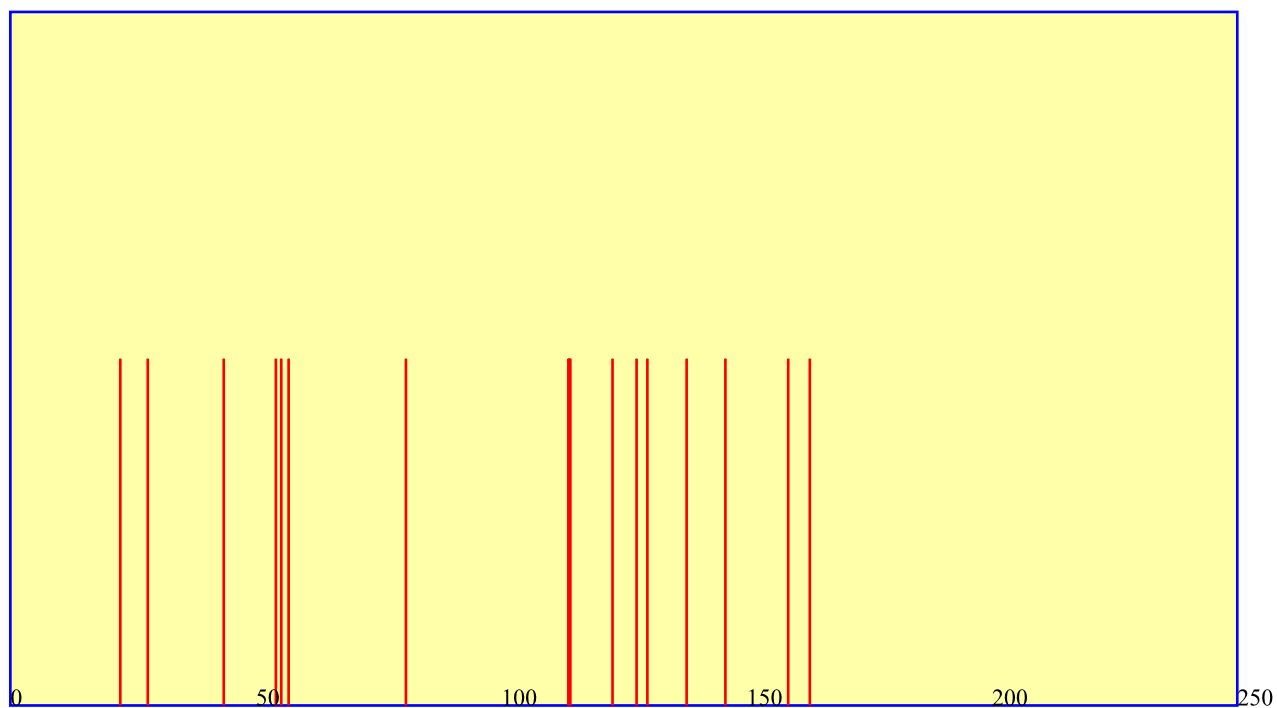
IR: (film) (cm^{-1})



¹H NMR: 400 MHz (CDCl₃ [3])



CNMR: 100 MHz (CDCl₃)



MS: APCI {+} ()

Found:

Formula:

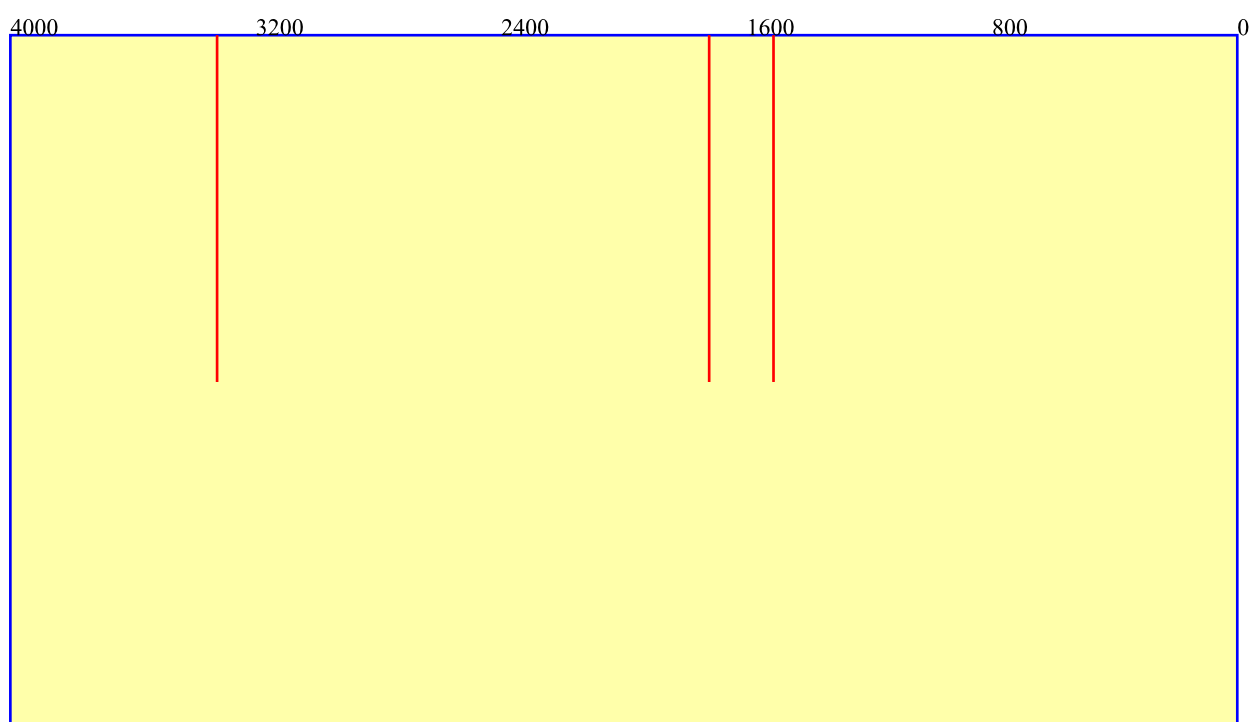
method:
Required:
overall:

Preparation of (3*R*, α *S*)-*tert*-butyl 3-(2-iodophenyl)-3-(*N*- α -methyl-4-methoxybenzylamino)propanoate (**19**)

Preparation of (3*R*, α *S*)-*tert*-butyl

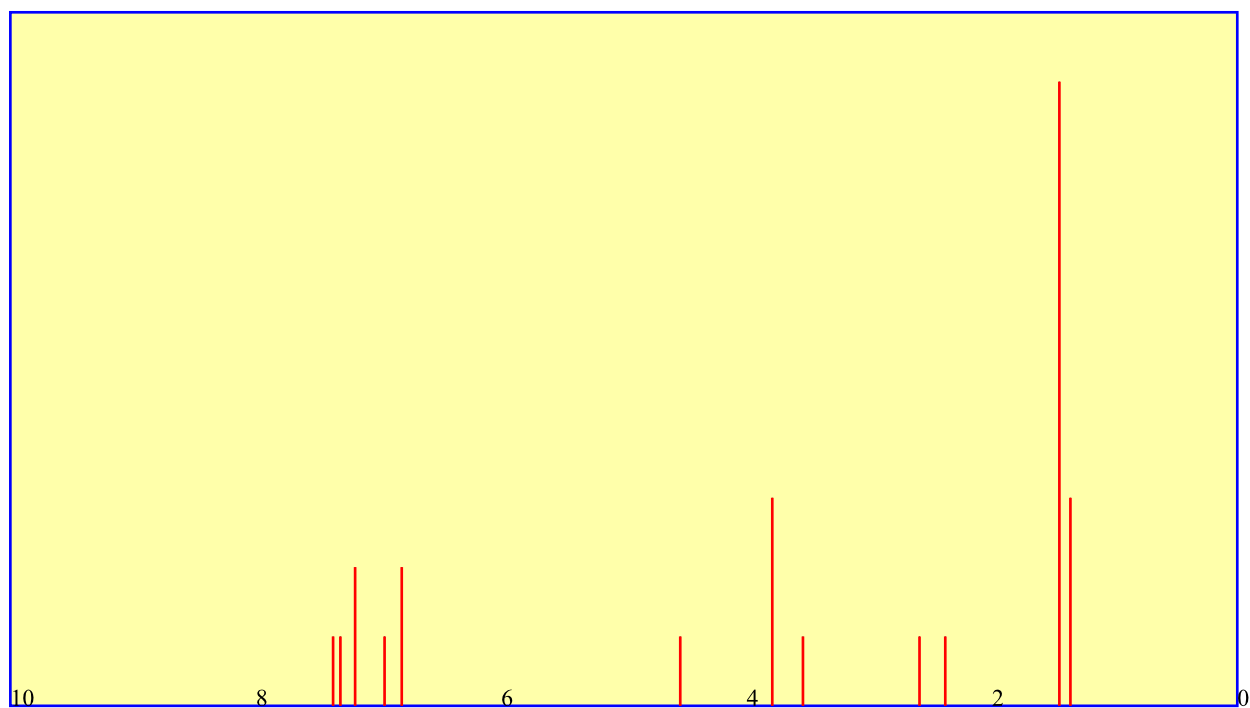
3-(2-iodophenyl)-3-(*N*- α -methyl-4-methoxybenzylamino)propanoate **19** Following general procedure 3, CAN (7.05g, 12.8mmol) and **11** (3.5g, 6.12mmol) in 5:1 MeCN:H₂O (90ml) gave, after work up and purification by column chromatography on silica gel (hexane:Et₂O 8:1:1% NEt₃), **19** (632mg, 75%) as a pale green oil

IR: (film) ()

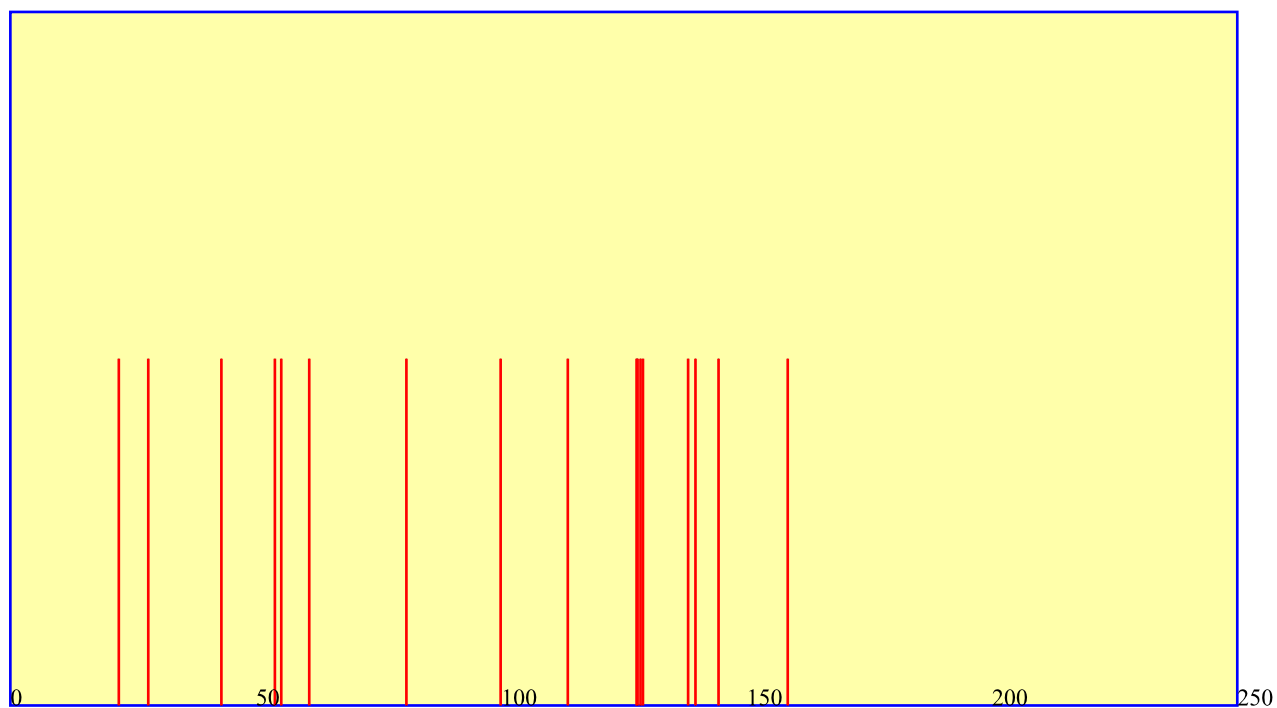


OR: [α]_D = (c,)

HNMR: 400 MHz (CDCl₃ [3])



CNMR: 100 MHz (CDCl₃)



MS: Cl {+} ()

Found:

Formula:

method:
 Required:
 overall:

Preparation of (3*S*, α *R*)-*tert*-butyl 3-(2-bromophenyl)-3-(*N*- α -methyl-4-methoxybenzylamino)propanoate (20)

Preparation of (3*S*, α *R*)-*tert*-butyl

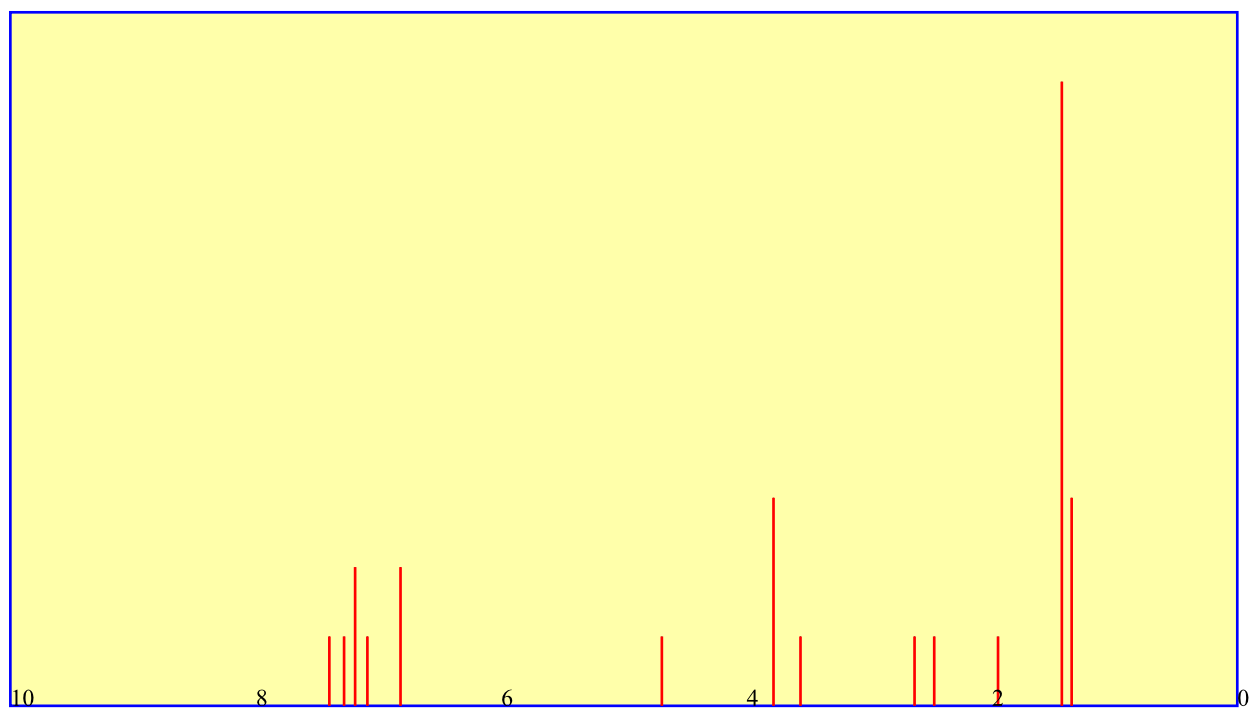
3-(2-bromophenyl)-3-(*N*- α -methyl-4-methoxybenzylamino)propanoate (20) Following general procedure 3, CAN (6.59g, 12.0mmol) and **15** (3.0g, 5.73mmol) in 5:1 MeCN:H₂O (60ml) gave, after work up and purification by column chromatography on silica gel (hexane:EtOAc 9:1:1% NEt₃), **19** (2.14g, 86%) as a colourless oil

IR: (film) ()

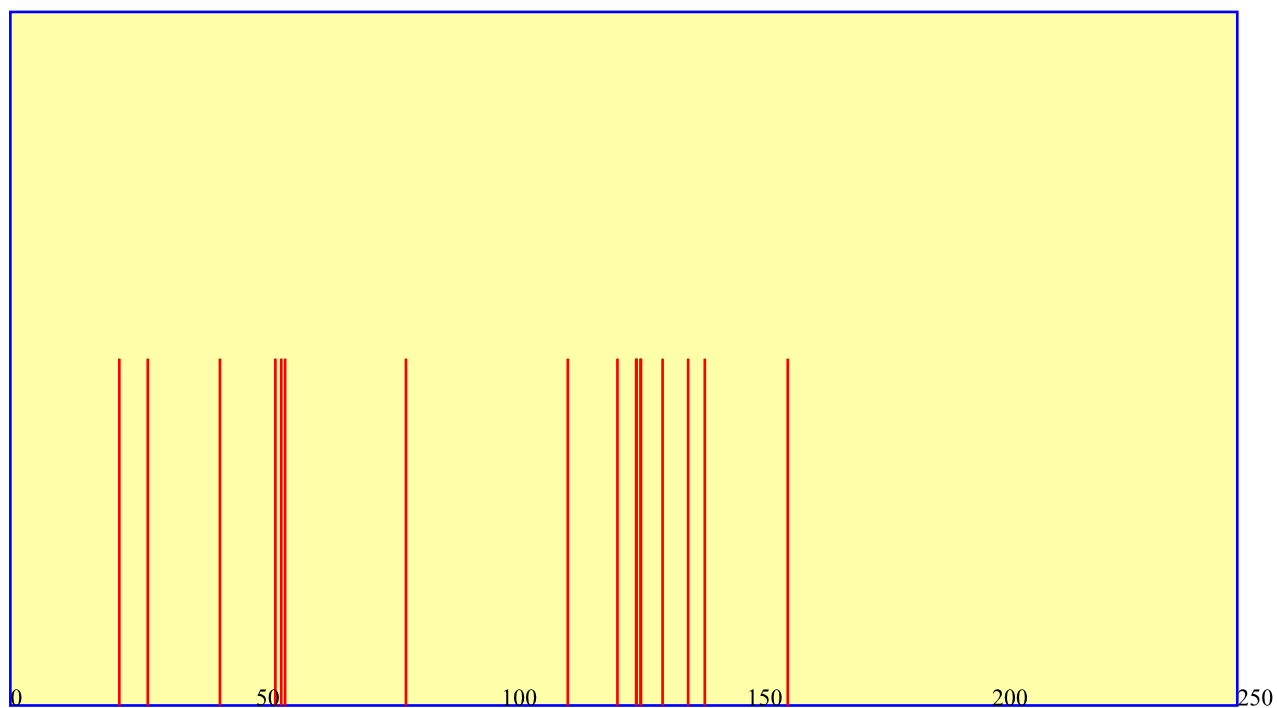


OR: [α]_D = (c,)

HNMR: 400 MHz (CDCl₃ [3])



CNMR: 100 MHz (CDCl₃)



MS: APCI {+} ()

Found:

Formula:

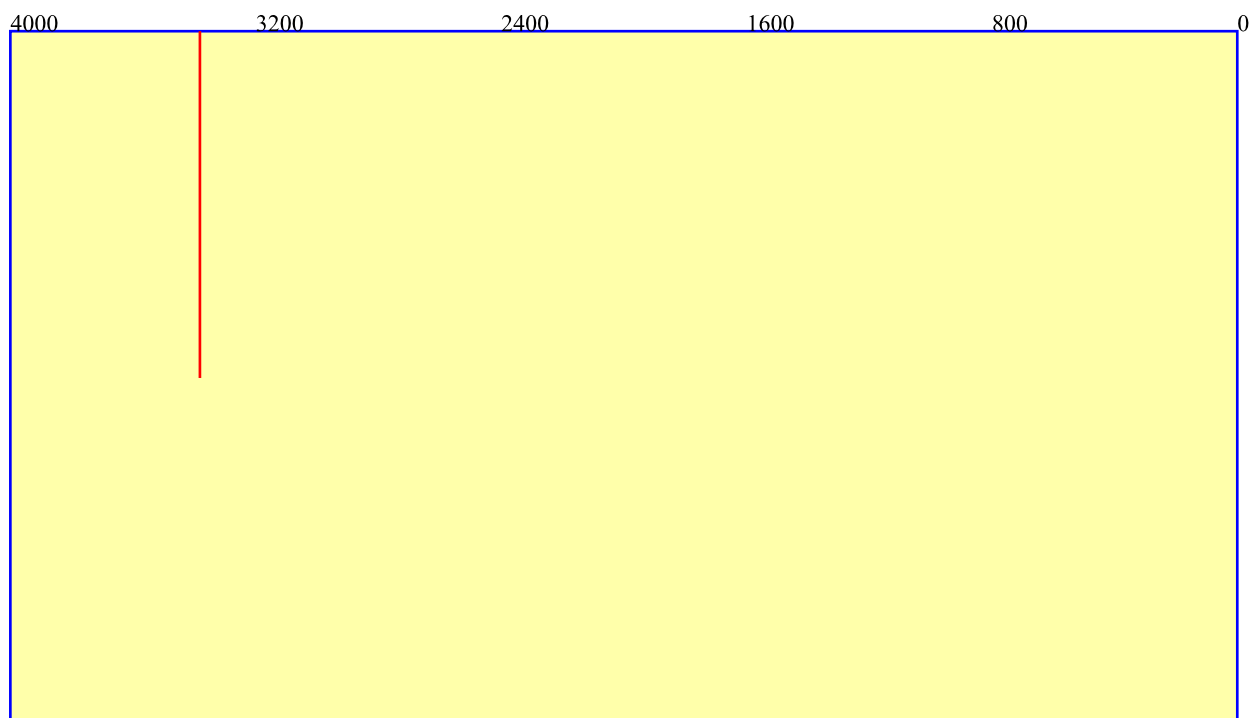
method:
 Required:
 overall:

Preparation of (R)-tert-butyl 3-(3-fluorophenyl)-3-aminopropanoate (21)

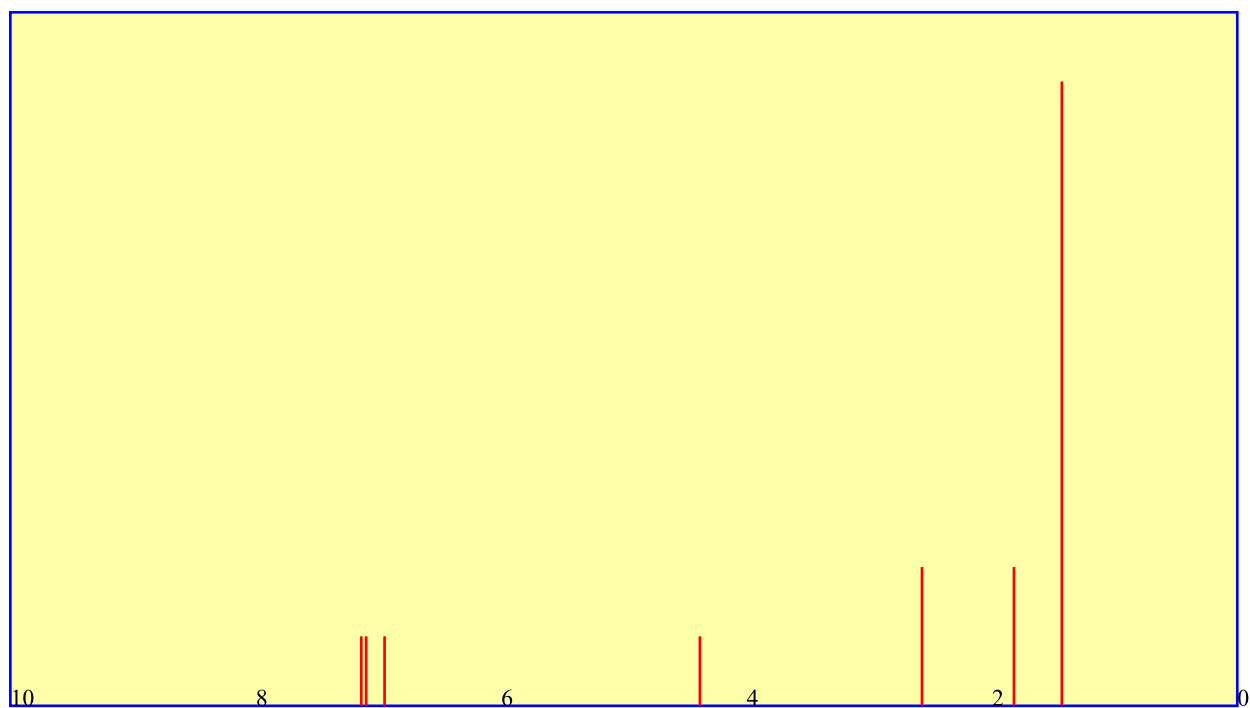
Preparation of (R)-tert-butyl 3-(3-fluorophenyl)-3-aminopropanoate (21) Following general procedure 4, CAN (2.19g, 4.0mmol) and 18 (373mg, 1.0mmol) in 5:1 MeCN:H₂O (12ml) gave, after work up and purification by column chromatography on silica gel (hexane:Et₂O 1:1), 21 (126mg, 53perc) as a yellow oil

OR: $[\alpha]_D^{25}$ (c,)

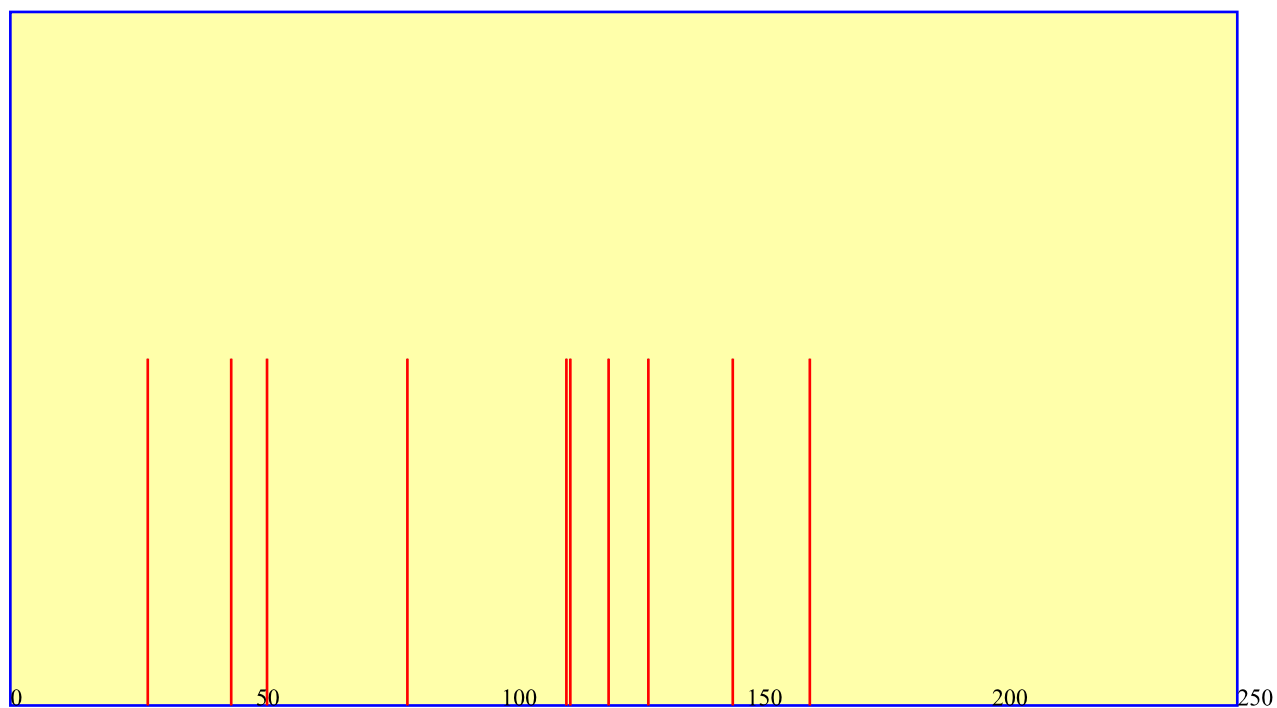
IR: (film) ()



HNMR: 400 MHz (CDCl₃ [3])



CNMR: 100 MHz (CDCl₃)



MS: APCI {+} ()

Found:

Formula:

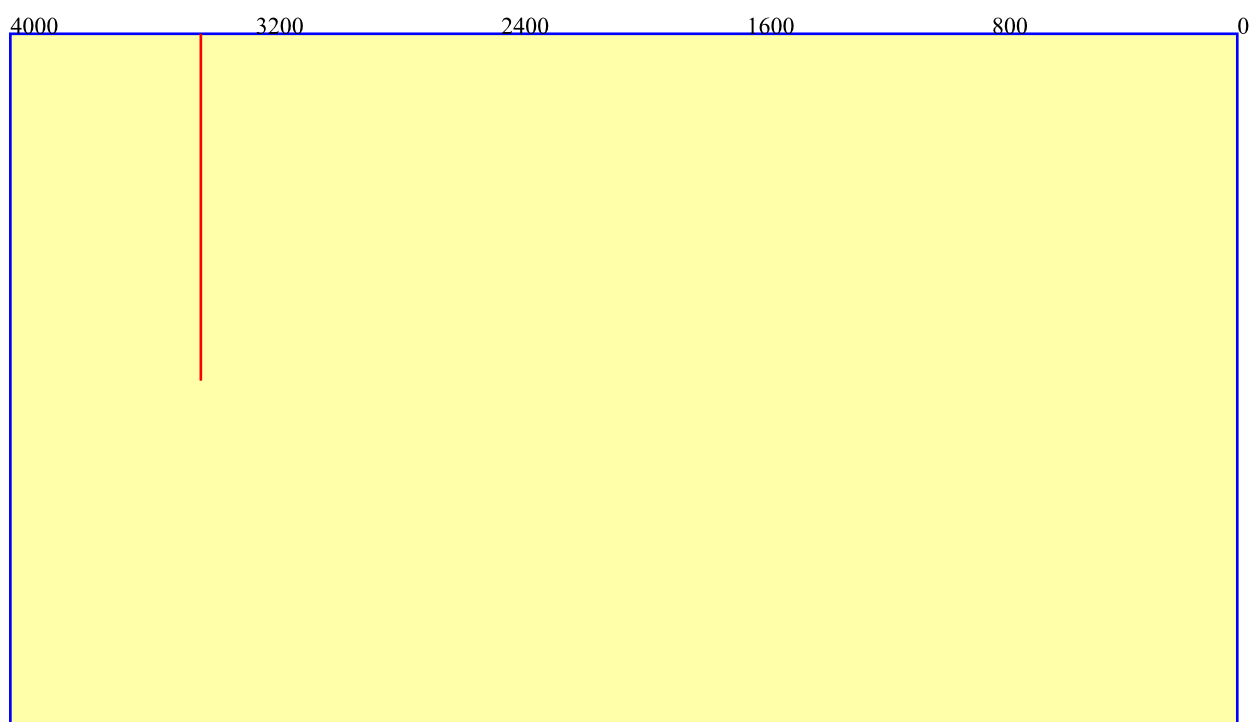
method:
 Required:
 overall:

Preparation of (R)-tert-butyl 3-(2-iodophenyl)-3-aminopropanoate(22)

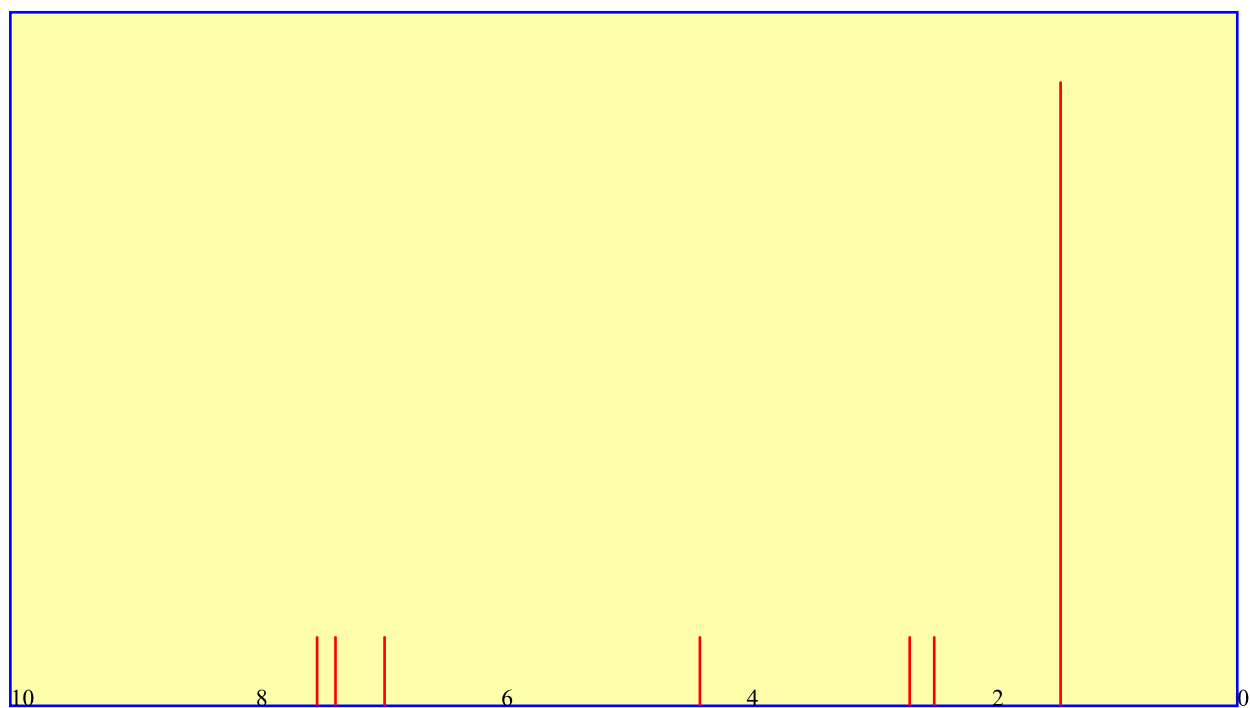
Preparation of (R)-tert-butyl 3-(2-iodophenyl)-3-aminopropanoate(22) Following general procedure 4, CAN (4.56g, 8.31mmol) and **19** (1.0g, 2.08mmol) in 5:1 MeCN:H₂O (24ml) gave, after work up and purification by column chromatography on silica gel (hexane:Et₂O 8:1:1% NEt₃), **22** (368mg, 51%) as a pale green oil

OR: [α]_D = (c,)

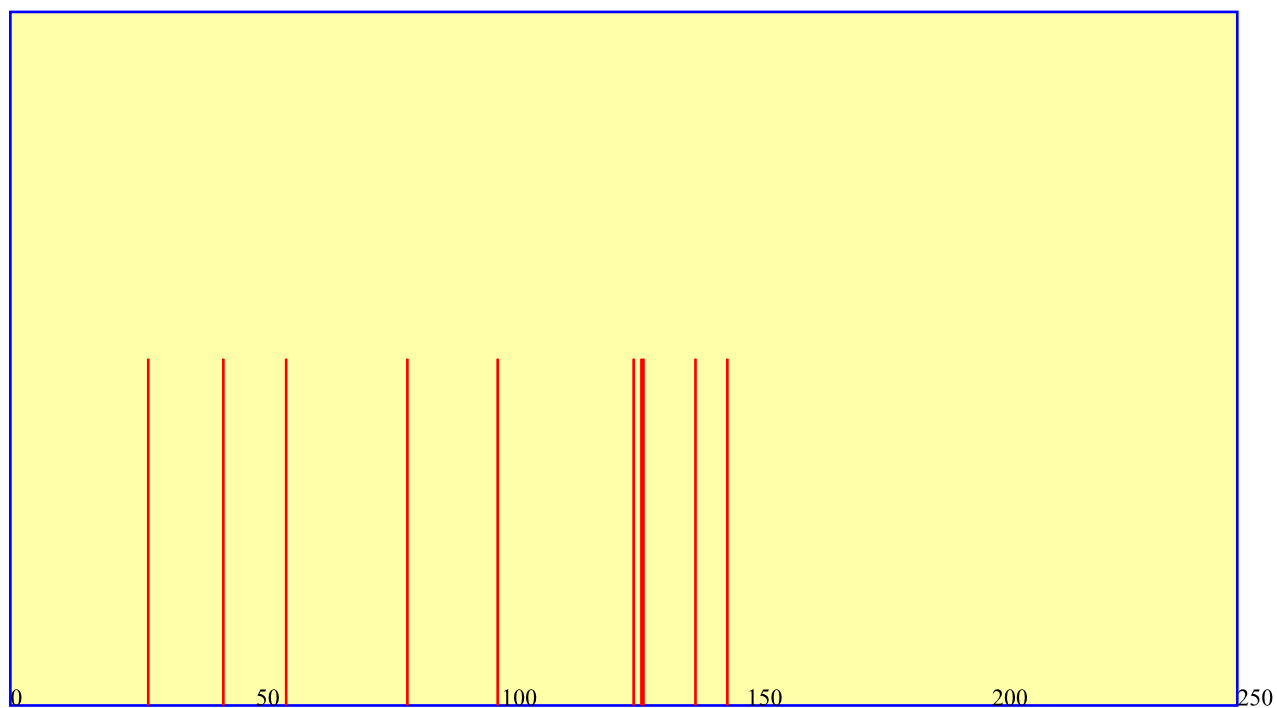
IR: (film) ()



¹H NMR: 400 MHz (CDCl₃) ()



CNMR: 100 MHz (CDCl₃)



MS: APCI {+} ()

Found:

Formula:

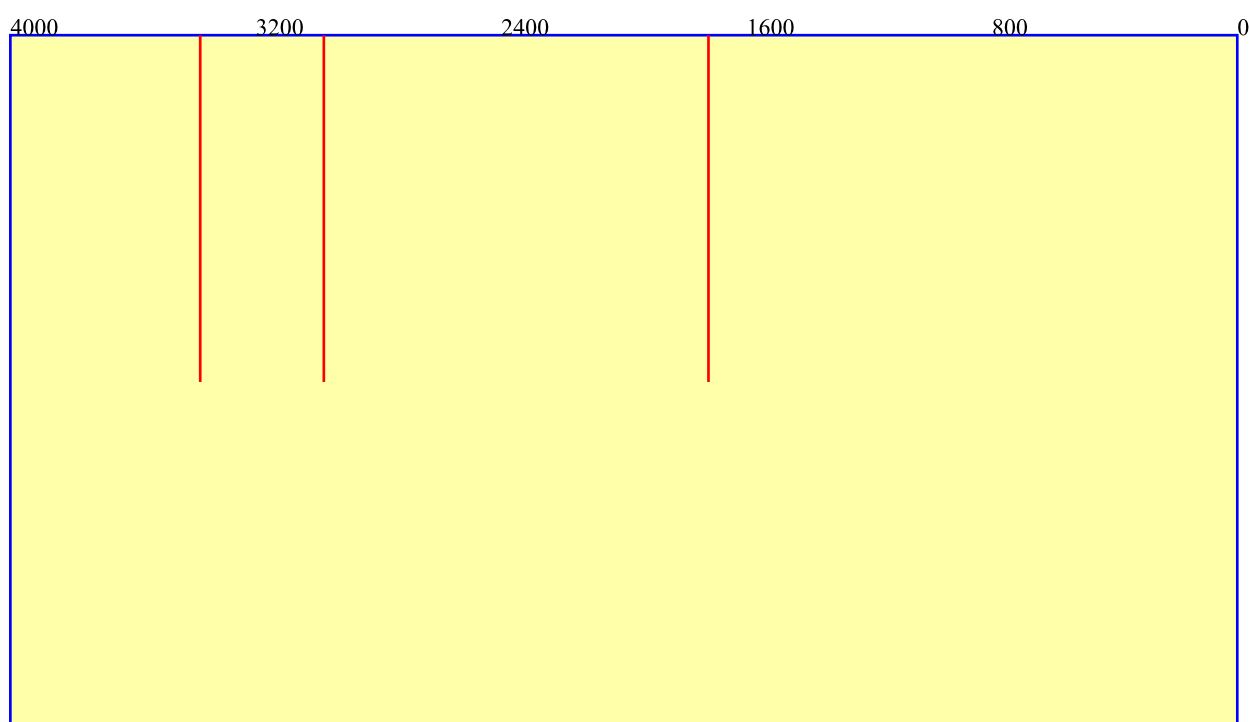
method:
 Required:
 overall:

Preparation of (S)-tert-butyl 3-(2-bromophenyl)-3-aminopropanoate (**23**)

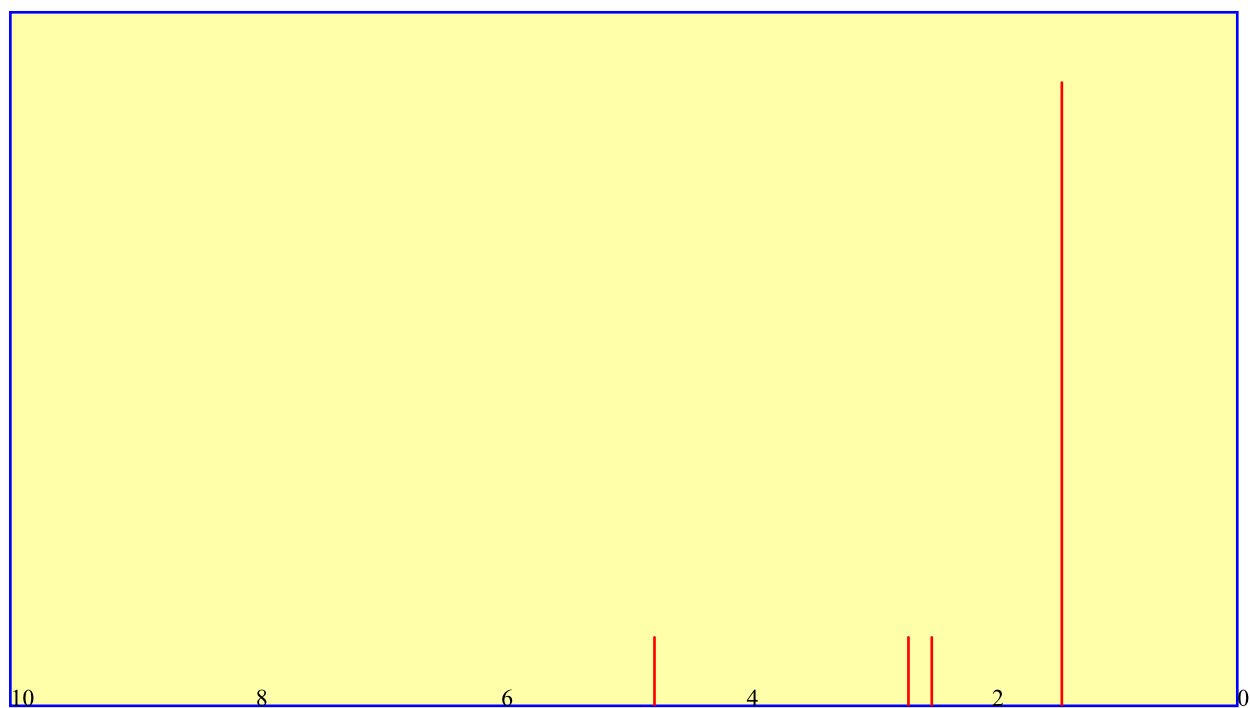
Preparation of (S)-tert-butyl 3-(2-bromophenyl)-3-aminopropanoate (**23**) Following general procedure 4, CAN (2.71g, 4.94mmol) and **20** (536mg, 1.24mmol) in 5:1 MeCN:H₂O (24ml) gave, after work up and purification by column chromatography on silica gel (hexane:Et₂O 1:1), **23** (254mg, 68%) as a yellow oil

OR: $[\alpha]_D^{25}$ (c,)

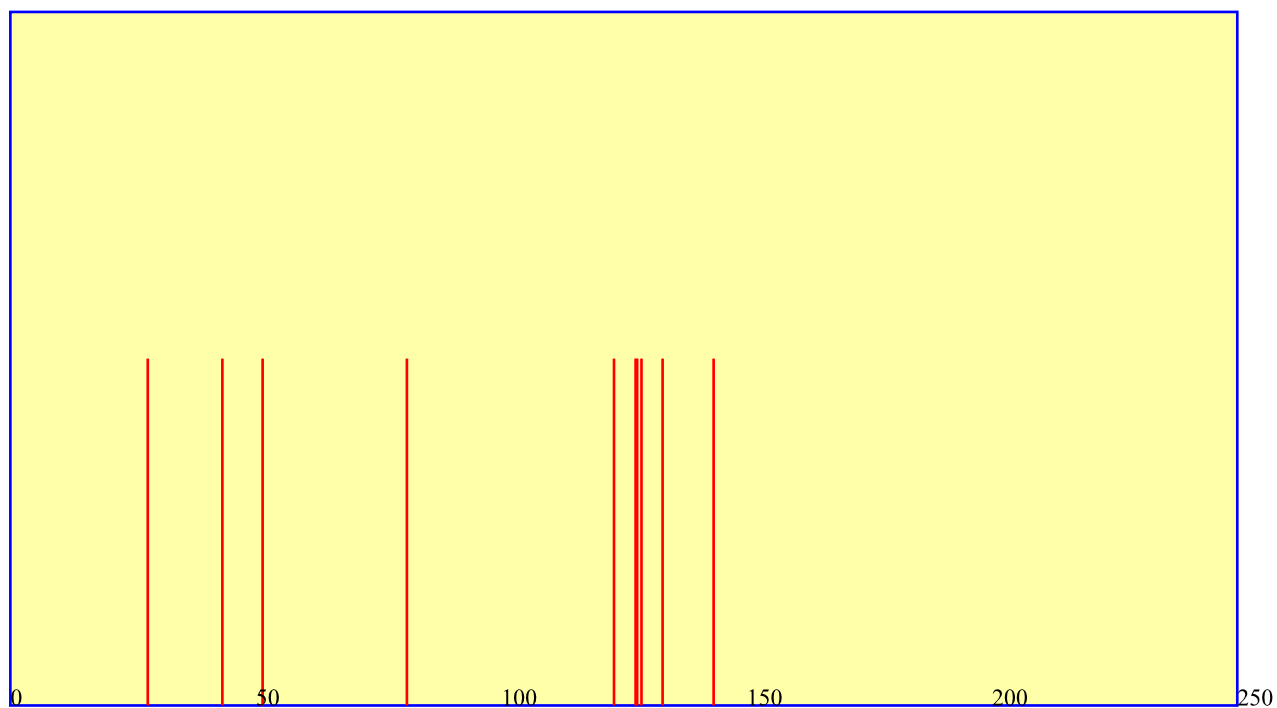
IR: (film) ()



HNMR: 400 MHz (CDCl₃ [3])



CNMR: 100 MHz (CDCl₃)



MS: APCI {+} ()

Found:

Formula:

method:
 Required:
 overall:

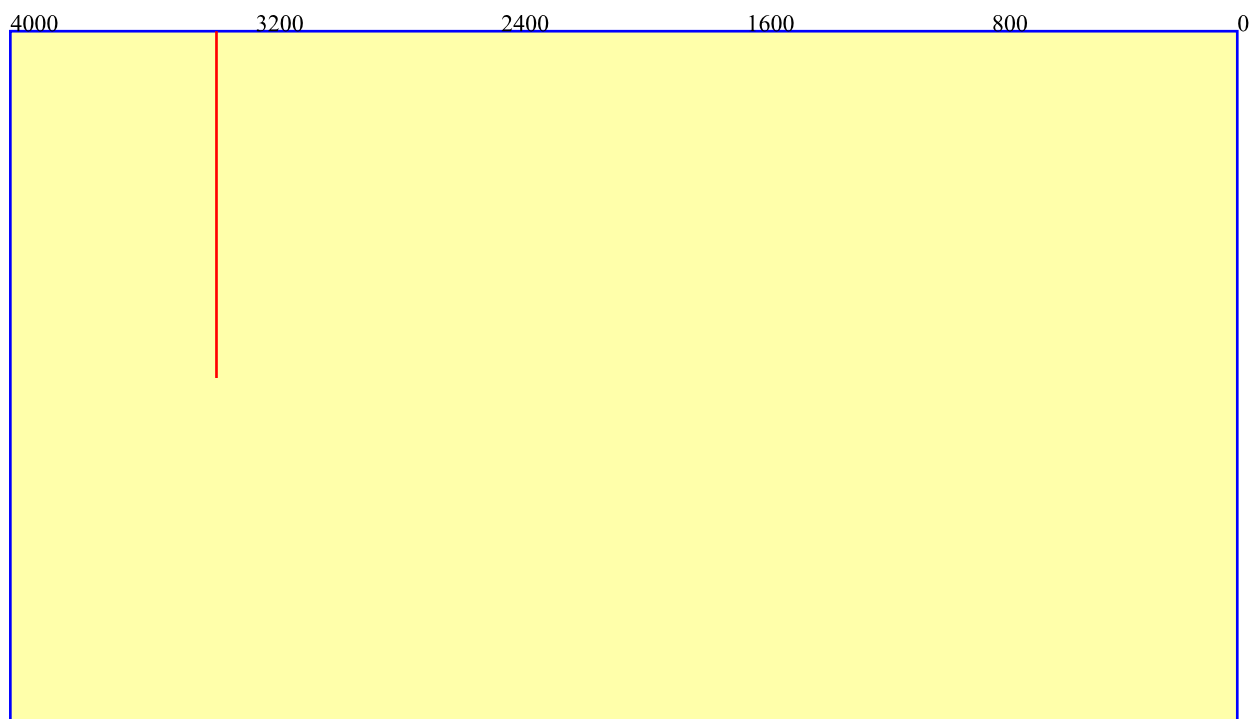
Preparation of (3*R*, α *S*)-*tert*-butyl 3-(3-iodophenyl)-3-(*N*- α -methyl-4-methoxybenzylamino)propanoate(**24**)

Preparation of (3*R*, α *S*)-*tert*-butyl

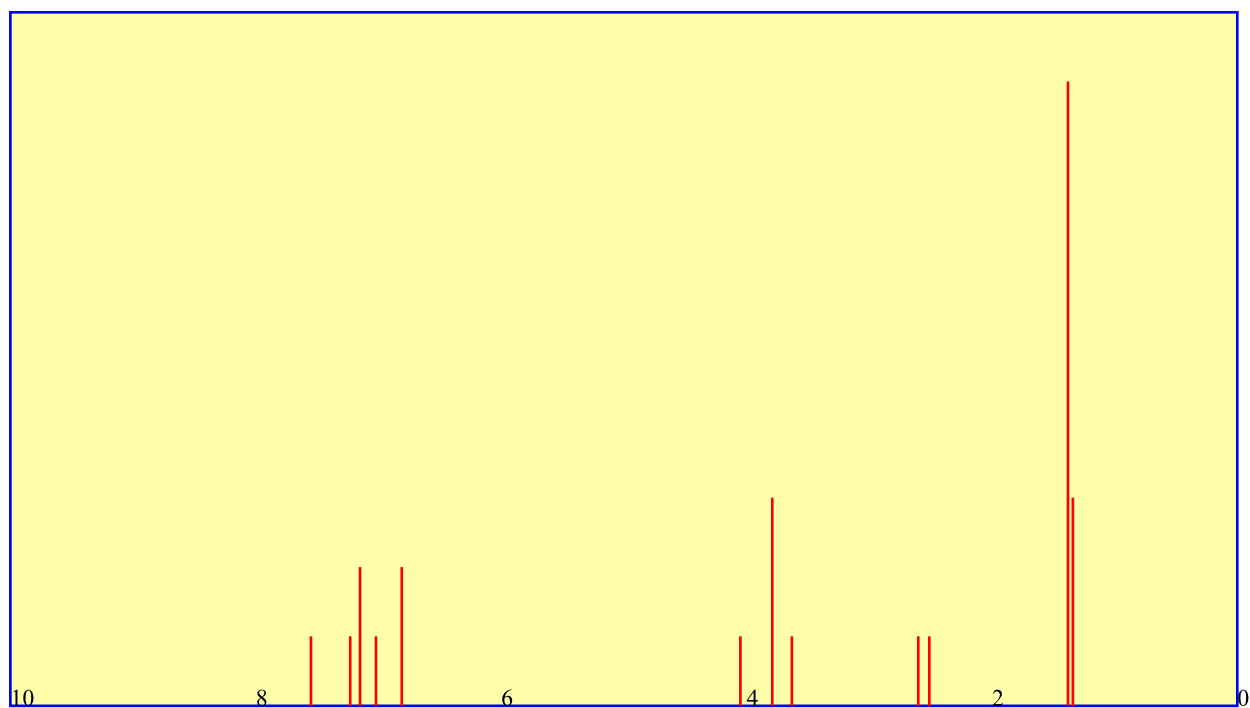
3-(3-iodophenyl)-3-(*N*- α -methyl-4-methoxybenzylamino)propanoate **24** Following general procedure 3, CAN (2.01g, 3.7mmol) and **12** (2.0g, 3.5mmol) in 5:1 MeCN:H₂O (24ml) gave, after work up and purification by column chromatography on silica gel (hexane:Et [2] O 8:1:1 perc NEt [3]), **24** (1.30g, 77perc) as a pale green oil

OR: [α]_D = (c,)

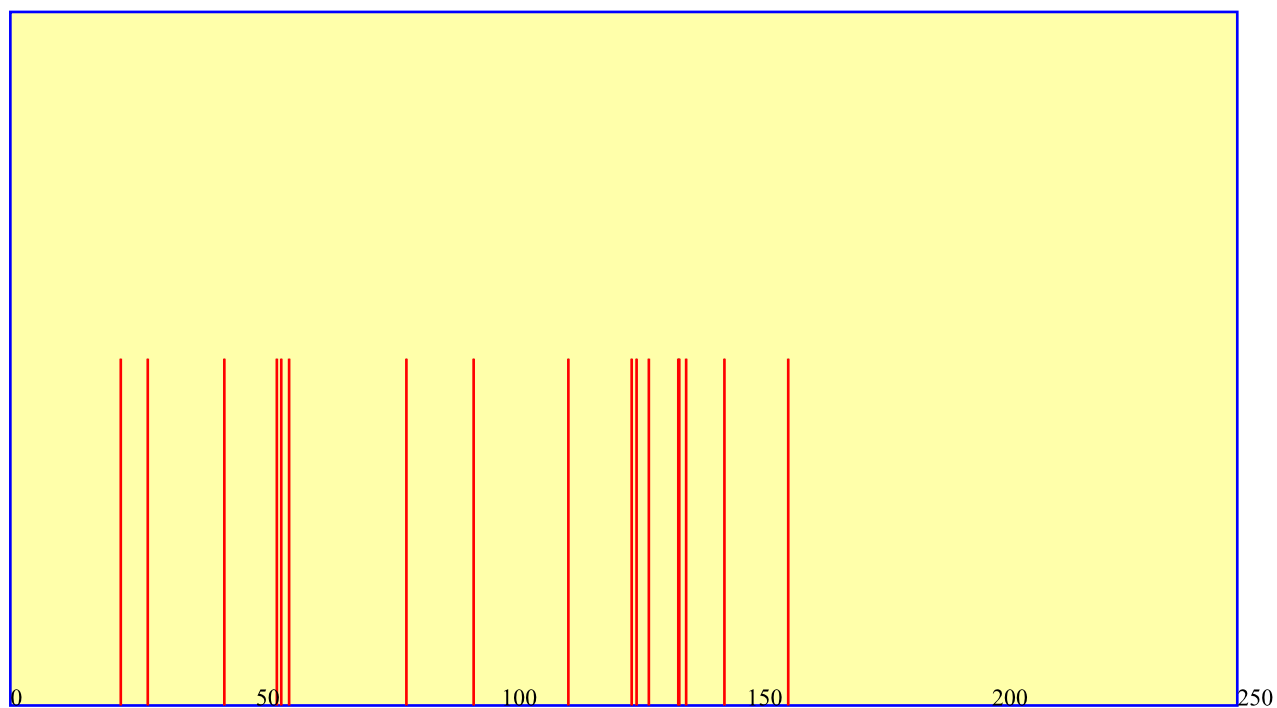
IR: (film) ()



¹H NMR: 400 MHz (CDCl₃ [3])



CNMR: 100 MHz (CDCl₃)



MS: APCI {+} (0)

Found:

Formula:

method:

Required:

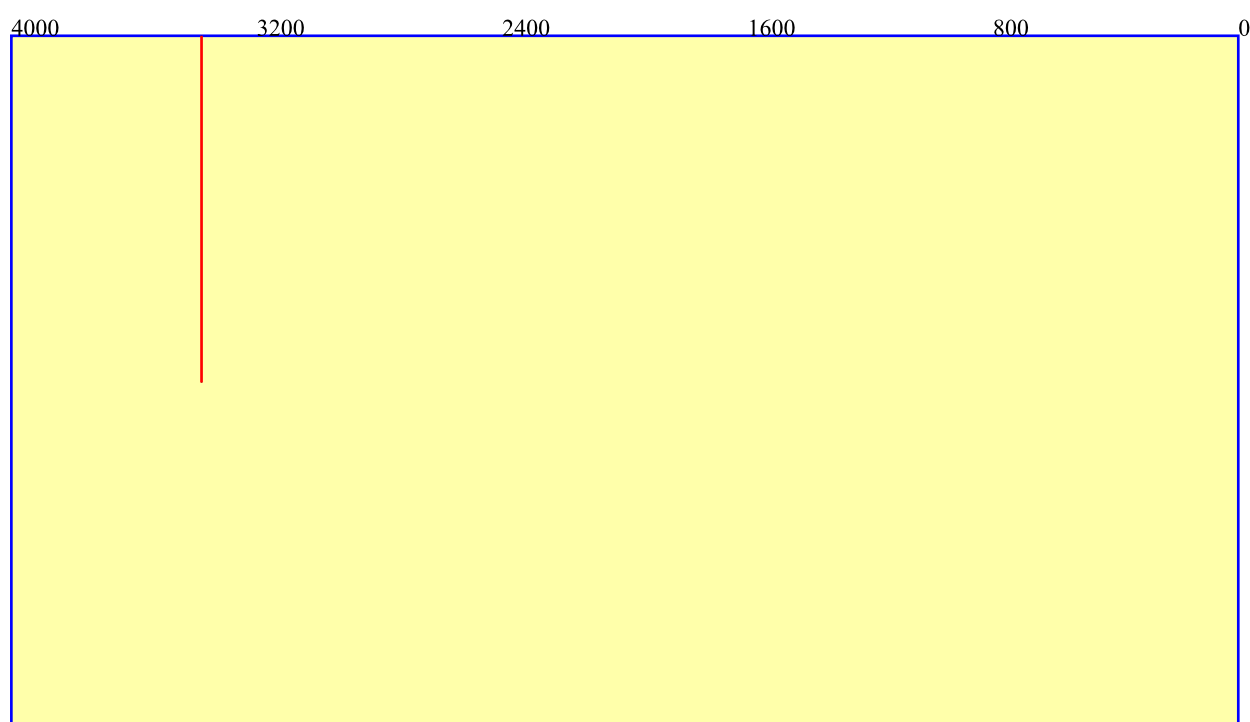
overall:

Preparation of (R)-tert-butyl 3-(3-iodophenyl)-3-aminopropanoate (**25**)

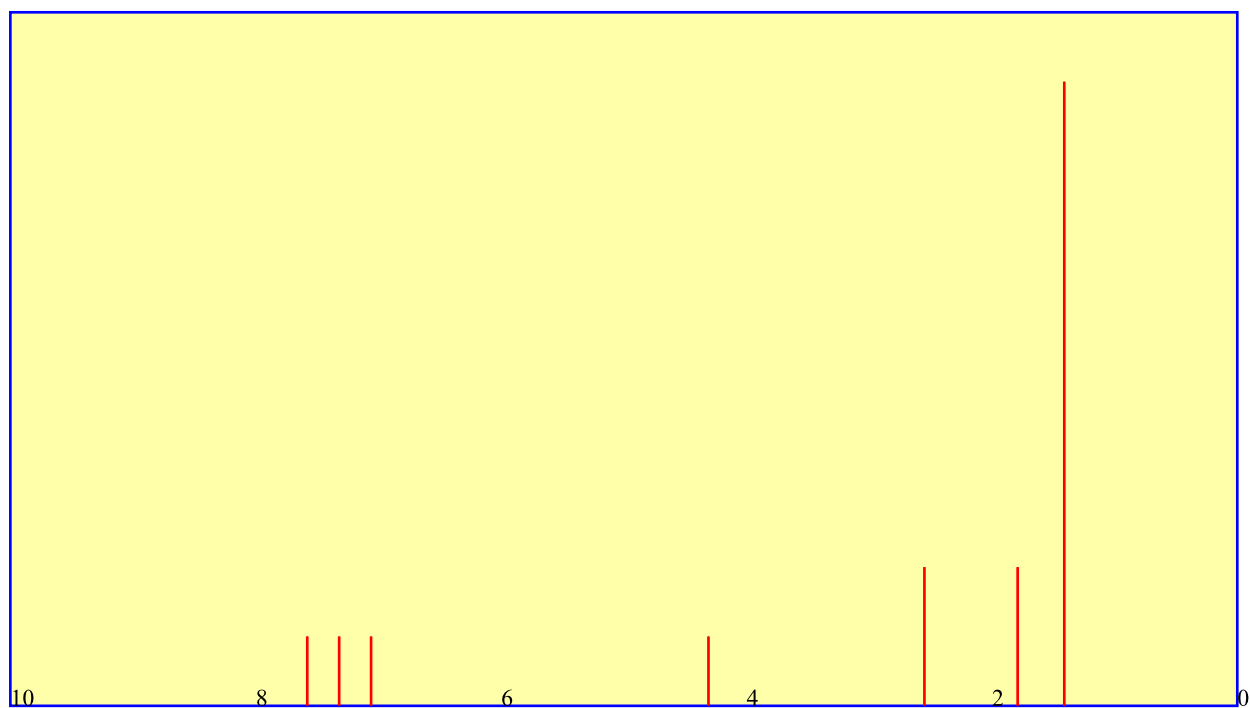
Preparation of (R)-tert-butyl 3-(3-iodophenyl)-3-aminopropanoate (**25**) Following general procedure 4, CAN (3.10g, 5.65mmol) and **24** (680mg, 1.41mmol) in 5:1 MeCN:H₂O (18ml) gave, after work up and purification by column chromatography on silica gel (hexane:Et₂O 1:2), **25** (240mg, 49%) as a yellow oil

OR: $[\alpha]_D^{25}$ (c,)

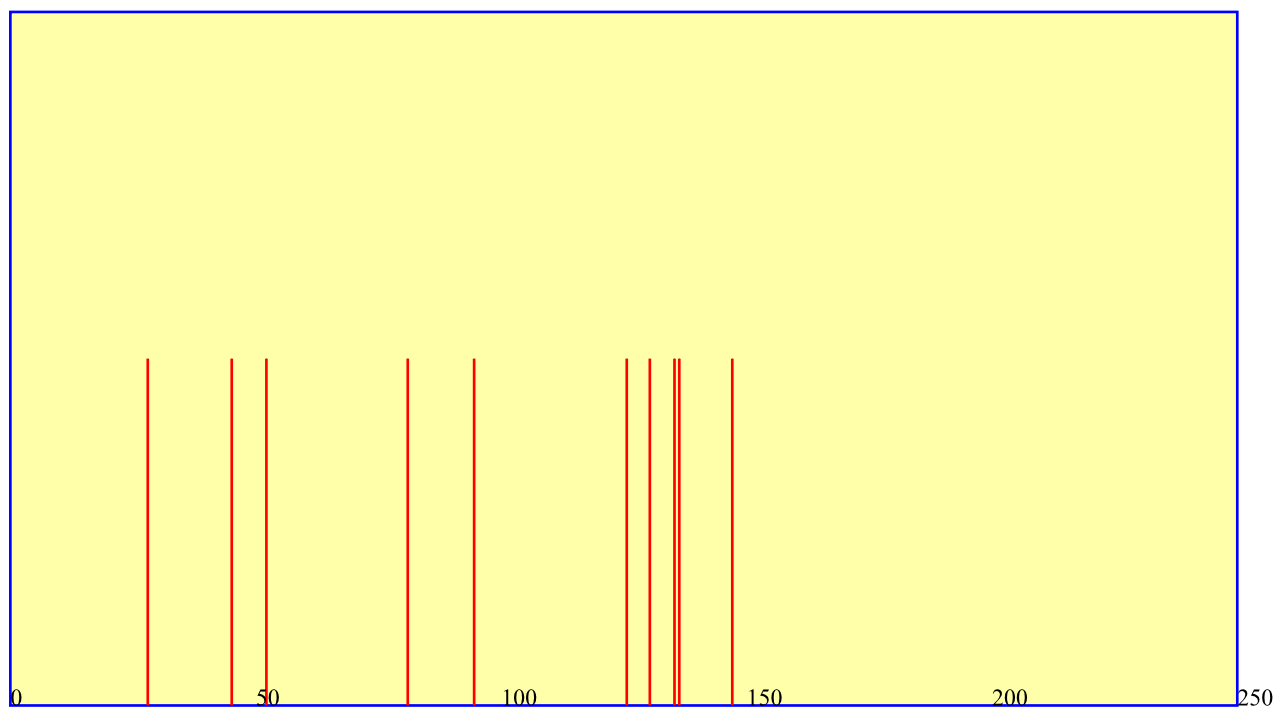
IR: (film) ()



¹H NMR: 400 MHz (CDCl₃) ()



CNMR: 100 MHz (CDCl₃)



MS: APCI {+} ()

Found:

Formula:

method:
Required:
overall:

Preparation of (3*R*, α *S*)-methyl 3-(3-iodophenyl)-3-(*N*- α -methyl-4-methoxybenzylamino)propanoate (**26**)

Preparation of (3*R*, α *S*)-methyl

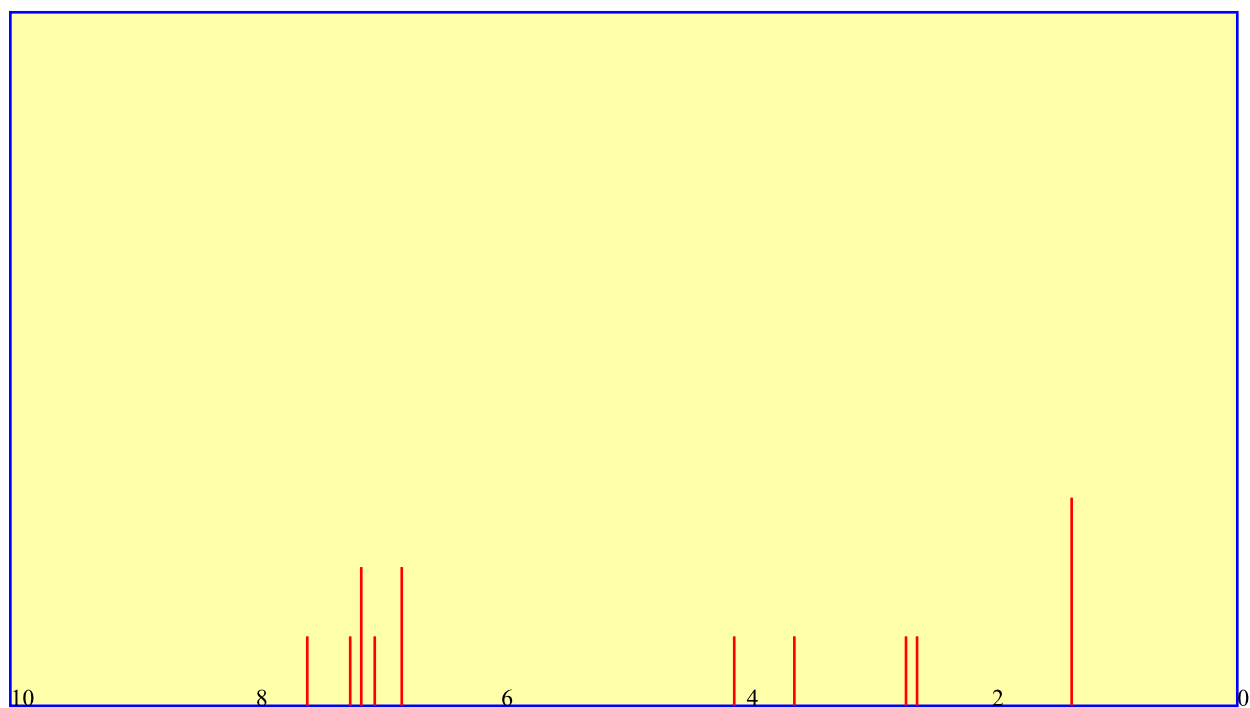
3-(3-iodophenyl)-3-(*N*- α -methyl-4-methoxybenzylamino)propanoate **26** Following general procedure 5, **24** (1.5g, 3.12mmol) was added to a saturated solution of HCl in MeOH (20ml). After concentration *in vacuo*, recrystallisation (EtOAc:hexane) and treated with saturated aqueous NaHCO₃ [3] gave **26** (1.03g, 75%) as a colourless oil; mp (HCl salt) 168–169°C (EtOAc:hexane); Found: C, 48.0; H, 4.8; N, 3.0%; C [19] H [23] ICINO [3] requires C, 48.0; H, 4.9; N, 2.9%

OR: [α]_D = (c,)

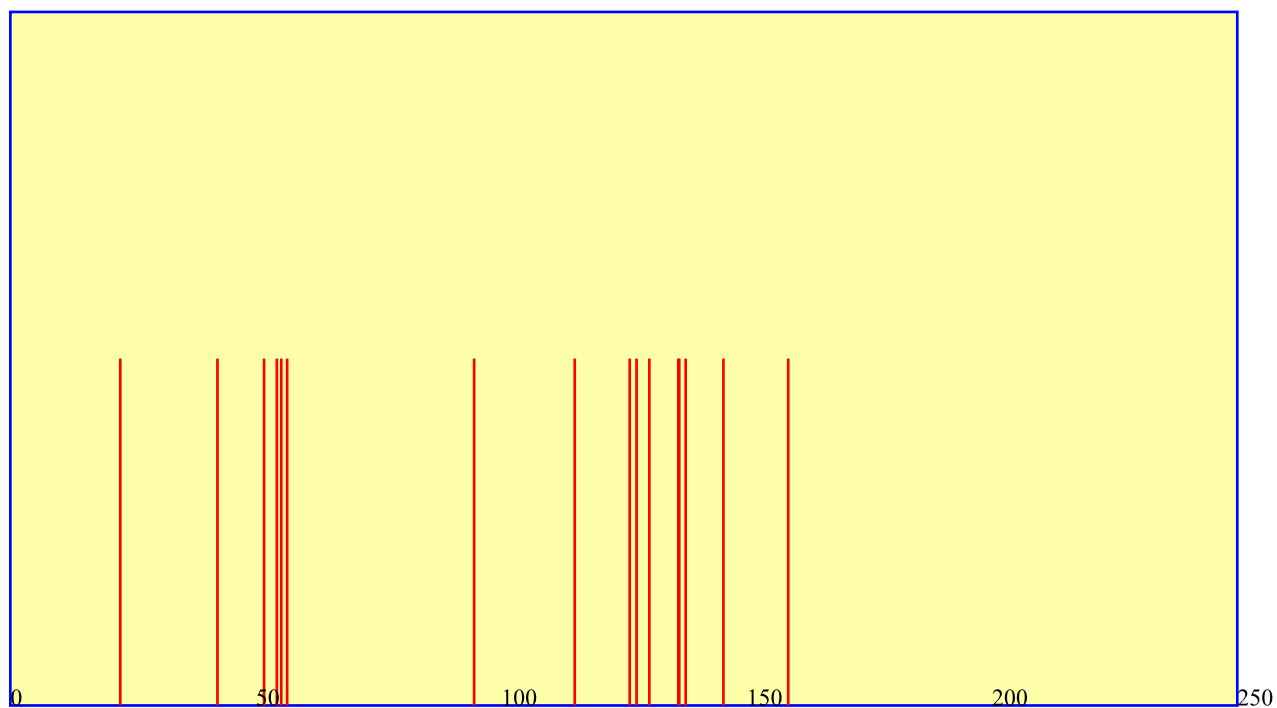
IR: (film) ()



¹H NMR: 400 MHz (CDCl₃ [3])



CNMR: 100 MHz (CDCl₃)



MS: APCI {+} ()

Found:

Formula:

method:
 Required:
 overall:

Preparation of (R)-methyl 3-(3-iodophenyl)-3-aminopropanoate(27)

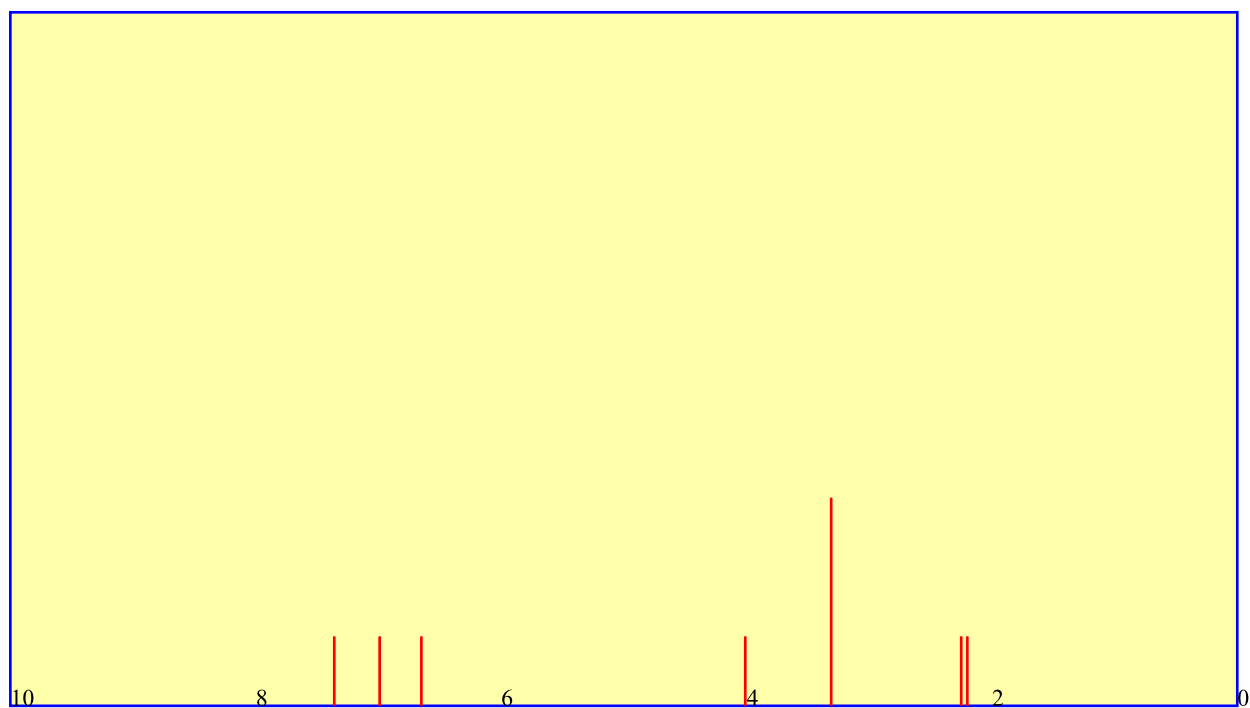
Preparation of (R)-methyl 3-(3-iodophenyl)-3-aminopropanoate 27 Following general procedure 4, CAN (1.90g, 3.46mmol) and **26** (380mg, 0.85mmol) in 5:1 MeCN:H₂O (12ml) gave, after work up and purification by column chromatography on silica gel (hexane:Et₂O 1:2:1% NEt₃), gave **27** (125mg, 48%) as a yellow oil

OR: [α]_D = (c,)

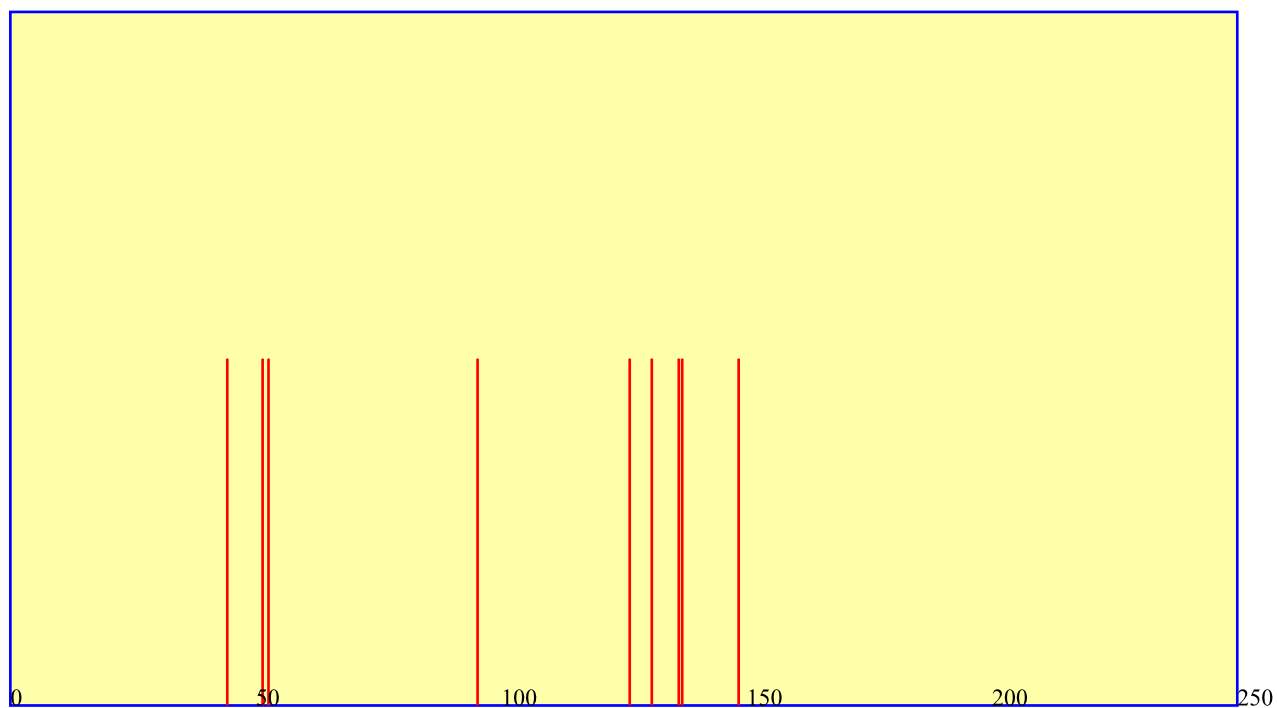
IR: (film) ()



HNMR: 400 MHz (toluene-*d* [8])



CNMR: 100 MHz (toluene-d [8])



MS: APCI {+} ()()

Found:

Formula:

method:
 Required:
 overall:

Preparation of (3*R*, α S)-*tert*-butyl 3-(4-iodophenyl)-3-(*N*- α -methyl-4-methoxybenzylamino)propanoate (**28**)

Preparation of (3*R*, α S)-*tert*-butyl

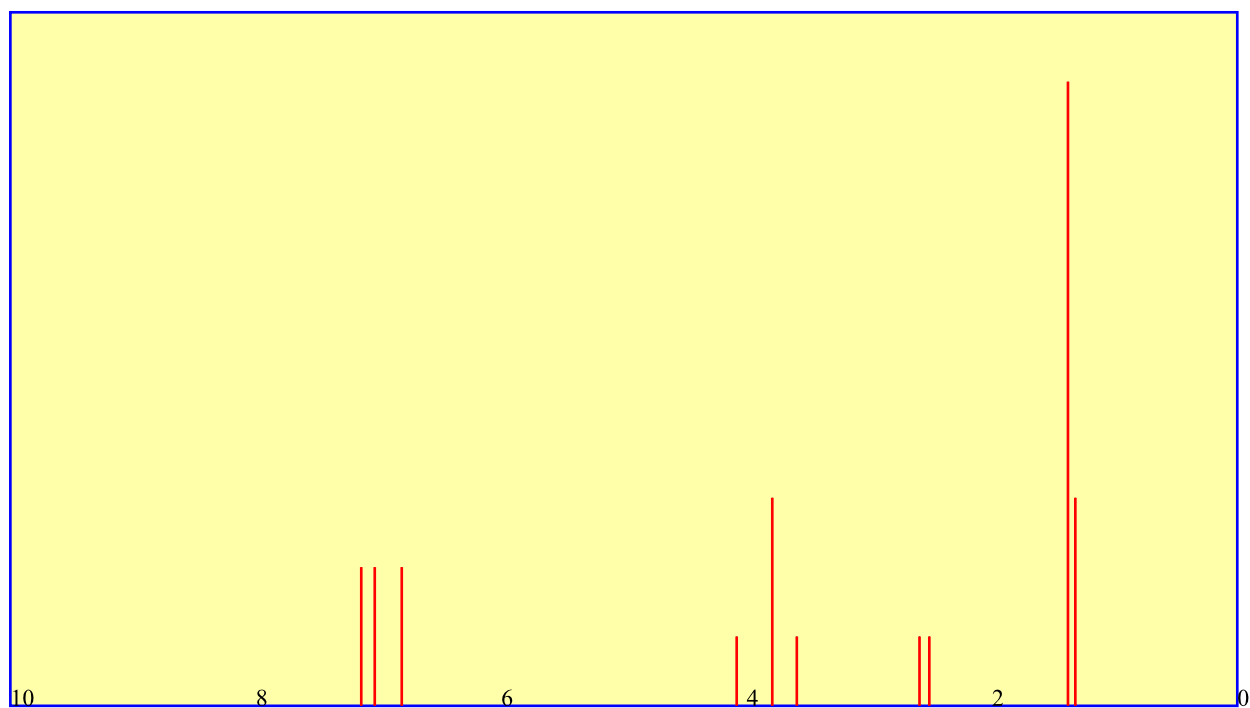
3-(4-iodophenyl)-3-(*N*- α -methyl-4-methoxybenzylamino)propanoate (**28**) Following general procedure 3, CAN (11.6g, 21.1mmol) and **13** (5.75g, 10.1mmol) in 5:1 MeCN:H₂O (90ml) gave, after work up and purification by column chromatography on silica gel (hexane:Et₂O 8:1:1 per cent NEt₃), **28** (4.26g, 88 per cent) as a yellow oil

OR: [α]_D = (c,)

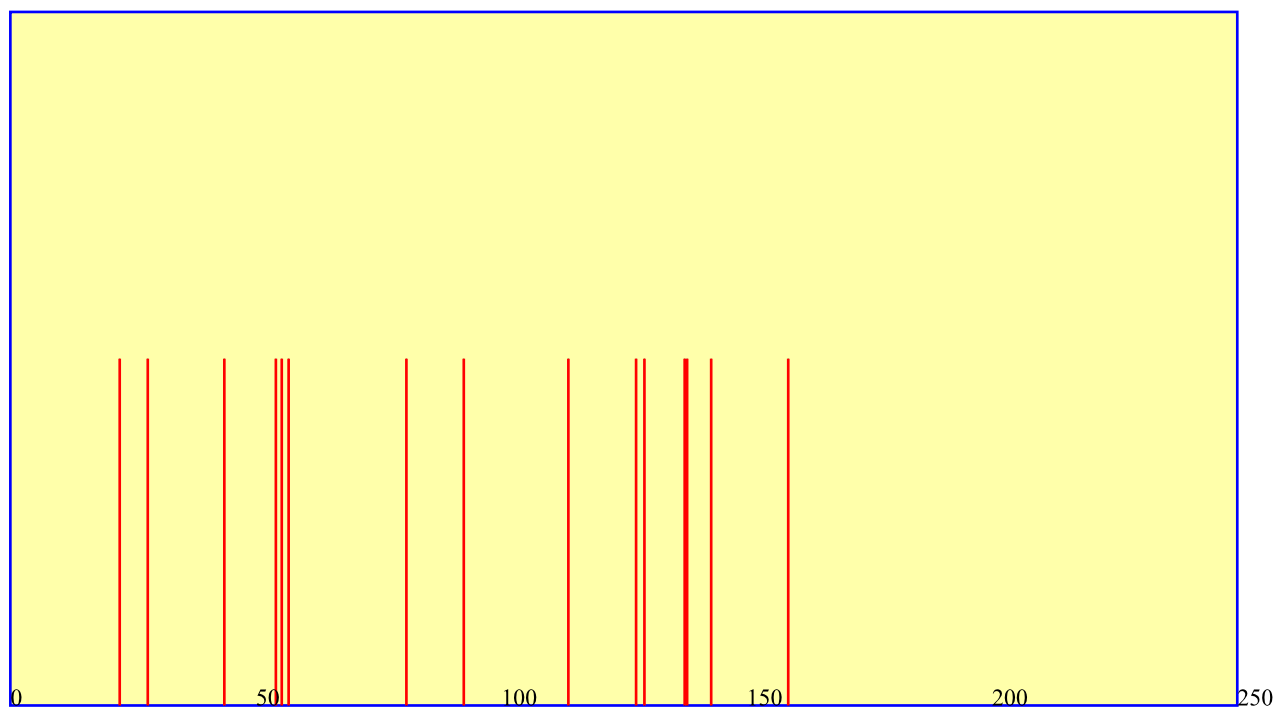
IR: (film) ()



¹H NMR: 400 MHz (CDCl₃ [3])



CNMR: 100 MHz (CDCl₃)



MS: APCI {+} ()

Found:

Formula:

method:
Required:
overall:

Preparation of (3*S*, α *R*)-*tert*-butyl

3-(3-chlorophenyl)-3-(*N*- α -methyl-4-methoxybenzylamino)propanoate (**29**)

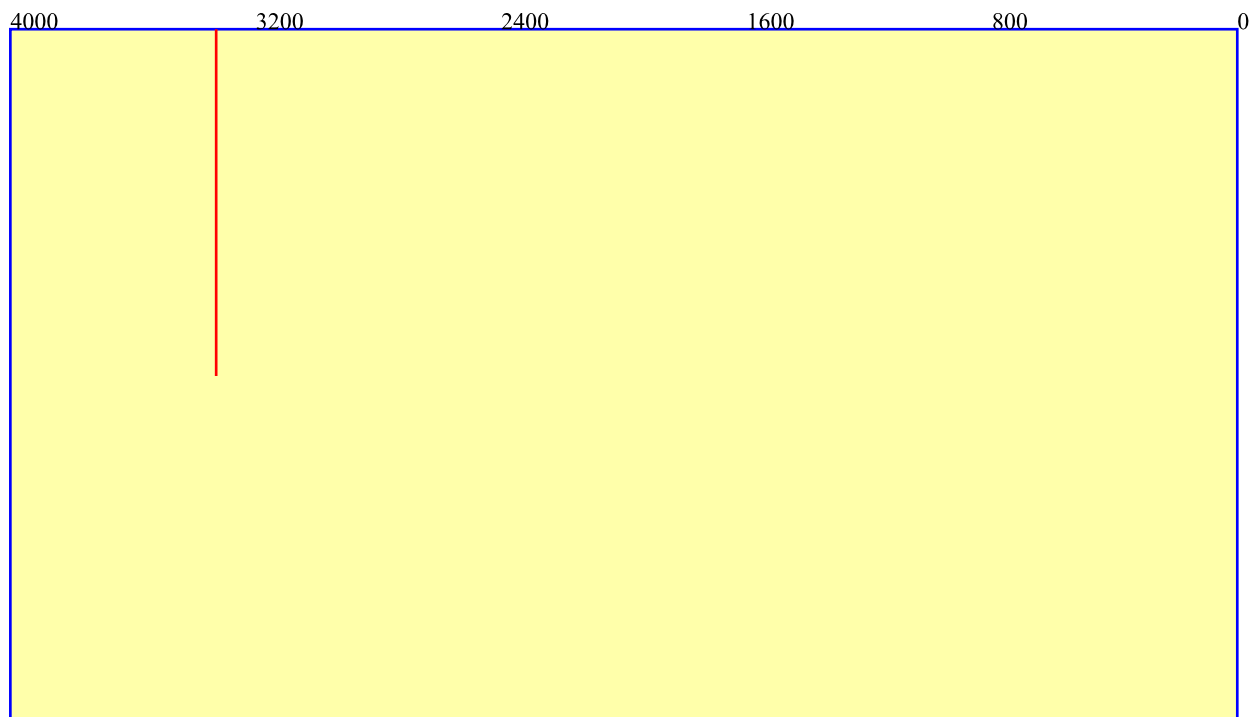
Preparation of (3*S*, α *R*)-*tert*-butyl

3-(3-chlorophenyl)-3-(*N*- α -methyl-4-methoxybenzylamino)propanoate **29** Following general procedure 3, CAN (2.45g, 4.56mmol) and **14** (1.04g, 2.17mmol) in 5:1

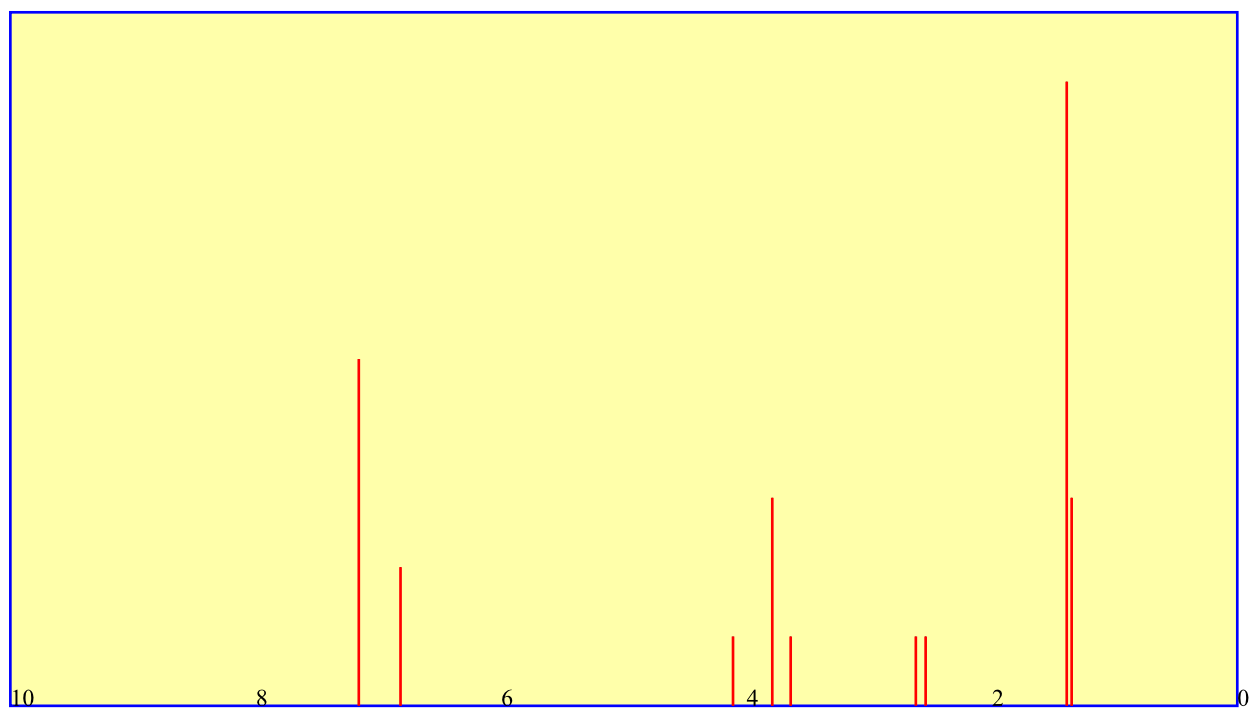
MeCN:H₂O (12ml) gave, after work up and purification by column chromatography on silica gel (hexane:Et₂O 8:1) **29** (664mg, 79%) as a clear oil

OR: [α]_D = (c,)

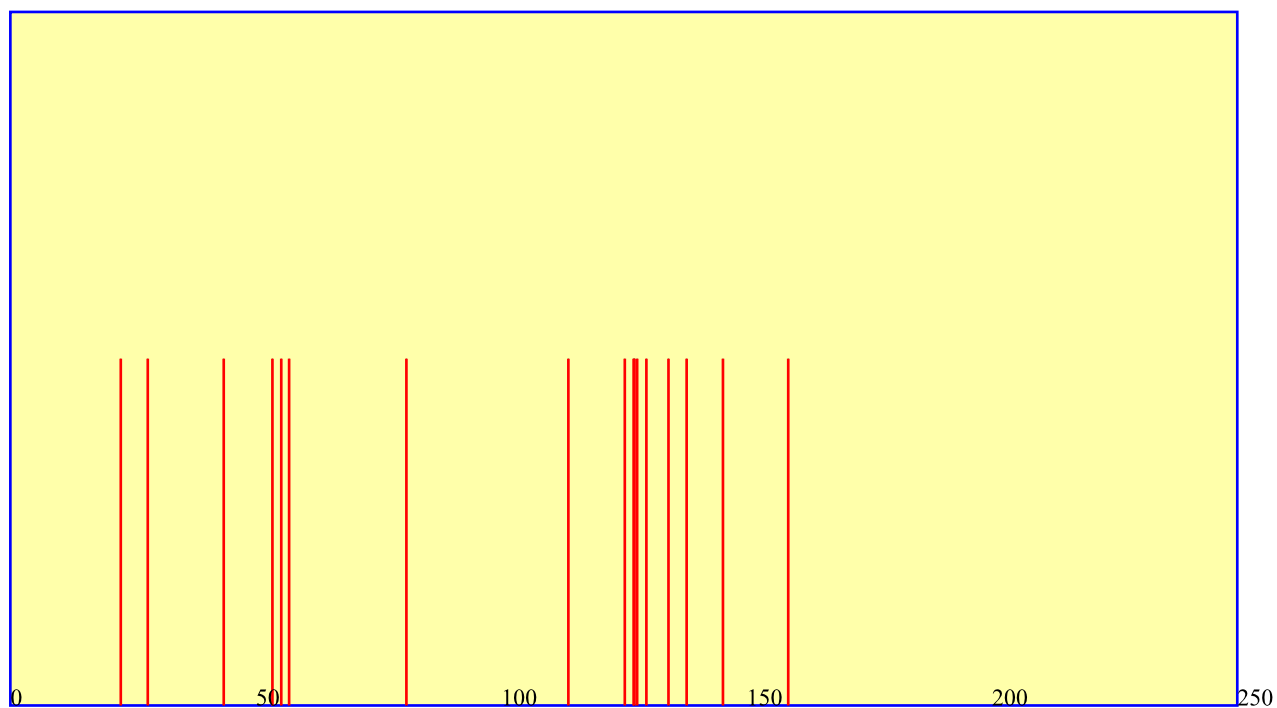
IR: (film) ()



¹H NMR: 400 MHz (CDCl₃)



CNMR: 100 MHz (CDCl₃)



MS: APCI {+} ()

Found:

Formula:

method:
 Required:
 overall:

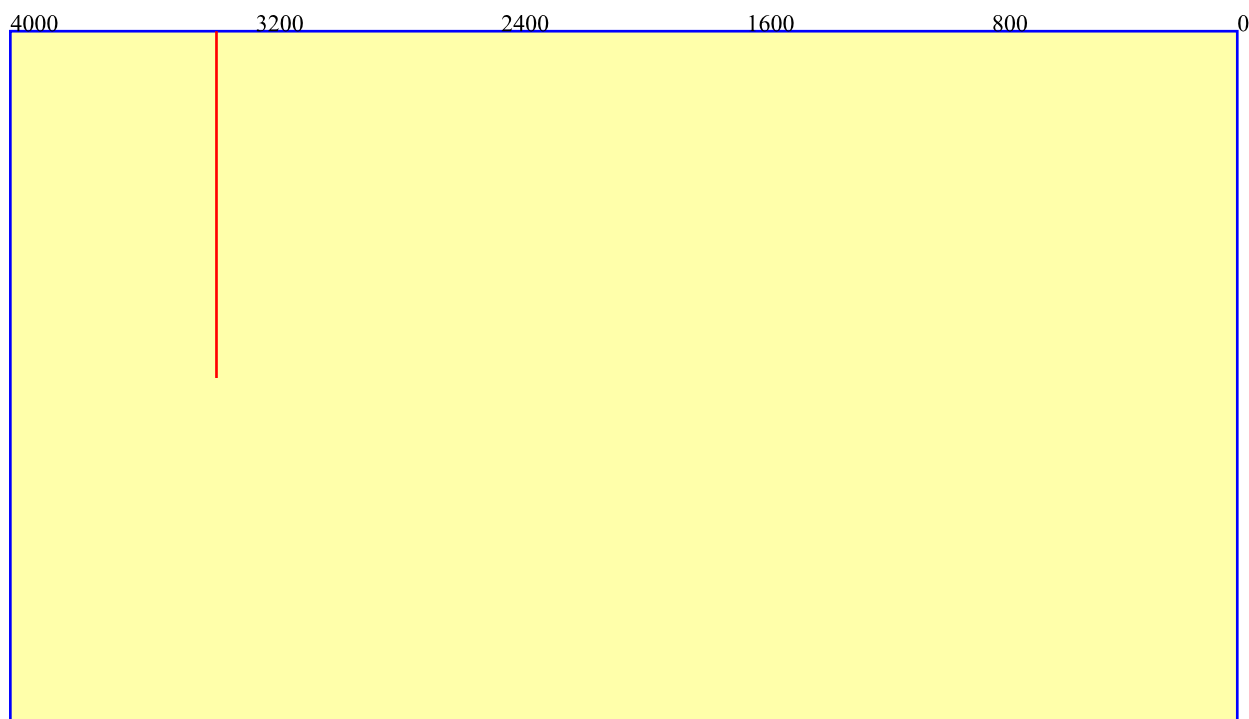
Preparation of (3*S*, α *R*)-*tert*-butyl 3-(3-bromophenyl)-3-(*N*- α -methyl-4-methoxybenzylamino)propanoate(**30**)

Preparation of (3*S*, α *R*)-*tert*-butyl

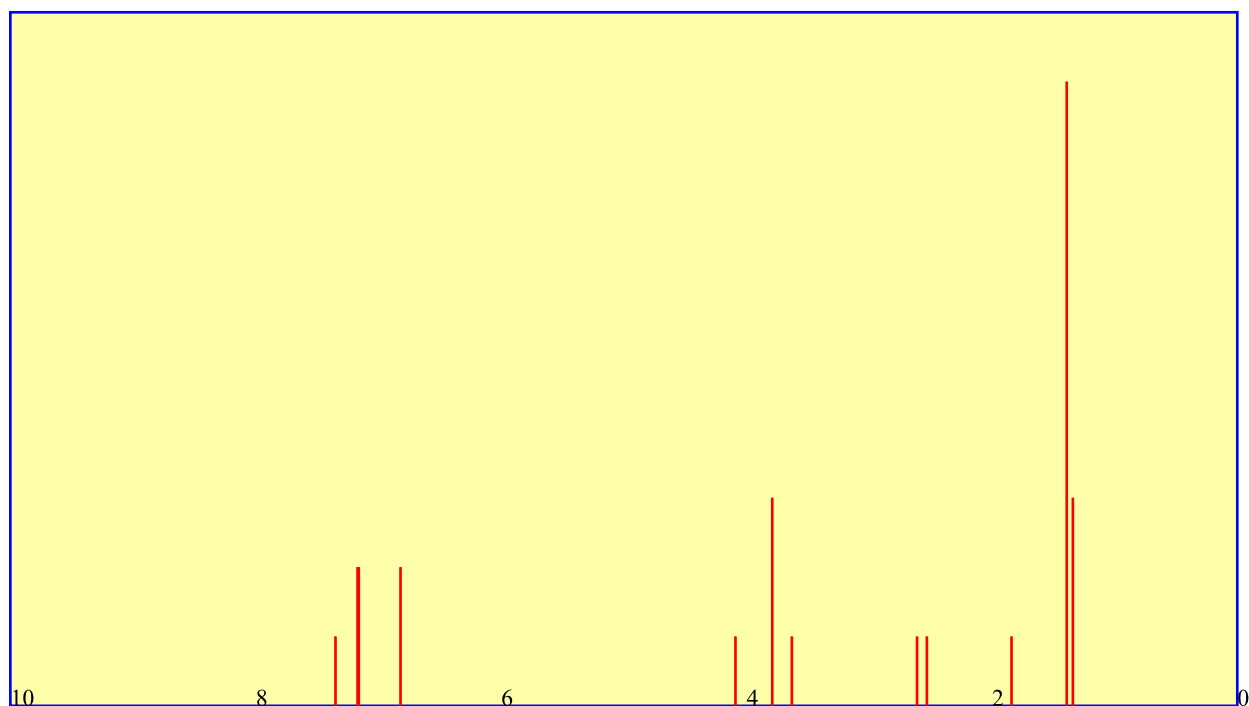
3-(3-bromophenyl)-3-(*N*- α -methyl-4-methoxybenzylamino)propanoate(**30**) Following general procedure 3, CAN (1.96g, 3.6mmol) and **16** (937mg, 1.8mmol) in 5:1 MeCN:H₂O (24ml) gave, after work up and purification by column chromatography on silica gel (hexane:Et₂O 8:1:1% NEt₃), **30** (621mg, 80%) as a clear oil

OR: [α]_D = (c,)

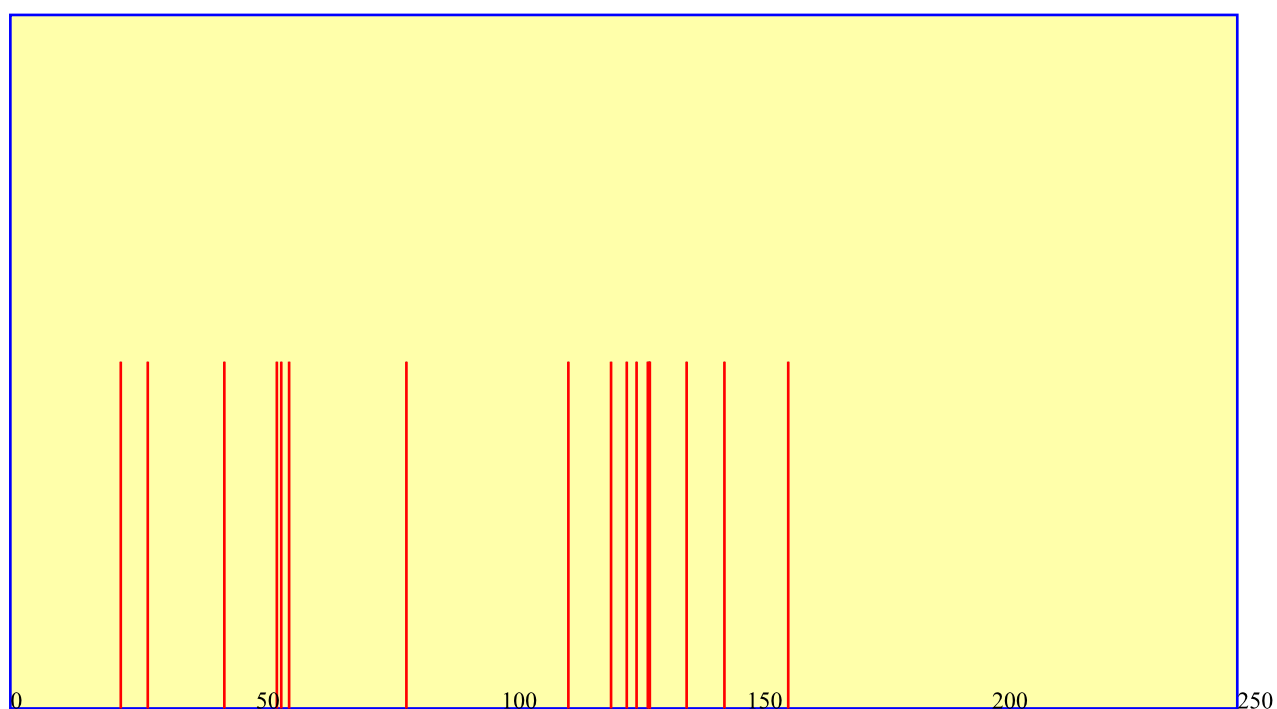
IR: (film) ()



¹H NMR: 400 MHz (CDCl₃ [3])



CNMR: 100 MHz ($CDCl_3$ [3])



**Preparation of (3*S*, α *R*)-tert-butyl
3-(4-bromophenyl)-3-(*N*- α -methyl-4-methoxybenzylamino)propanoate(31)**
Preparation of (3*S*, α *R*)-tert-butyl

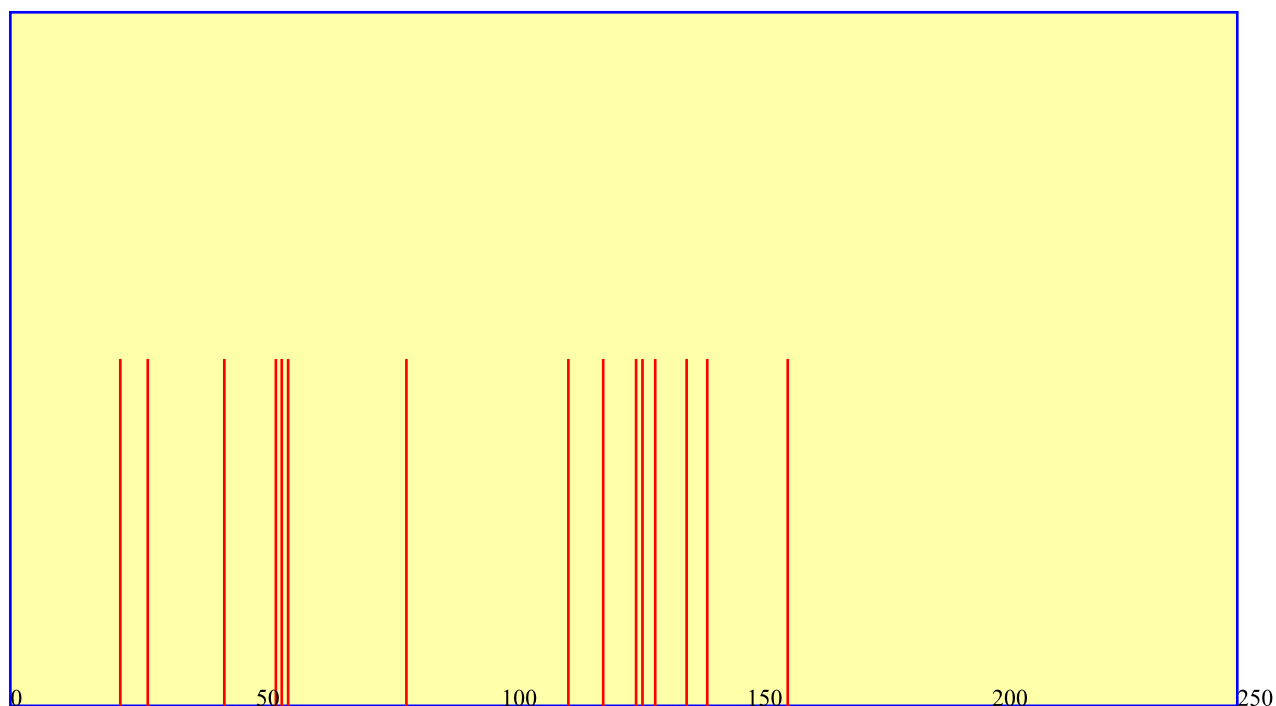
α -methyl-4-methoxybenzylamino)propanoate **31** Following representative procedure 3, CAN (2.20g, 4.0mmol) and **17** (1.0g, 1.9mmol) in MeCN:H₂O 5:1 (9ml) gave, after work-up and column chromatography on silica gel (hexane:Et 2:1), **31** (595mg, 72%) as a colourless oil

OR: $[\alpha]_D^{25}$ (c,)

¹H NMR: 400 MHz (CDCl₃)



¹³C NMR: 50 MHz (CDCl₃)



MS: APCI {+} ()

Found:

Formula:

method:

Required:

overall:

Preparation of (3*R*, α *S*)-methyl

3-(4-iodophenyl)-3-(*N*-methyl-4-methoxybenzylamino)propanoate (**32**)

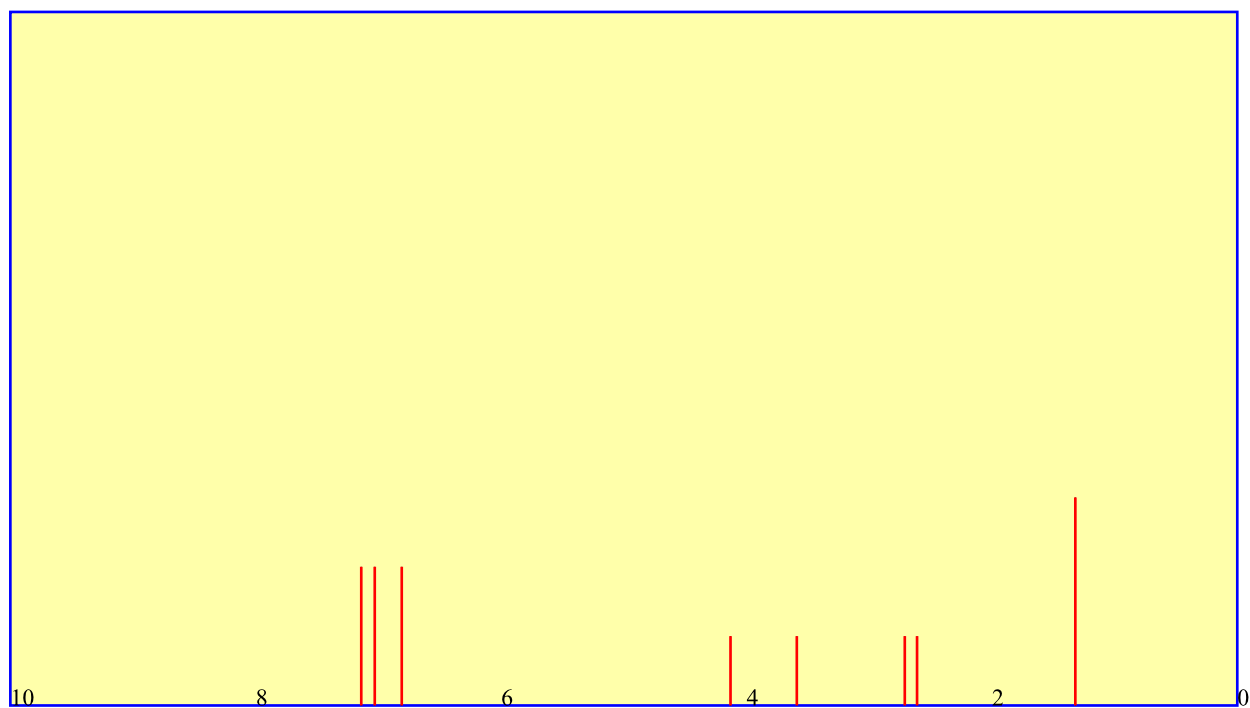
Preparation of (3*R*, α *S*)-methyl

3-(4-iodophenyl)-3-(*N*-methyl-4-methoxybenzylamino)propanoate **32** Following general procedure 5, **28** (3.0 g, 6.24 mmol) was added to a saturated solution of HCl in MeOH (20 ml). Concentration *in vacuo*, recrystallisation (EtOAc:hexane) and treatment with saturated aqueous NaHCO₃ [3] gave **32** (2.12 g, 71% yield) as a colourless oil; mp (HCl salt) 181–182°C (EtOAc:hexane); ¹H NMR (CDCl₃) δ 7.21 (d, 2H, *Ar*-H), 6.81 (d, 2H, *Ar*-H), 6.41 (d, 2H, *Ar*-H), 6.21 (d, 2H, *Ar*-H), 4.71 (s, 2H, *CH*₂), 3.81 (s, 3H, *CH*₃), 3.41 (s, 3H, *CH*₃), 2.11 (s, 3H, *CH*₃), 1.21 (s, 3H, *CH*₃).

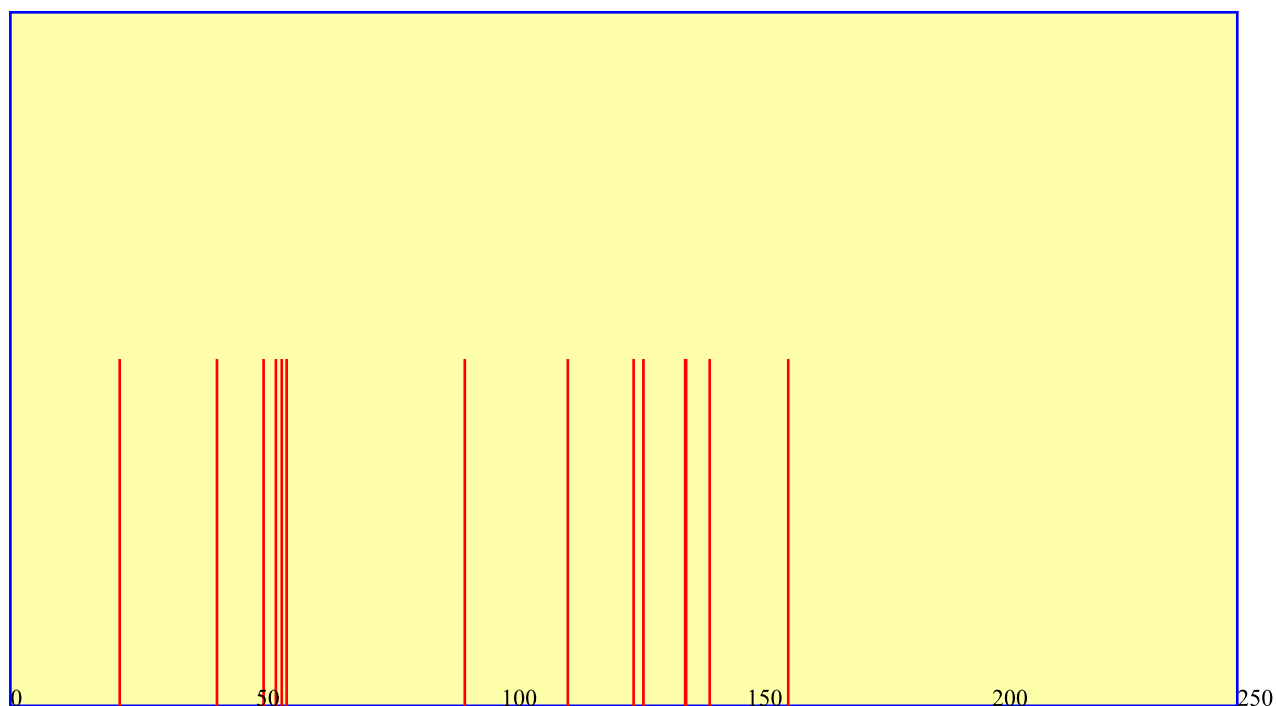
IR: (film) ()



HNMR: 400 MHz (CDCl₃ [3])



CNMR: 100 MHz (CDCl₃ [3])



MS: APCI {+} (0)

Found:

Formula:

method:

Required:

overall:

Preparation of (3*S*, α *R*)-methyl

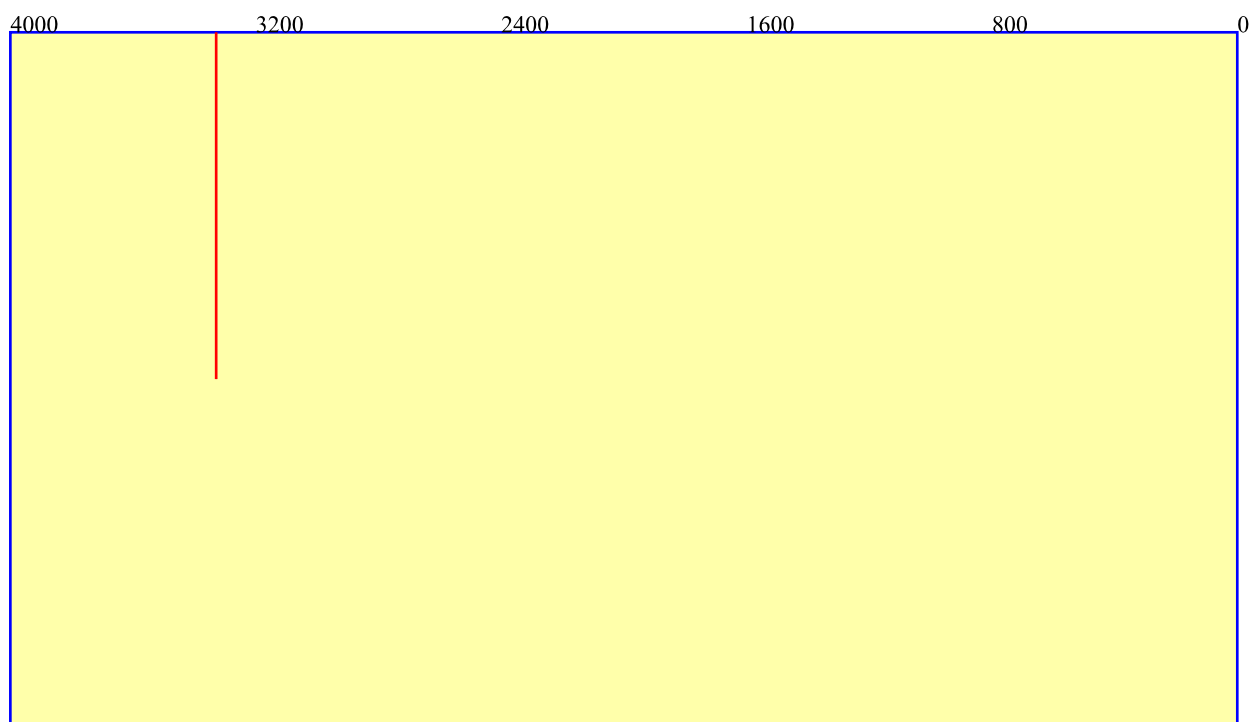
3-(3-chlorophenyl)-3-(*N*-methyl-4-methoxybenzylamino)propanoate (33)

Preparation of (3*S*, α *R*)-methyl

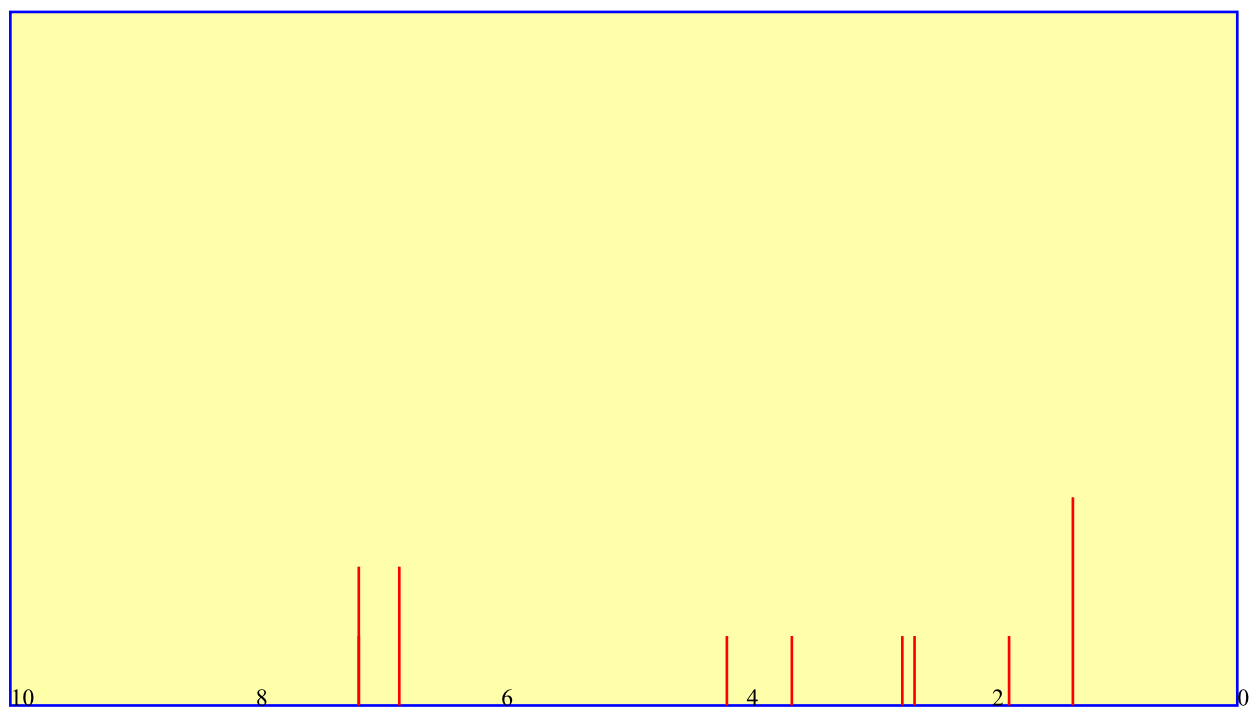
3-(3-chlorophenyl)-3-(*N*-methyl-4-methoxybenzylamino)propanoate (33) Following general procedure 5, **29** (1.89g, 4.87mmol) was added to a saturated solution of HCl in MeOH (20ml). Concentration *in vacuo*, recrystallisation (EtOAc:hexane) and treatment with saturated aqueous NaHCO₃ [3] gave **33** (1.48g, 79%) as a colourless oil; mp (HCl salt) 169–170°C (EtOAc:hexane)

OR: [α]_D = (c,)

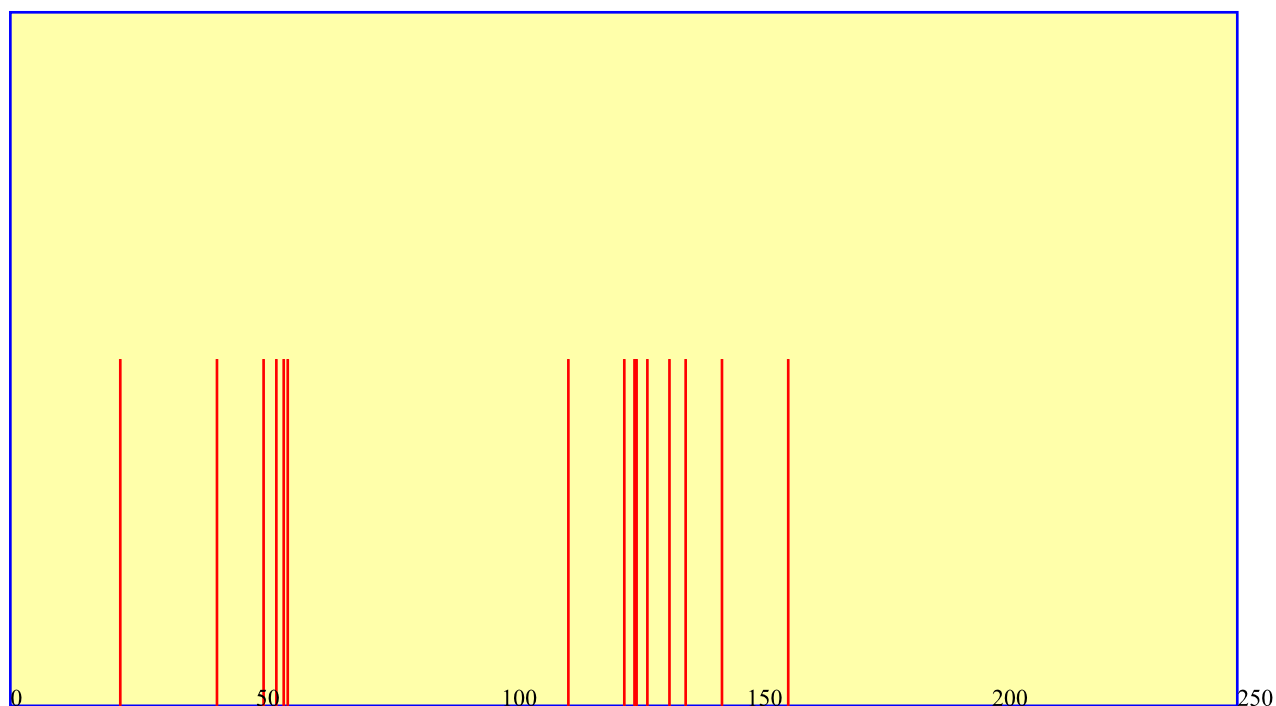
IR: (film) ()



HNMR: 400 MHz (CDCl₃ [3])



CNMR: 100 MHz (CDCl₃ [3])



MS: APCI {+} (0)

Found:

Formula:

method:

Required:

overall:

Preparation of (3*S*, α *R*)-methyl

3-(3-bromophenyl)-3-(*N*-methyl-4-methoxybenzylamino)propanoate (34)

Preparation of (3*S*, α *R*)-methyl

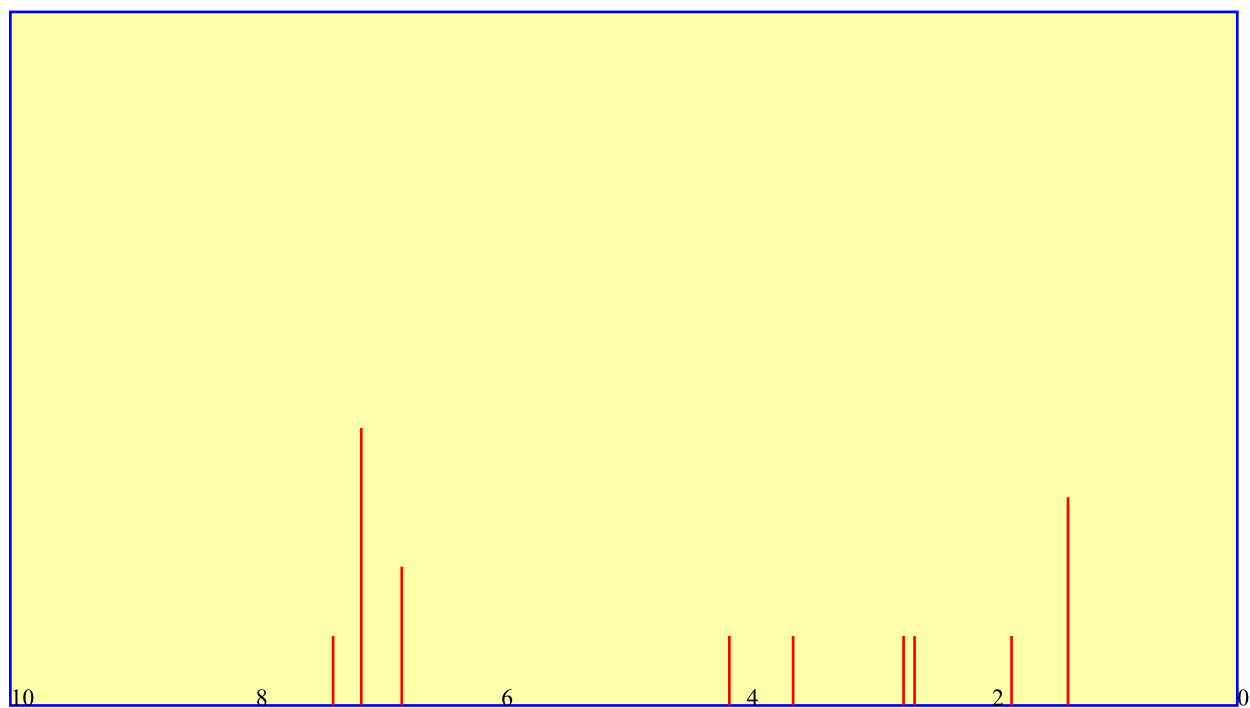
3-(3-bromophenyl)-3-(*N*-methyl-4-methoxybenzylamino)propanoate (34) Following general procedure 5, **30** (750 mg, 1.73 mmol) was added to a saturated solution of HCl in MeOH (20 ml). Concentration *in vacuo*, recrystallisation (EtOAc:hexane) and treatment with saturated aqueous NaHCO₃ [3] gave **34** (487 mg, 66%) as a colourless oil.

OR: [α]_D = (c,)

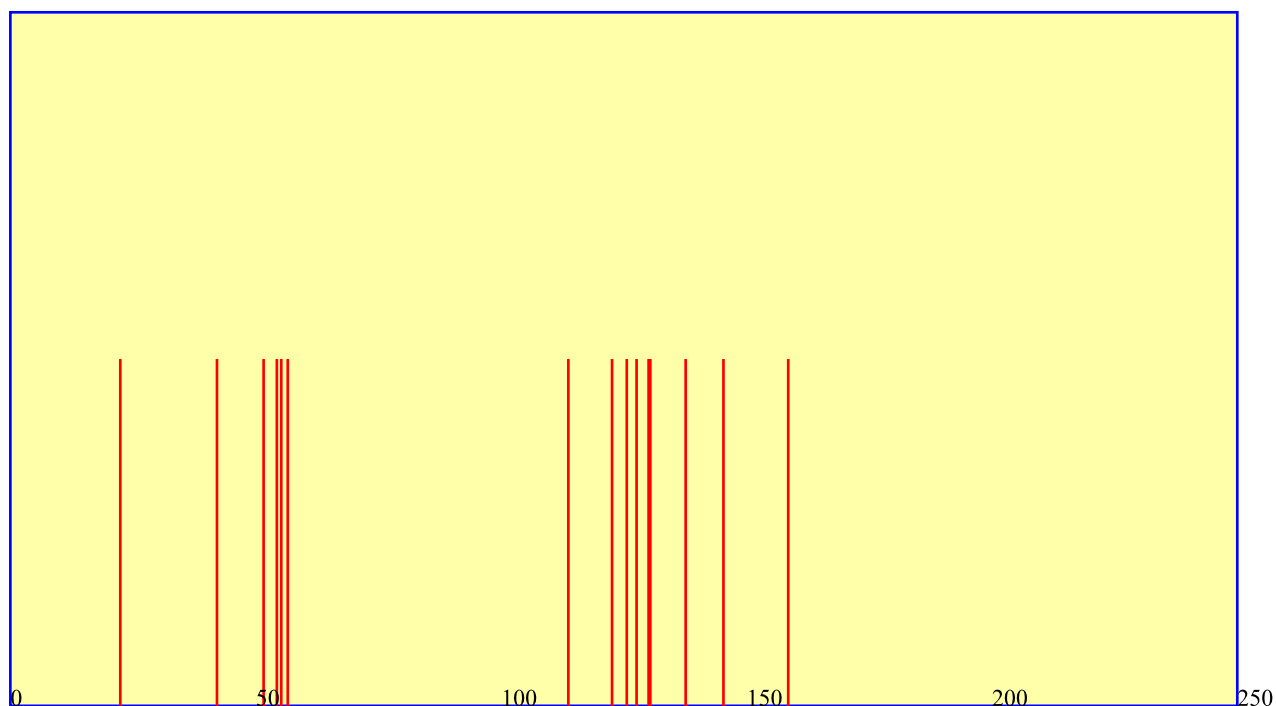
IR: (film) ()



HNMR: 400 MHz (CDCl₃ [3])



CNMR: 100 MHz (CDCl₃ [3])



MS: CI {+} ()()

Found:

Formula:

method:

Required:

overall:

Preparation of (3S,aR)-methyl

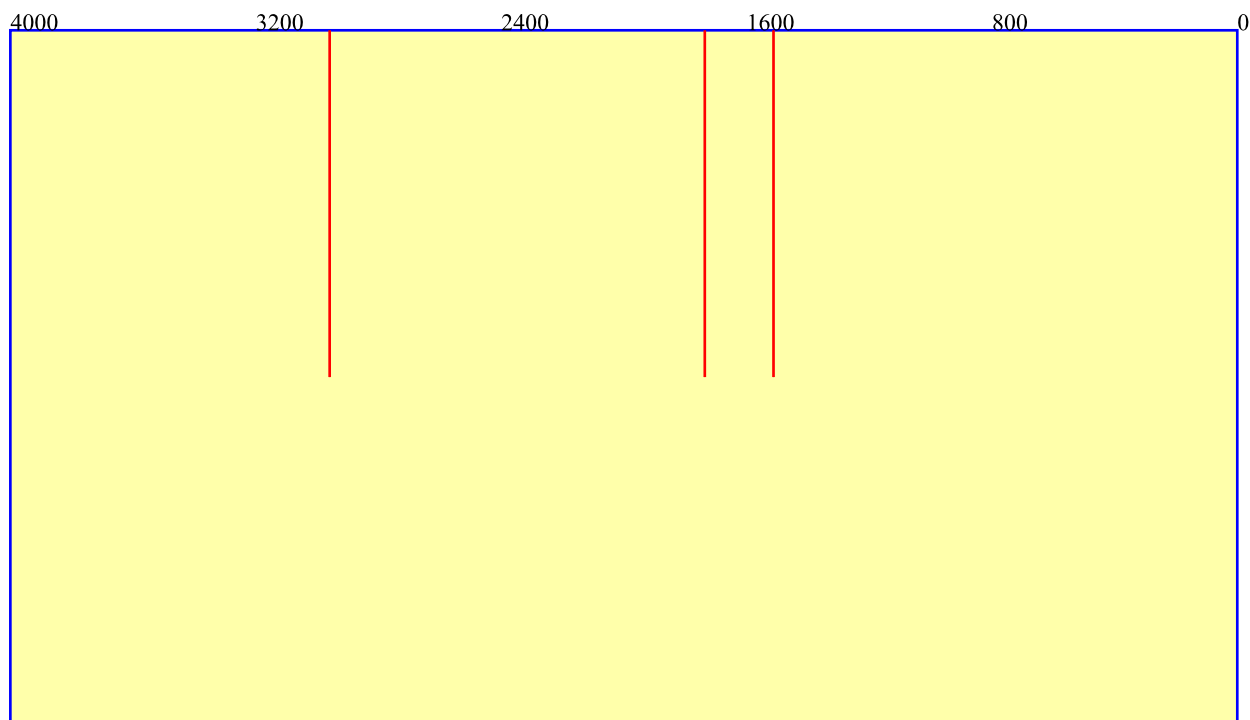
3-(4-bromophenyl)-3-(N-methyl-4-methoxybenzylamino)propanoate(35)

Preparation of (3S,aR)-methyl

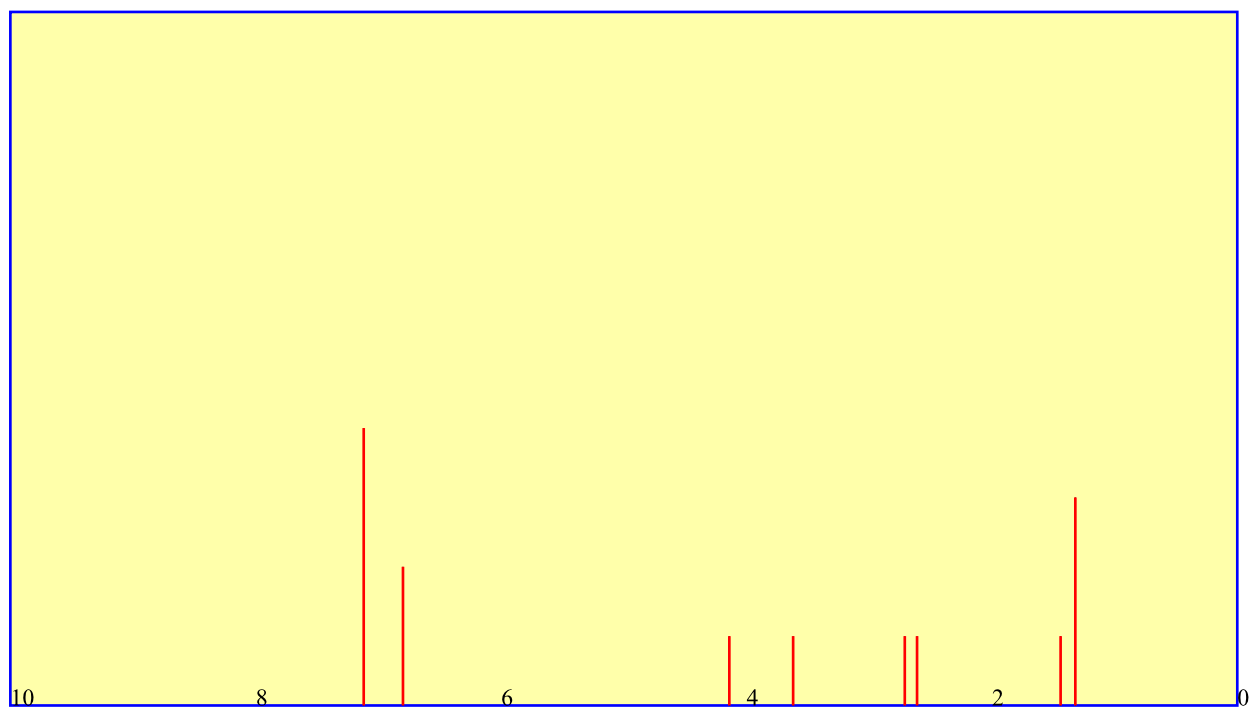
3-(4-bromophenyl)-3-(N-methyl-4-methoxybenzylamino)propanoate³⁵ Following general procedure 5, **31** (2.2g, 5.08mmol) was added to a saturated solution of HCl in MeOH (75ml). Concentration *in vacuo*, recrystallisation (EtOAc:hexane) and treatment with saturated aqueous NaHCO₃ [3] gave **35** (1.45g, 73perc) as a colourless oil

OR: [α]_D = (c,)

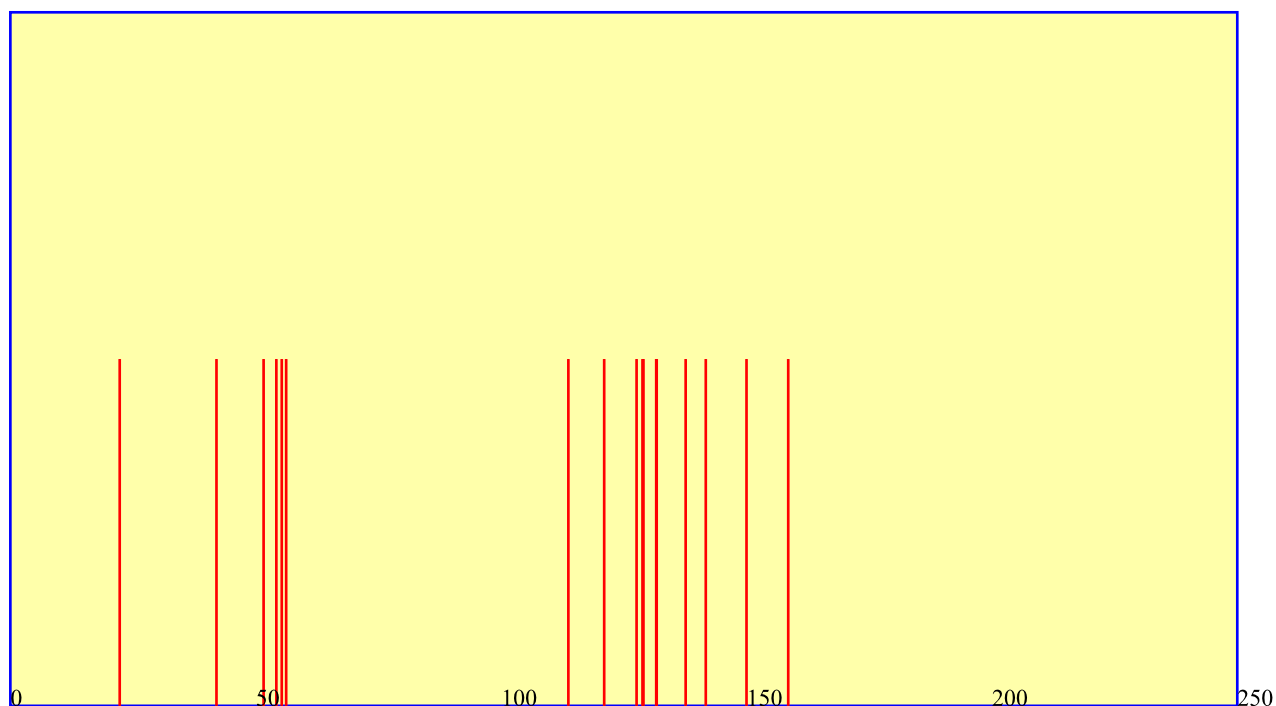
IR: (film) ()



HNMR: 400 MHz (CDCl₃ [3])



CNMR: 100 MHz (CDCl₃ [3])



MS: CI {+} ()()

Found:

Formula:

method:

Required:

overall:

Preparation of (R)-methyl 3-(4-iodophenyl)-3-aminopropanoate(36)

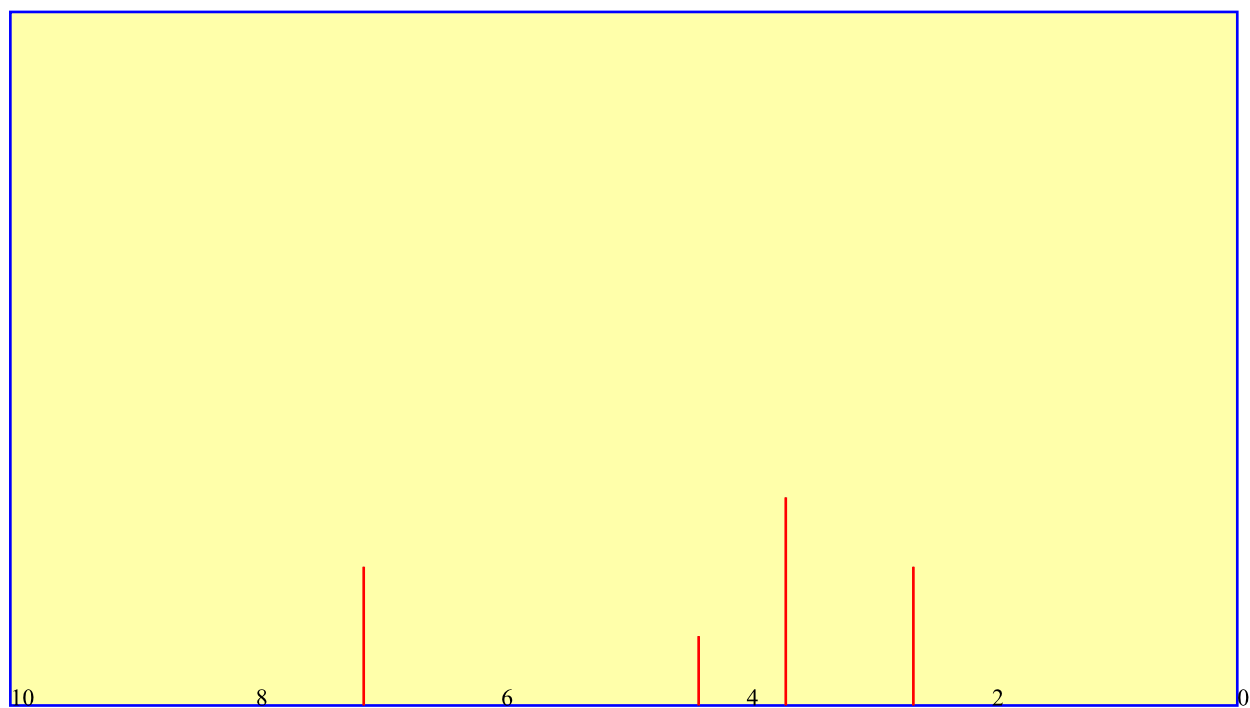
Preparation of (*R*)-methyl 3-(4-iodophenyl)-3-aminopropanoate(36) Following general procedure 4, CAN (1.0g, 1.84mmol) and **32** (200mg, 0.46mmol) in 5:1 MeCN:H₂O (6ml) gave, after work up and purification by column chromatography on silica gel (hexane:Et₂O 1:2), **36** (85mg, 61perc) as a yellow oil

OR: [α]_D = (c,)

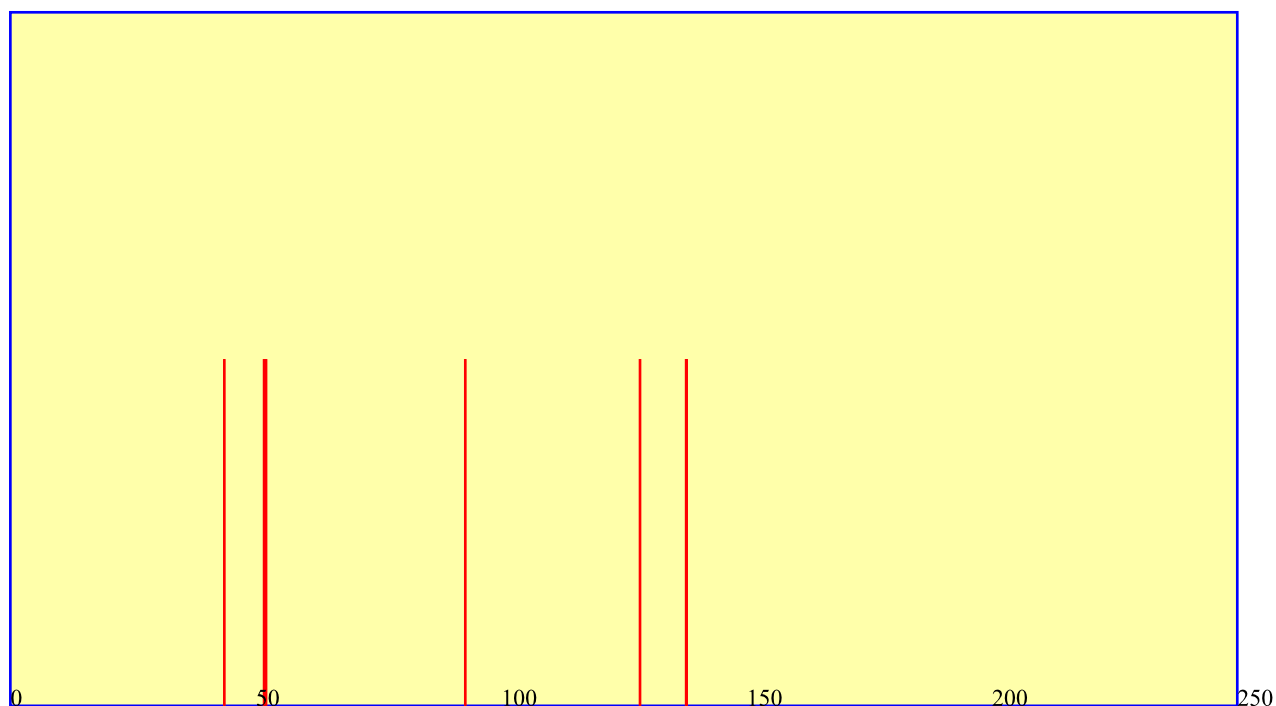
IR: (film) ()



HNMR: 400 MHz (CDCl₃ [3])



CNMR: 100 MHz (CDCl₃ [3])



MS: APCI {+} (0)

Found:

Formula:

method:

Required:

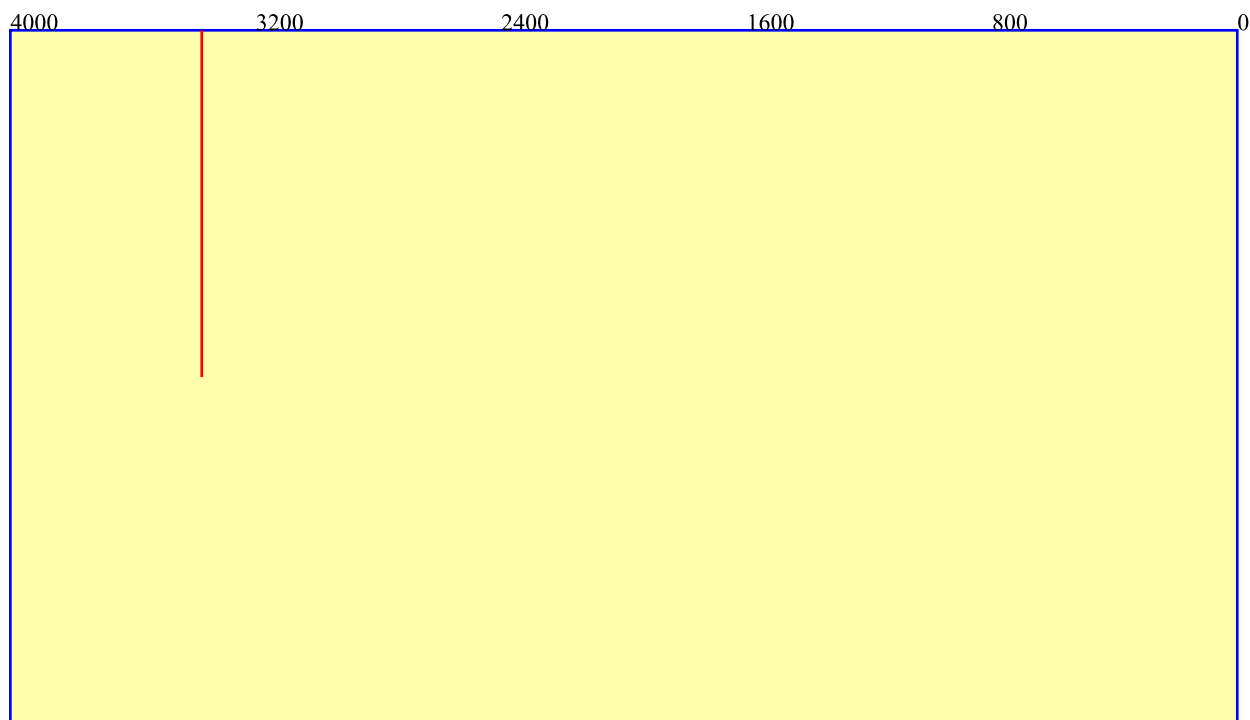
overall:

Preparation of (S)-methyl 3-(3-chlorophenyl)-3-aminopropanoate(37)

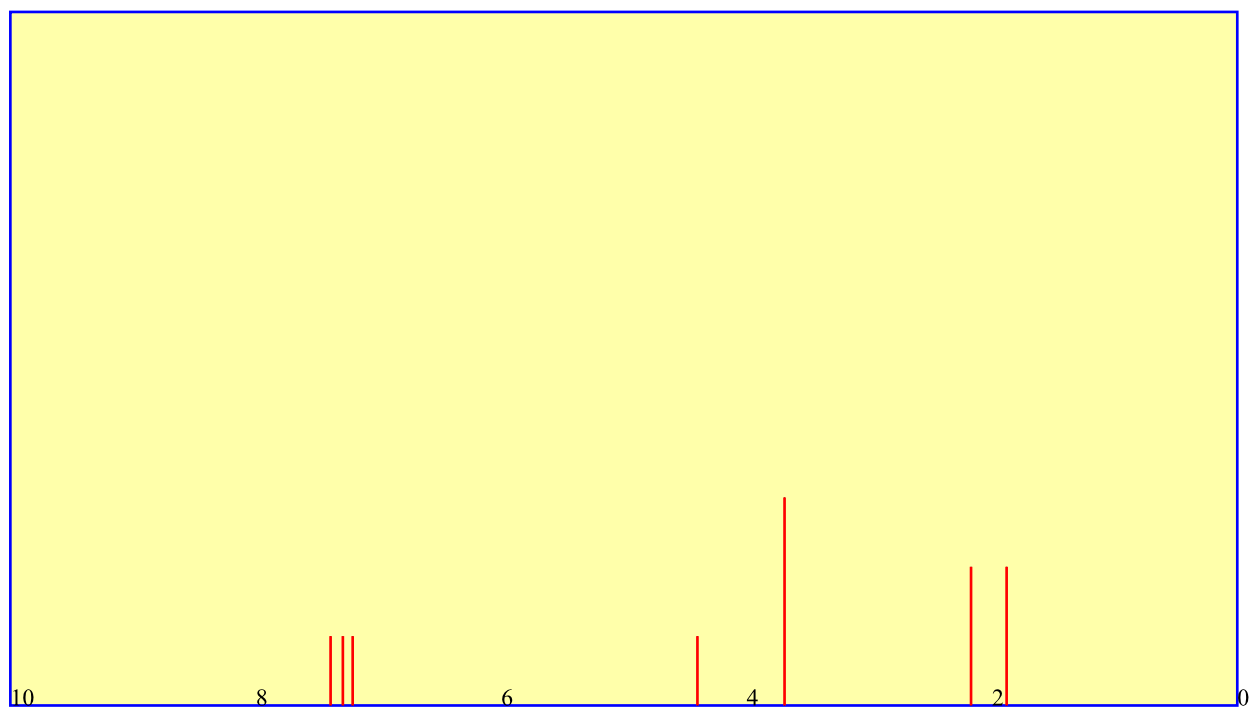
Preparation of (S)-methyl 3-(3-chlorophenyl)-3-aminopropanoate(37) Following general procedure 4, CAN (2.58g, 4.70mmol) and **33** (408mg, 1.18mmol) in 5:1 MeCN:H₂O (12ml) gave, after work up and purification by column chromatography on silica gel (hexane:Et₂O 1:2), **37** (135mg, 54%) as a yellow oil

OR: $[\alpha]_D^{25}$ (c,)

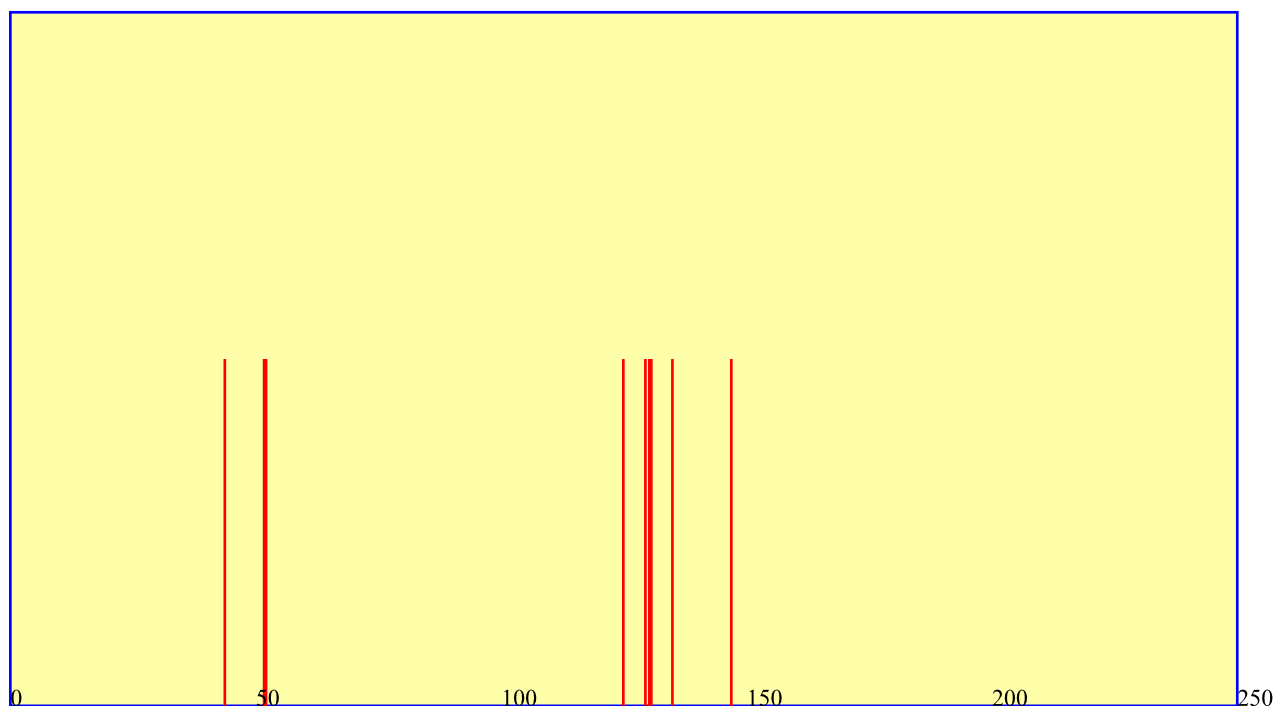
IR: (film) ()



HNMR: 400 MHz (CDCl₃ [3])



CNMR: 100 MHz (CDCl₃ [3])



MS: APCI {+} ()()

Found:

Formula:

method:

Required:

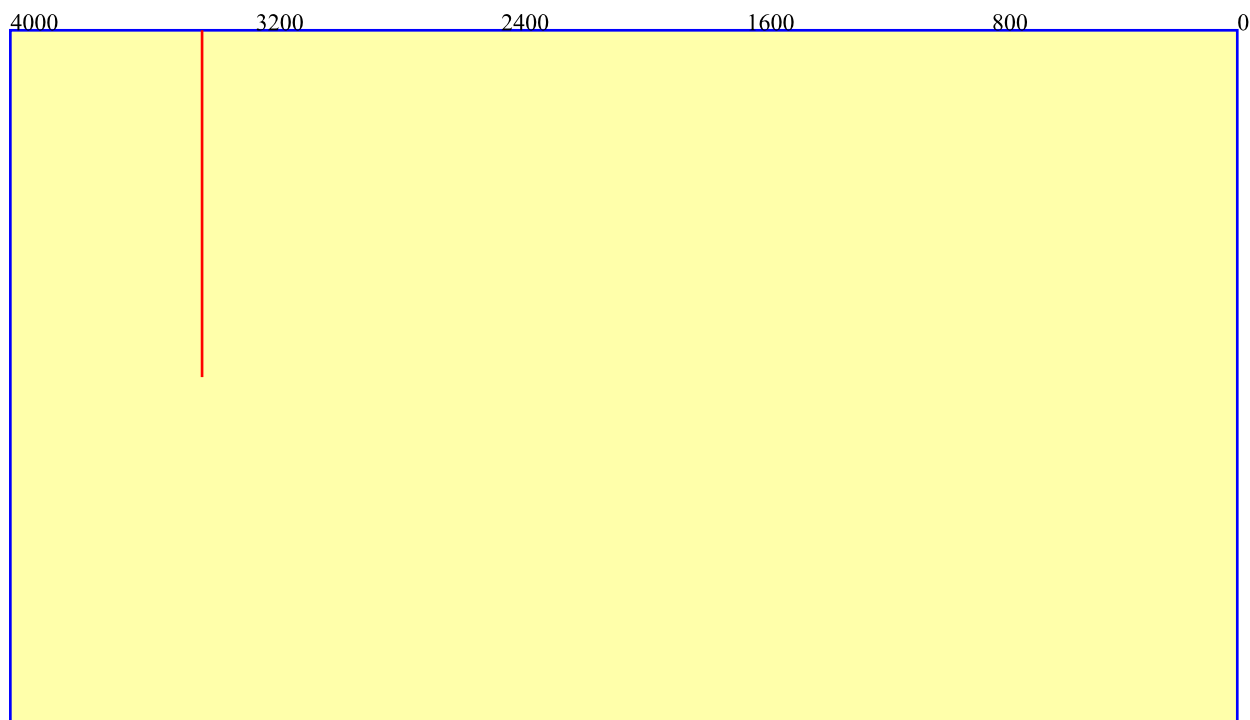
overall:

Preparation of (S)-methyl 3-(3-bromophenyl)-3-aminopropanoate(**38**)

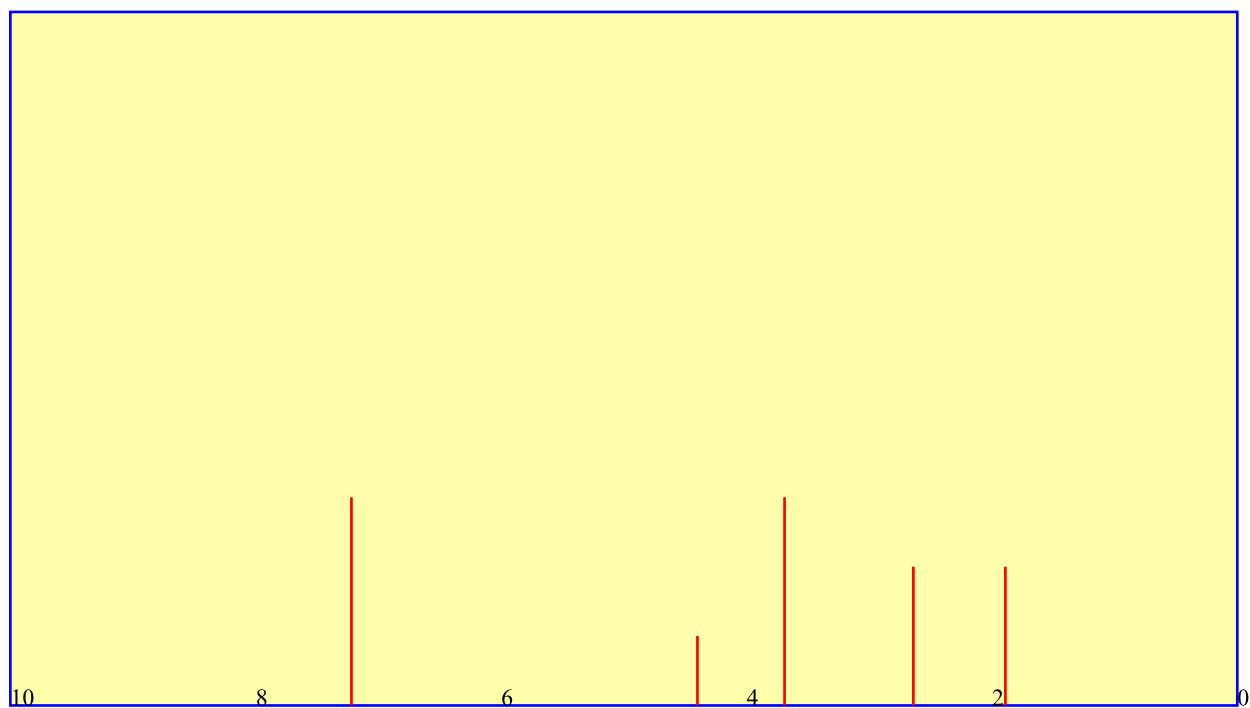
Preparation of (S)-methyl 3-(3-bromophenyl)-3-aminopropanoate(**38**) Following general procedure 4, CAN (1.90g, 3.46mmol) and **34** (338mg, 0.86mmol) in 5:1 MeCN:H₂O (12ml) gave, after work up and purification by column chromatography on silica gel (hexane:Et [2] O 1:2), **38** (114mg, 51perc) as a yellow oil

OR: [α]_D = (c,)

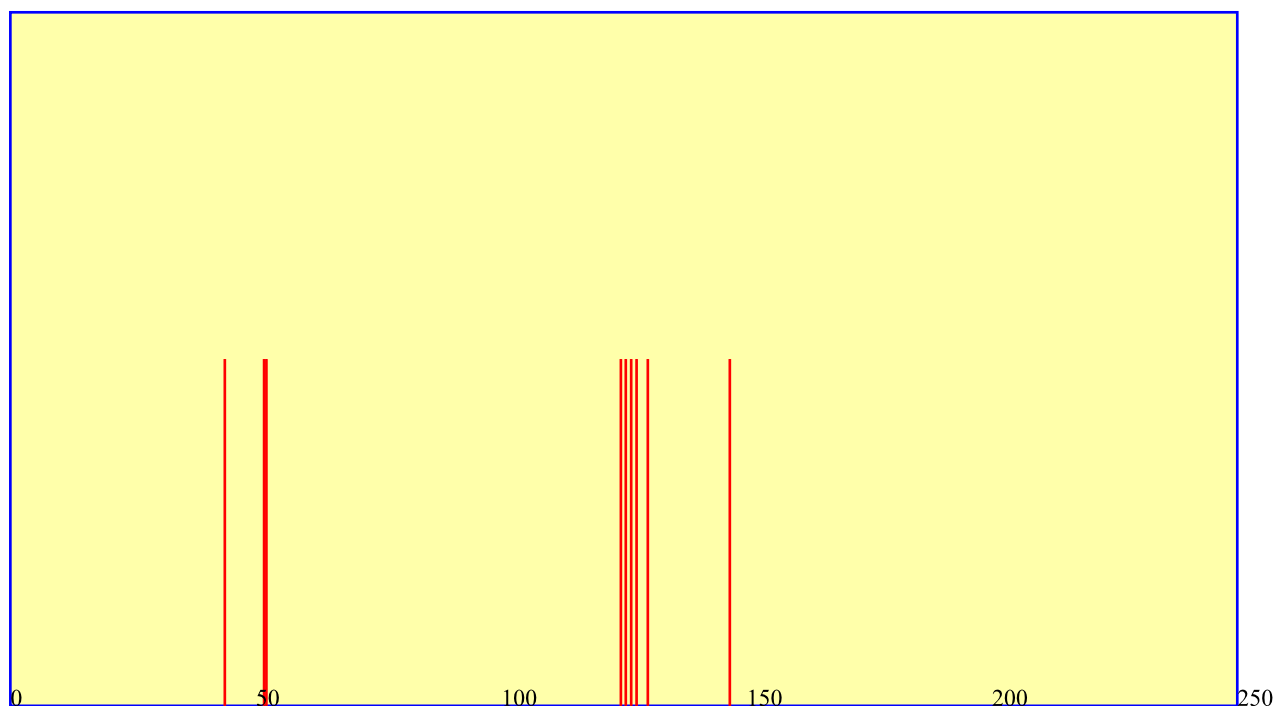
IR: (film) ()



HNMR: 400 MHz (CDCl₃ [3])



CNMR: 100 MHz (CDCl₃ [3])



MS: APCI {+} (0)

Found:

Formula:

method:

Required:

overall:

Preparation of (S)-methyl 3-(4-bromophenyl)-3-aminopropanoate(39)

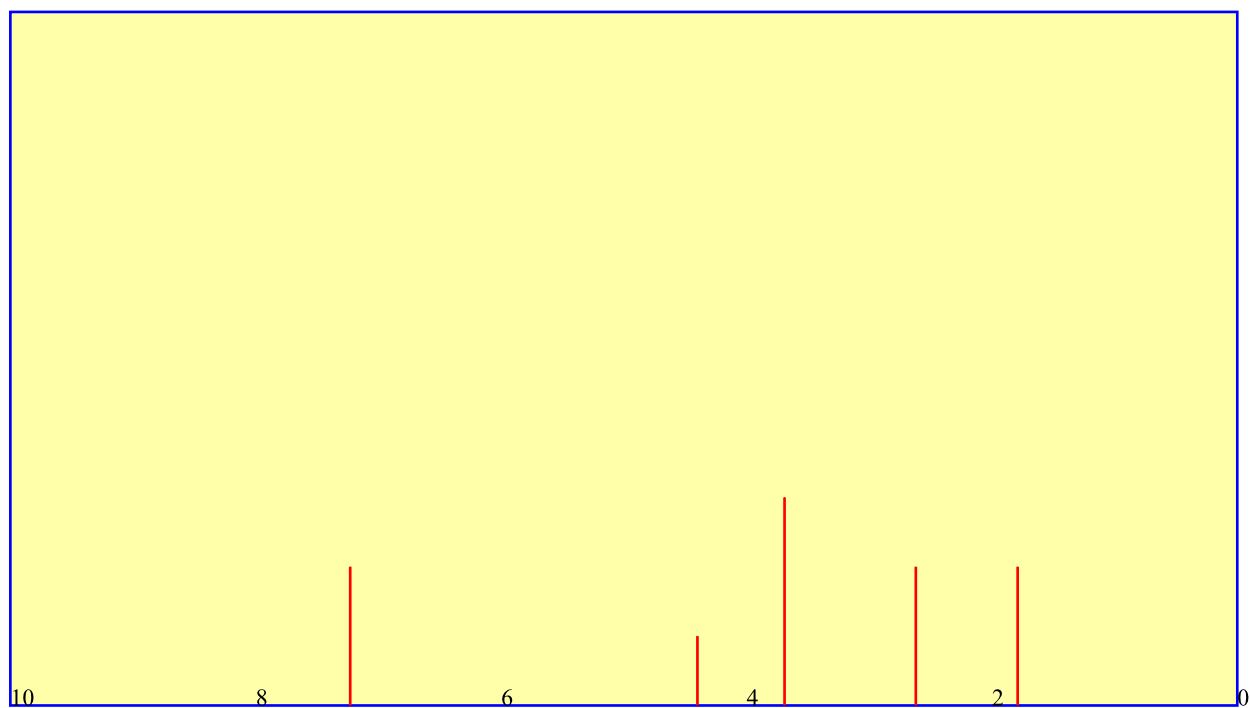
Preparation of (S)-methyl 3-(4-bromophenyl)-3-aminopropanoate(39) Following general procedure 4, CAN (2.79g, 5.08mmol) and 35 (500mg, 1.27mmol) in 5:1 MeCN:H₂O (18ml) gave, after work up and purification by column chromatography on silica gel (hexane:Et₂O 1:1), 39 (172mg, 52%) as a yellow oil

OR: [α]_D = (c,)

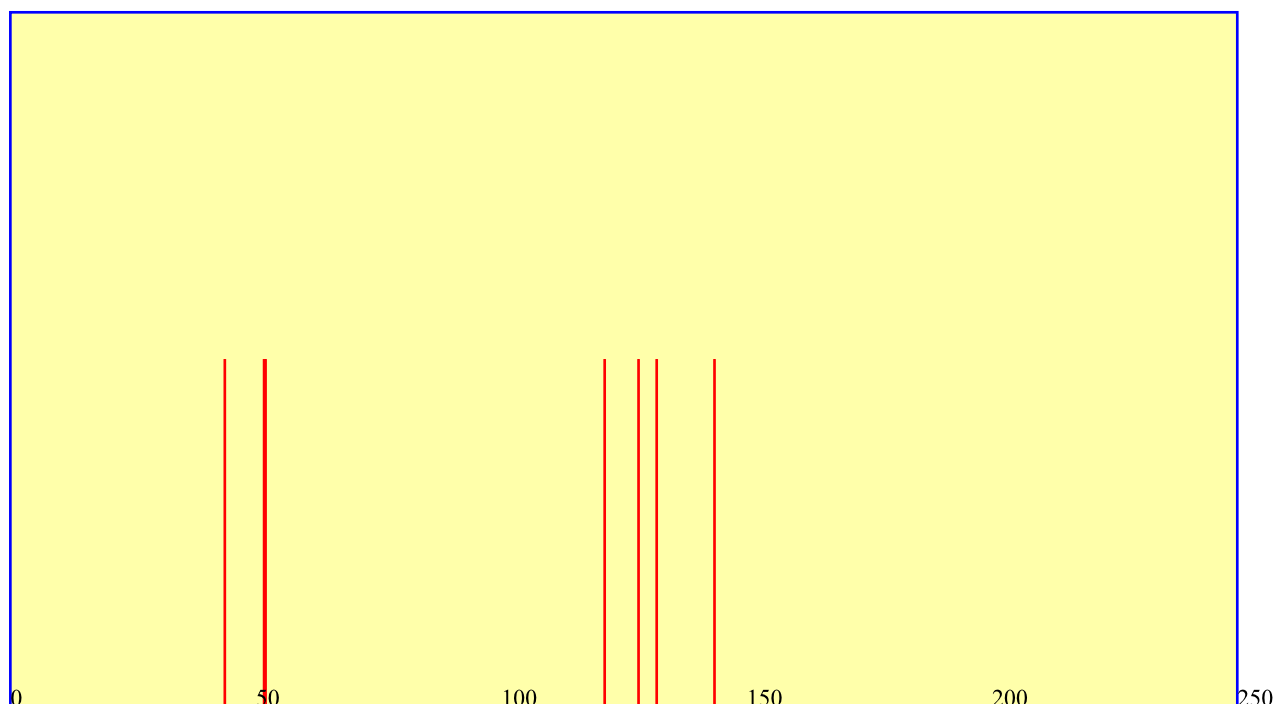
IR: (film) ()



HNMR: 400 MHz (CDCl₃ [3])



CNMR: 100 MHz (CDCl₃ [3])



MS: APCI {+} (0)

Found:

Formula:

method:

Required:

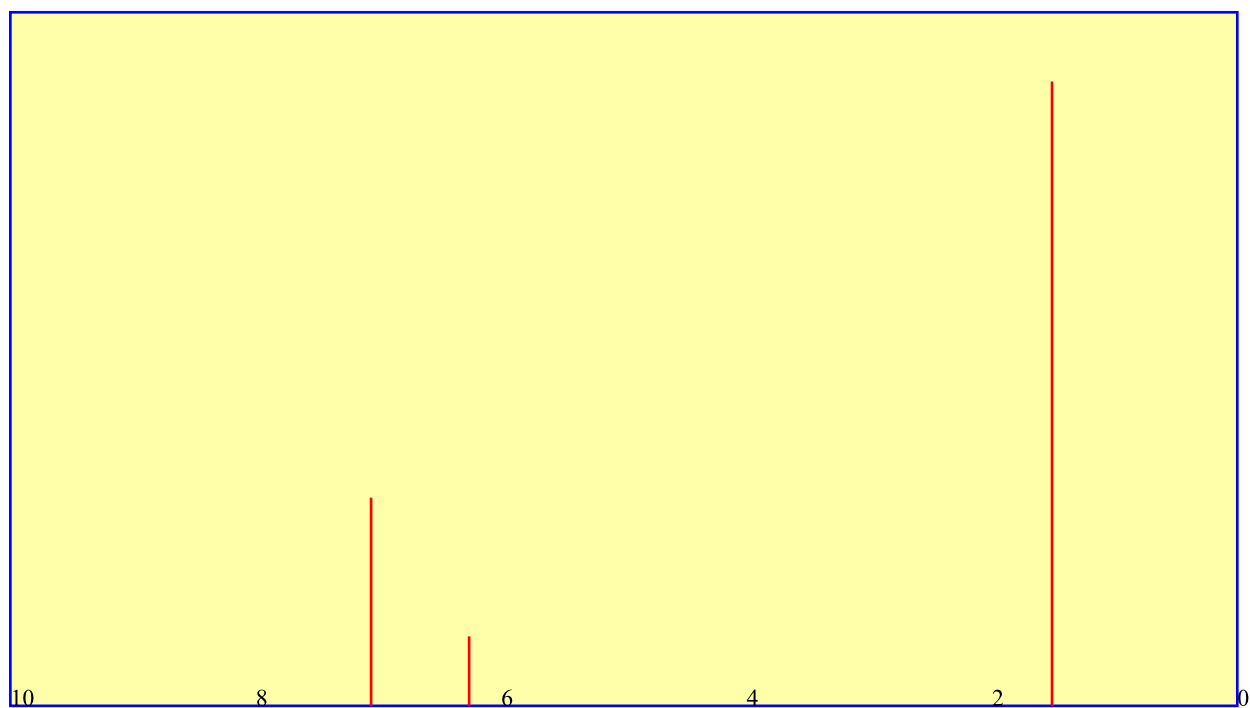
overall:

Preparation of (E)-tert-butyl 3-(3,4-difluorophenyl)prop-2-enoate (40)

Preparation of (E)-tert-butyl

3-(3,4-difluorophenyl)prop-2-enoate **40** (*tert*-butoxycarbonylmethylene)triphenylphosphorane (5.79g, 15.4mmol, 1.1eq) was added to a stirred solution of 3,4-difluorobenzaldehyde (1.98g, 14.0mmol, 1.0eq) in DCM (20ml) under nitrogen at RT and stirred for sixteen hours before being diluted with DCM (30ml) and concentrated *in vacuo*. Purification by column chromatography on silica gel (hexane:Et [2] O 30:1) yielded a partially separable mixture of stereoisomers. The (E) isomer was purified to homogeneity by recrystallization (hexane:Et [2] O) to give **40** as white needles (3.5g, 88perc); m.p. 61°C (hexane:Et [2] O); Found C, 64.9; H, 5.6perc; C [13] H [14] F [2] O [2] requires C, 65.0; H, 5.9perc; ν [max] (KBr) 2979, 2927 (C-H), 1701 (C=O), 1640 (C=C), 1150 (C-O)

HNMR: 400 MHz (CDCl₃ [3])



CNMR: 50 MHz (CDCl₃)



MS: Cl, NH [3] (0)

Found:

Formula:

method:
 Required:
 overall:

Preparation of (3*S*, α *R*)-*tert*-butyl

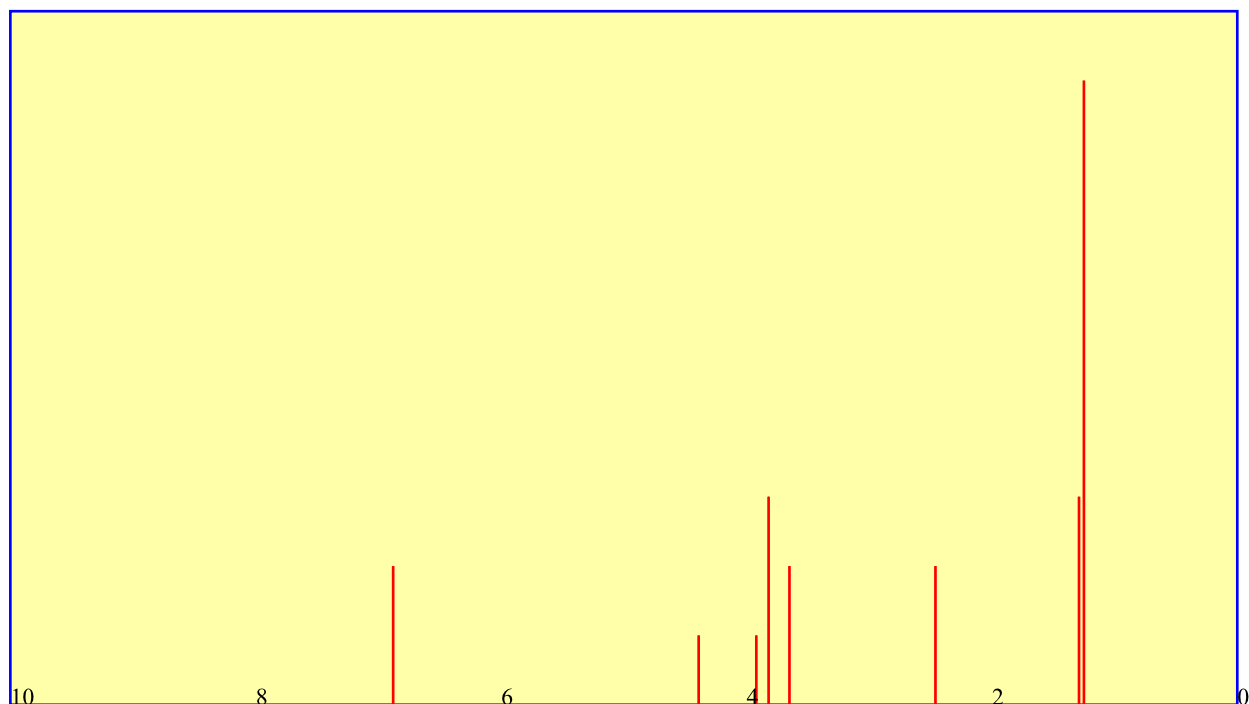
3-(3,4-difluorophenyl)-3-(*N*-benzyl-*N*- α -methylbenzyl)propanoate (**41**)

Preparation of (3*S*, α *R*)-*tert*-butyl

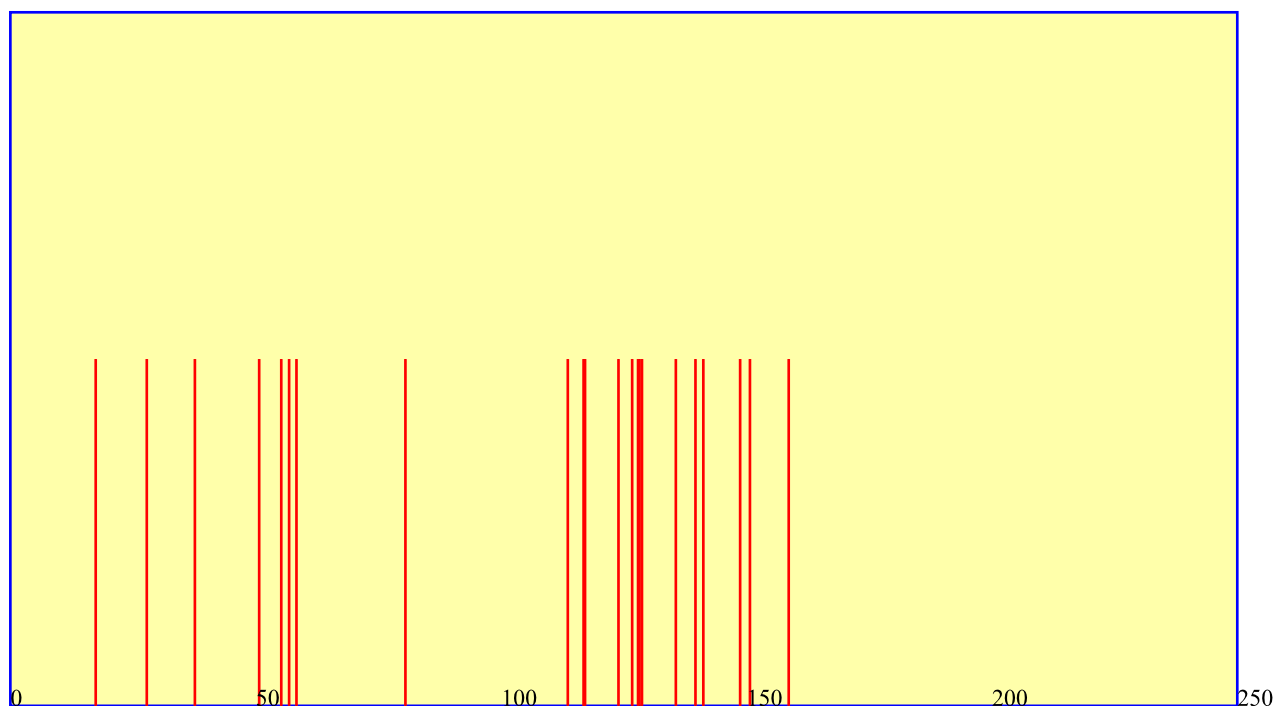
3-(3,4-difluorophenyl)-3-(*N*-benzyl-*N*- α -methylbenzyl)propanoate **41** Following representative procedure 2, *n*-BuLi (8.64 mL, 2.5 M 21.6 mmol), (*R*)-**1** (5.37 g, 22.3 mmol) in THF (15 mL) and (*E*)-**40** (3.36 g, 14.0 mmol) gave, after purification by column chromatography on silica gel (hexane:Et [2] O 15:1) and recrystallisation (Et [2] O:hexane), **41** as white crystals (5.8 g, 86%_{perc})

OR: $[\alpha]_D = (c,)$

HNMR: 400 MHz (CDCl₃ [3])



CNMR: 125 MHz (CDCl₃ [3])



MS: NH [3] (0)

Found:

Formula:

method:

Required:

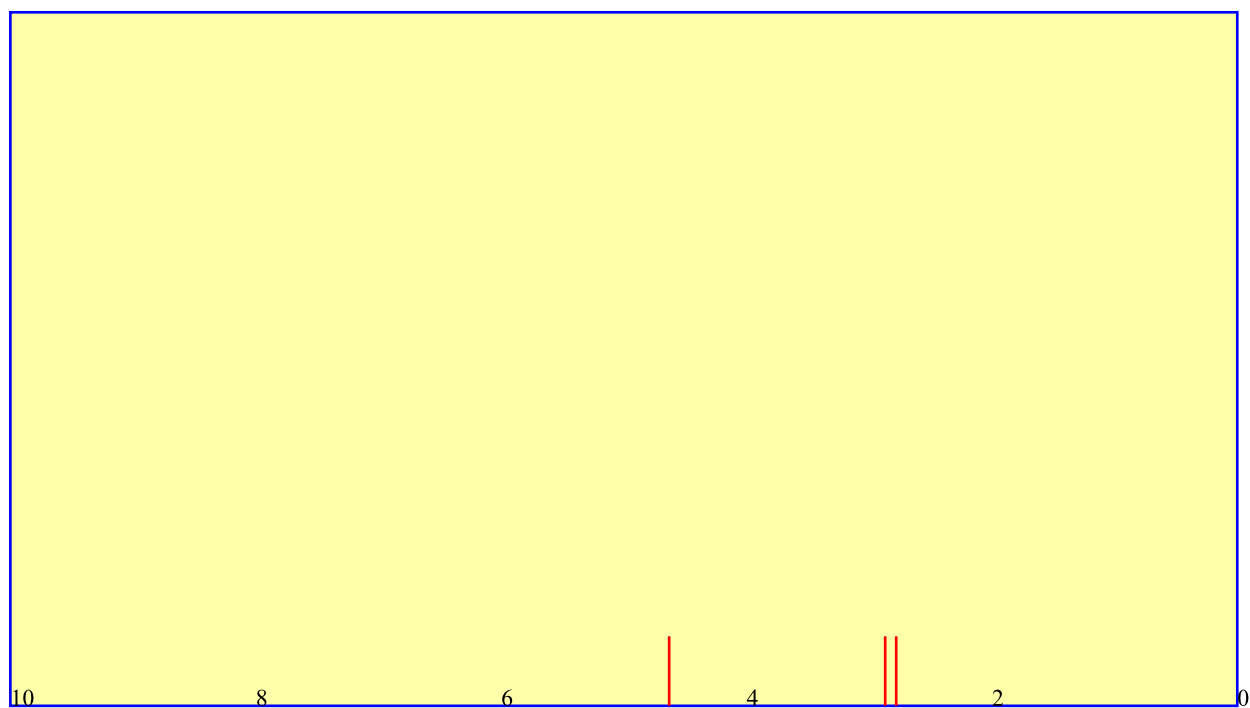
overall:

Preparation of (R)-3-(3,4-difluorophenyl)-3-aminopropionic acid (42)

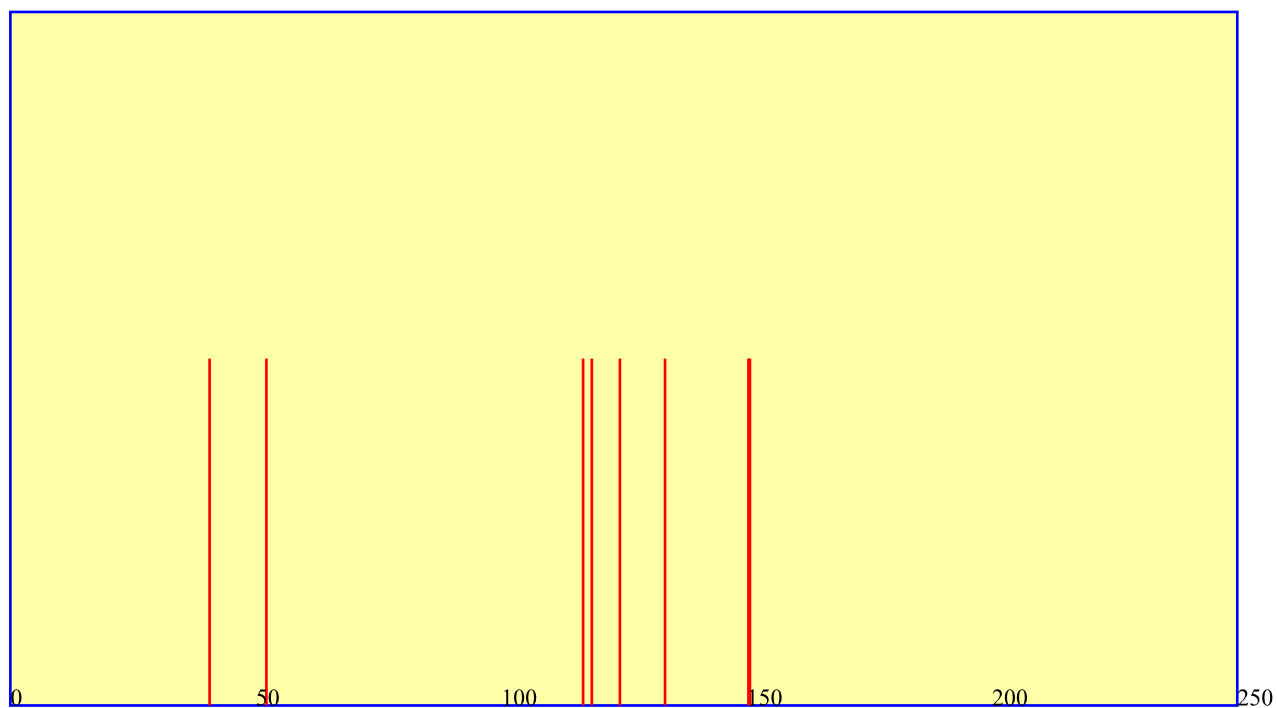
Preparation of (R)-3-(3,4-difluorophenyl)-3-aminopropionic acid (42) CAN (15.0g, 27.42mmol) was added portionwise to a stirred solution of **41** (2.20g, 4.57mmol) in MeCN:H₂O (150ml, 5:1) at RT. After 16h sat aq NaHCO₃ (100mL) was added. The reaction mixture was partitioned between Et₂O (300ml) and H₂O (100mL) and the solvent removed *in vacuo*. 1M HCl (15ml) was added to the crude reaction mixture and the resultant solution was stirred at RT for 16 hours before concentration *in vacuo*. Purification via ion exchange chromatography gave **42** (575 mg, 63%) as a white solid; mp 226-230°C.

OR: [α]_D = (c,)

HNMR: 500 MHz (D₂O)



CNMR: 125 MHz (*D* [2] *O*)



MS: APCI {+} ()

Found:

Formula:

method:

Required:

overall:

Acknowledgements

The authors wish to thank the EPSRC and RhCHAR:244ne Poulenc Rorer for providing a CASE award (A. D. S), New College, Oxford for a Junior Research Fellowship (A. D. S), the FundaciCHAR:243n SCHAR:232neca for providing a studentship (S. D-B) and the University of Bologna for funding (M. G).

References